

OVER VIEW

EN . V10

SIBU | DESIGN

NA

Non-adhesive

SA

Self-adhesive

NEW

Product news

X

Discontinued items

+ ▾

Entire panel length not shown in image

Continuous pattern

Pattern progression across panels

WET ROOM SUITABILITY



Unsuitable for wet rooms



Low wet room suitability



Limited suitability (remove splash water)



Good wet room suitability



Suitable for use in wet-room areas

ABRASION RESISTANCE



Use only in decorative areas



Low abrasion resistance



Normal abrasion resistance



Good abrasion resistance



Very good abrasion resistance



Excellent abrasion resistance



Scratch resistant

AR

AR+

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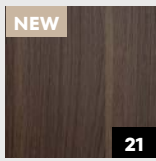
We bring rooms to life.

With our art of laminating, we unite beauty and function by combining different materials. Customer-oriented and flexible, we manufacture design elements of outstanding quality and thus ensure unique spatial experiences.

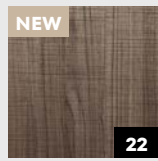
NATURE-LINE



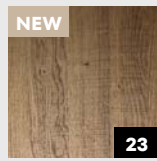
WL Carbonized Wood Nature



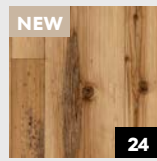
WL Nutwood Nature



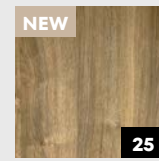
WL Nutwood Country Nature



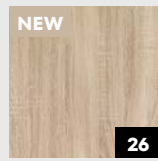
WL Sessile OAK Nature



WL Sunwood Nature



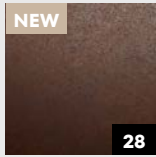
WL Willow OAK Nature



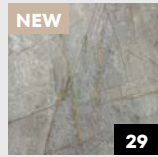
WL OAK TREE Light Nature



DM CEMENT Dark Nature



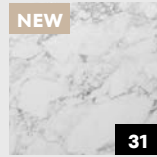
DM Corten Nature



DM LIMESTONE Grey Nature

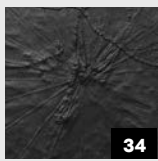


DM CEMENT Light Nature

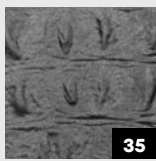


DM MARBLE White Nature

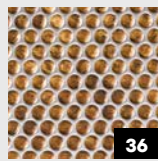
STRUCTURE-LINE



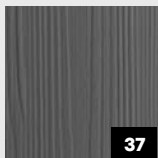
SL LOTUS CLASSY Black



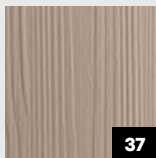
SL CROCO CLASSY Black



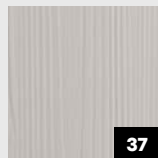
SL RACE Vintage Copper/Silver



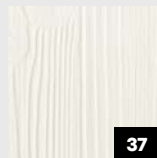
SL TIMBER Dark Grey matt AR



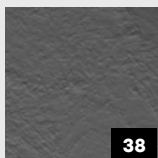
SL TIMBER Sesame matt AR



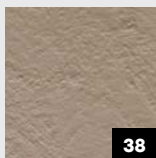
SL TIMBER Pale Grey matt AR



SL TIMBER Jet Stream matt AR



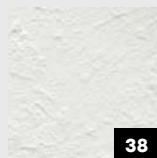
SL RAW Dark Grey matt AR



SL RAW Sesame matt AR



SL RAW Pale Grey matt AR



SL RAW Jet Stream matt AR

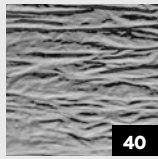
STRUCTURE-LINE



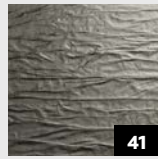
39
SL CRASHED
Graphite Black
matt



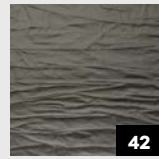
39
SL CRASHED
Snow White matt



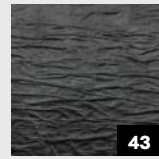
40
SL CRASHED
Silver



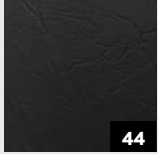
41
SL CRASHED
Old Platin



42
SL CRASHED
Smoke PF AR



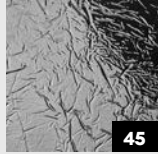
43
SL CRASHED
CLASSY Black



44
SL CREPA
Graphite Black
matt



44
SL CREPA
Snow White
matt



45
SL CREPA
Silver



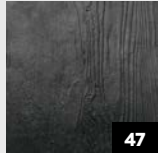
45
SL CREPA
Gold



46
SL DAKOTA
Graphite Black
matt



46
SL DAKOTA
Snow White
matt



47
SL DAKOTA
CLASSY Black



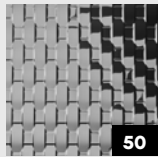
48
SL DAKOTA
Smoke PF AR



49
SL RATTAN 20
Graphite Black
matt



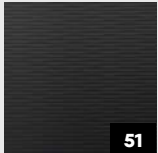
49
SL RATTAN 20
Snow White
matt



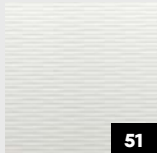
50
SL RATTAN 20
Silver



50
SL RATTAN 20
Gold



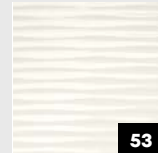
51
SL MOTION
TWO Graphite
Black matt



51
SL MOTION
TWO Snow
White matt



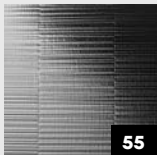
52
SL MOTION
TWO MAGIC
Black AR



53
AC MOTION
TWO White



54
SL NOTCH
Smoke PF AR



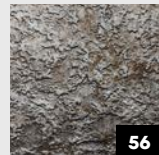
55
SL NOTCH
Silver matt



55
SL NOTCH
Gold matt



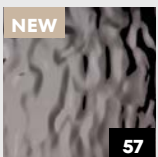
56
SL LAVA
VINTAGE Copper



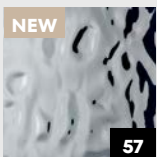
56
SL LAVA
VINTAGE Silver



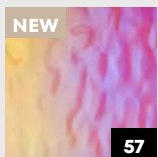
56
SL LAVA
VINTAGE Gold



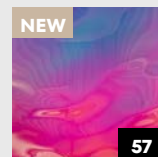
57
SL OCEAN
Anthracite AR



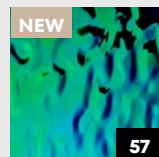
57
SL OCEAN
Silver



57
SL OCEAN
Hollywood



57
SL OCEAN
Hollywood Blue



57
SL OCEAN
Aqua



57
SL OCEAN
Rainbow

DECO-LINE DECORATION



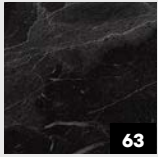
DM CEMENT
Dark



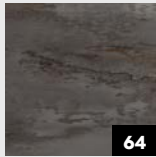
DM CEMENT
Light



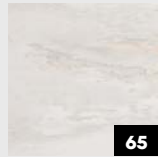
DM MARBLE
White



DM MARBLE
Black
supermatt AR



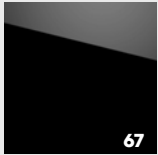
DM GENESIS
Grey
supermatt AR



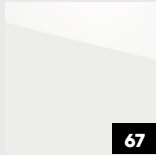
DM GENESIS
White
supermatt AR



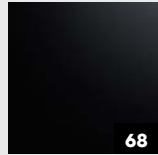
DM MARBLE
White
supermatt AR



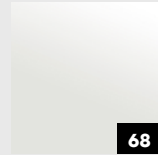
DM MAGIC
Black AR



DM MAGIC
White AR



DM Graphite
Black matt



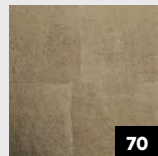
DM Snow
White matt



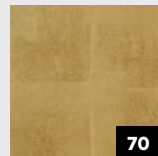
DM VINTAGE
Copper



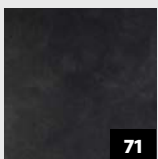
DM VINTAGE
Silver



DM LUXURY
Bronze



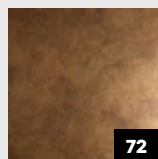
DM LUXURY
Gold



DM CLASSY
Black AR



DM CLASSY
Gold



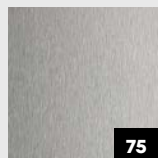
DM OXIDIZED
Copper



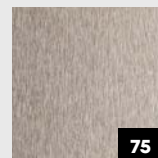
DM Smoke PF
AR



DM CONCRETE
Grey AR



DM DEEP
BRUSHED Gravel



DM DEEP
BRUSHED Sandy

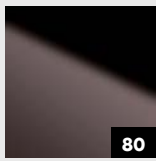


DM MONSOON
VINTAGE
Brown

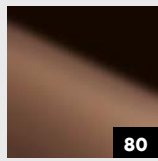
DECO-LINE DISPLAY



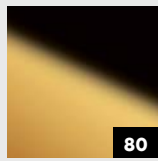
DM OPTICAL
MIRROR
Fashion Grey AR



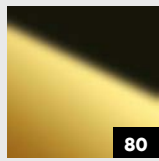
DM OPTICAL
MIRROR
Anthracite AR



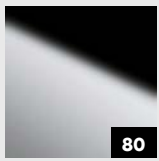
DM OPTICAL
MIRROR
Copper AR



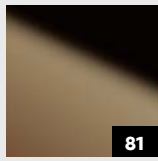
DM OPTICAL
MIRROR
Gold AR



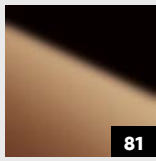
DM OPTICAL
MIRROR
Brass AR



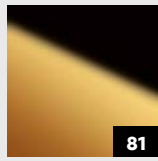
DM OPTICAL
MIRROR
Silver AR



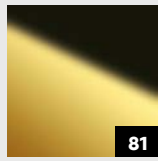
DM Brown AR



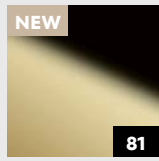
DM Rosegold AR



DM Gold AR



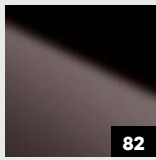
DM Brass AR



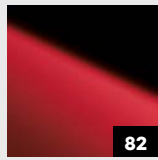
DM Fashion
Gold AR



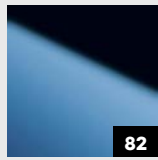
DM Fashion
Grey AR



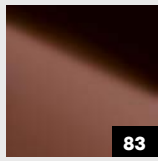
DM Anthracite
AR



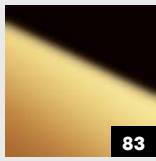
DM Fashion
Red AR



DM Iceblue AR



DM Bronze



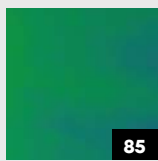
DM Gold



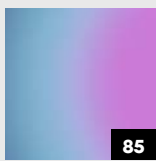
DM Silver



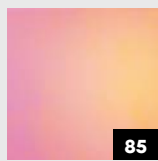
DM Silver/
White



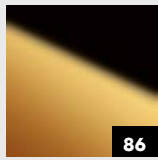
DM Aqua



DM Hollywood
Blue



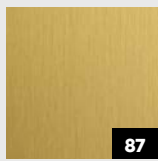
DM Hollywood



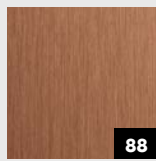
DM Gold MMS



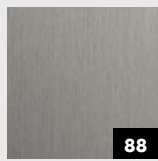
DM Silver MMS



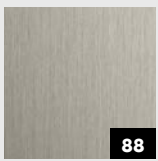
DM Brass
brushed matt AR



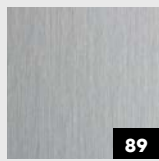
DM Copper
brushed AR



DM Titan
brushed AR

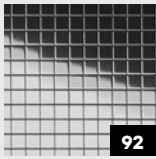


DM Champagne
brushed AR

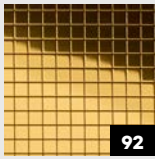


DM Silver
brushed

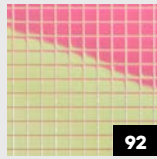
MULTISTYLE



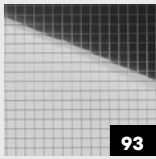
MS 5x5 flex
Silver



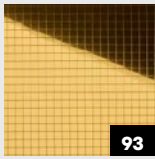
MS 5x5 flex
Gold



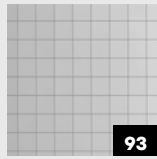
MS 5x5 flex
Hollywood



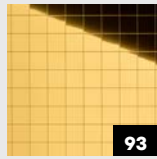
MS 10x10 flex
Silver



MS 10x10 flex
Gold

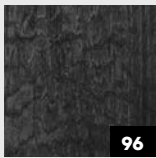


MS 20x20 flex
Silver

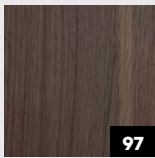


MS 20x20 flex
Gold

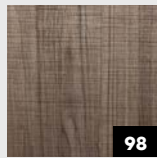
WOOD-LINE



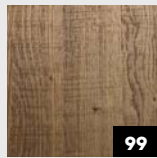
WL Carbonized
Wood



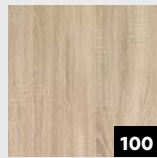
WL Nutwood



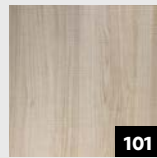
WL Nutwood
Country



WL Sessile OAK



WL OAK TREE
Light



WL Maple
Alpine

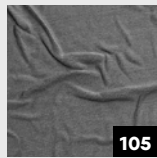
FABRIC-LINE



FL CUBE VELVET
Bordeaux



FL CUBE VELVET
Pearl



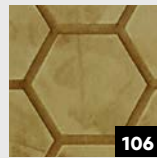
FL GREPA
VELVET
Volcano



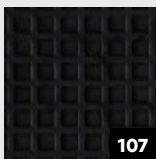
FL GREPA
VELVET
Avocado



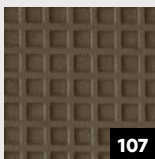
FL COMB
VELVET Pearl



FL COMB
VELVET Curry



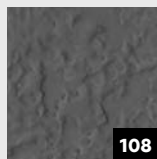
FL SQUARE 2
VELVET Coal



FL SQUARE 2
VELVET Mocha



FL LAVA VELVET
Coal



FL LAVA VELVET
Volcano

LEATHER-LINE



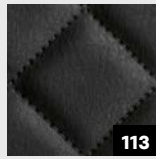
LL CORD
Charcoal Light



LL CORD
Dove Tale



LL CORD
Stony Ground



LL ROMBO 40
Nero matt



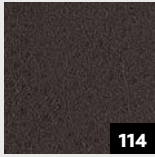
LL ROMBO 40
Creme matt



LL ROMBO 40
Bianco matt



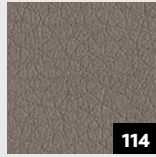
LL Charcoal
Dark



LL London Clay



LL Charcoal
Light



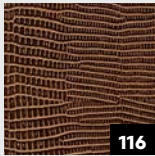
LL Dove Tale



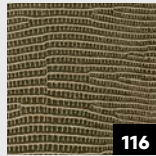
LL Stony
Ground



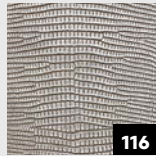
LL LEGUAN
Nero



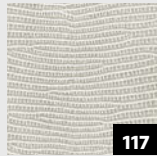
LL LEGUAN
Copper



LL LEGUAN
Gold



LL LEGUAN
Silver

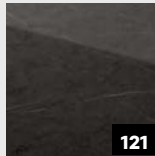


LL LEGUAN
Bianco

SIBUGLAS



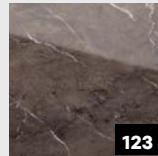
SG MARBLE
Black AR+



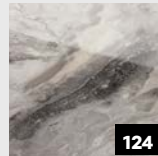
SG MARBLE
Grey AR+



SG MARBLE
Emperador AR+



SG MARBLE
Brown AR+



SG MARBLE
Alpine AR+



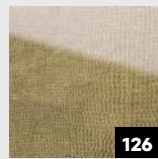
SG MARBLE
White AR+



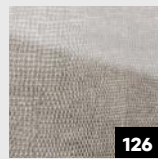
SG LEGUAN
Nero AR+



SG LEGUAN
Copper AR+



SG LEGUAN
Gold AR+



SG LEGUAN
Silver AR+



SG VINTAGE
Copper AR+



SG VINTAGE
Silver AR+



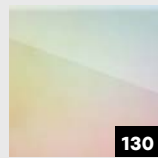
SG LUXURY
Bronze AR+



SG LUXURY
Gold AR+



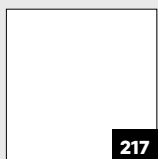
SG OLD Platin
AR+



SG Hollywood

SUITABLE BALANCING SHEETS

for PVA bonding



suitable
balancing sheet

ANTIGRAV



FL CUBE VELVET
Bordeaux
Antigrav



FL CUBE VELVET
Pearl
Antigrav



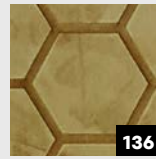
FL CREPA VELVET
Volcano
Antigrav



FL CREPA VELVET
Avocado
Antigrav



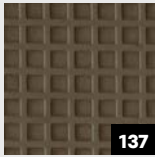
FL COMB VELVET
Pearl
Antigrav



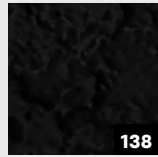
FL COMB VELVET
Curry
Antigrav



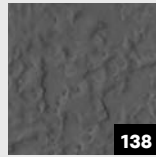
FL SQUARE 2 VELVET
Coal
Antigrav



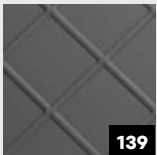
FL SQUARE 2 VELVET
Mocha
Antigrav



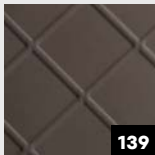
FL LAVA VELVET
Coal
Antigrav



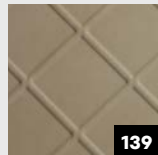
FL LAVA VELVET
Volcano
Antigrav



LL CORD
Charcoal Light
Antigrav



LL CORD
Dove Tale
Antigrav



LL CORD
Stony Ground
Antigrav



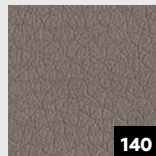
LL Charcoal
Dark Antigrav



LL London Clay
Antigrav



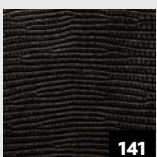
LL Charcoal
Light Antigrav



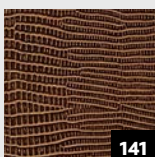
LL Dove Tale
Antigrav



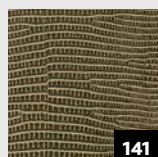
LL Stony Ground
Antigrav



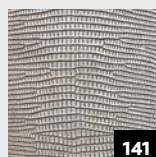
LL LEGUAN
Nero Antigrav



LL LEGUAN
Copper
Antigrav



LL LEGUAN
Gold Antigrav



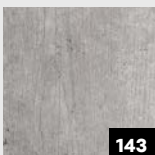
LL LEGUAN
Silver Antigrav



LL LEGUAN
Bianco
Antigrav



DM CEMENT
Dark Antigrav



DM CEMENT
Light Antigrav



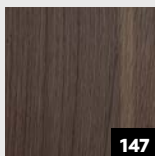
DM MARBLE
White Antigrav



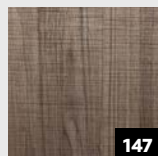
DM CONCRETE
Grey AR
Antigrav



WL Carbonized
Wood Antigrav



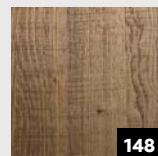
WL Nutwood
Antigrav



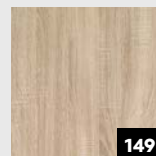
WL Nutwood
Country
Antigrav



WL Maple
Alpine
Antigrav



WL Sessile OAK
Antigrav



WL OAK TREE
Light Antigrav

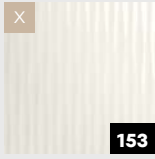
DISCON- TINUED ITEMS

DISCONTINUED ITEMS

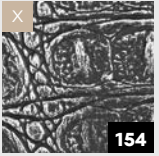
STRUCTURE-LINE *DISCONTINUED ITEMS*



SL SQUARE 3
HGS



AC MOTION
ONE White



SL CROCO
Smoke PF/Silver



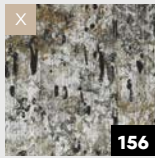
SL CROCO
Silver PF/Silver



SL RACE
VINTAGE
Silver/Bronze

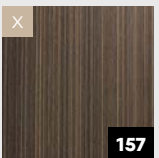


SL IMPACT
ANTIQUE
Bronze



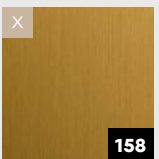
SL IMPACT
VINTAGE Silver

WOOD-LINE *DISCONTINUED ITEMS*

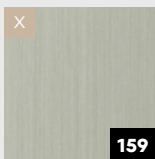


WL Wenge
Wood

DECO-LINE DISPLAY *DISCONTINUED ITEMS*



DM Gold
brushed matt
AR



DM HGS

We're making room for new designs, so the streamers are only available "while stocks last".

DISCONTINUED ITEMS

DECO-LINE DECORATION *DISCONTINUED ITEMS*



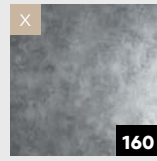
DM OXIDIZED
Titan AR



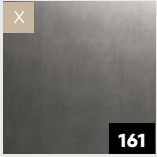
DM OXIDIZED
Autumn AR



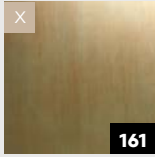
DM OXIDIZED
Nickel AR



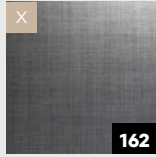
DM OXIDIZED
Platin AR



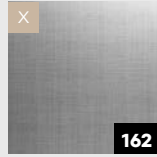
DM SLIGHTLY
USED Titan AR



DM SLIGHTLY
USED Gold AR



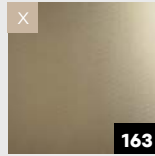
DM REFINED
METAL Titan AR



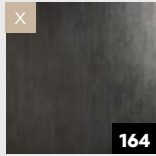
DM REFINED
METAL Silver AR



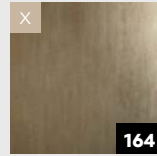
DM METALLIC
USED Titan AR



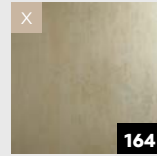
DM METALLIC
USED
Champagne AR



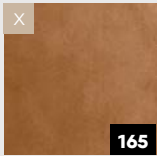
DM METALLIC
USED Steel AR



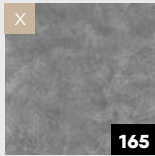
DM METALLIC
USED Sand AR



DM METALLIC
USED Ivory AR



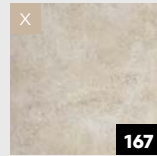
DM CLASSY
Copper AR



DM CLASSY
Silver AR



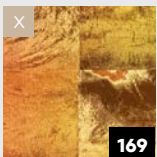
DM Travertin



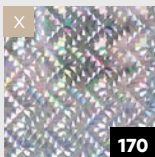
DM Iron Age



DM Silver PF

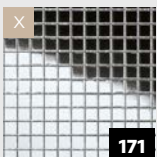


DM LUXURY
Holografico

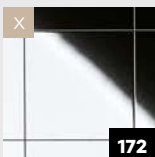


DM GALAXY
Silver

MULTISTYLE *DISCONTINUED ITEMS*



MS 3x3 flex
Classic Silver



MSC 30x30
flex Classic
Silver

We're making room for new designs, so the streamers are only available "while stocks last".

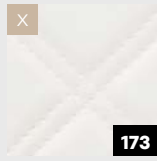
LEATHER-LINE *DISCONTINUED ITEMS*



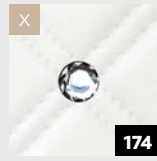
LL ROMBO 85
Nero matt



LL ROMBO 85
Creme matt



LL ROMBO 85
Bianco matt



LL CRISTAL
ROMBO 85 Bianco
matt/Silver



LL QUADRO
Nero matt



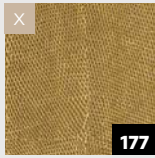
LL QUADRO
Creme matt



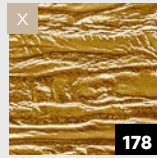
LL QUADRO
Bianco matt



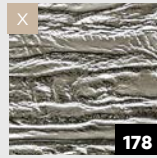
LL COLLAGE
Oro



LL PEARL RAY
Gold



LL PERSIAN
Gold



LL PERSIAN
Metallic



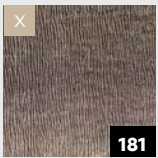
LL FLORAL
Black/Silver
matt



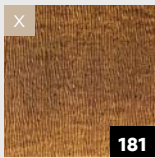
LL FLORAL
White/Silver
matt



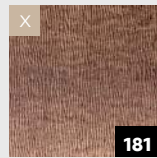
LL FLORAL
White



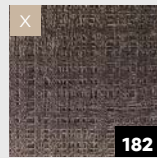
LL CURVED
Silver



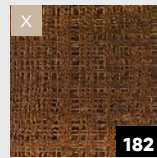
LL CURVED
Gold



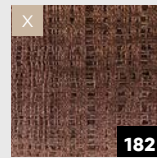
LL CURVED
Rose



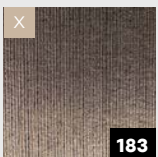
LL GRID Silver



LL GRID Gold



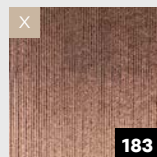
LL GRID Rose



LL ALIGNED
Silver



LL ALIGNED
Gold



LL ALIGNED
Rose

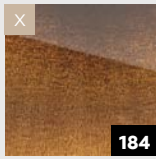
We're making room for new designs, so the streamers are only available "while stocks last".

DISCONTINUED ITEMS

SIBUGLAS *DISCONTINUED ITEMS*



SG CURVED
Silver AR+



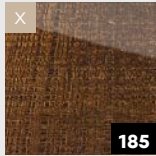
SG CURVED
Gold AR+



SG CURVED
Rose AR+



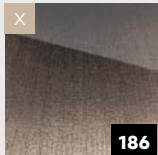
SG GRID
Silver AR+



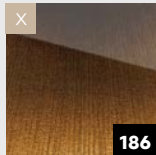
SG GRID
Gold AR+



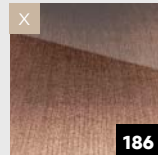
SG GRID
Rose AR+



SG ALIGNED
Silver AR+



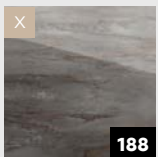
SG ALIGNED
Gold AR+



SG ALIGNED
Rose AR+



SG LEGUAN
Bianco met AR+

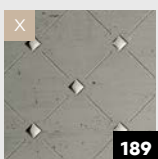


SG GENESIS
Grey AR+



SG GENESIS
White AR+

PUNCH-LINE / 3D *DISCONTINUED ITEMS*



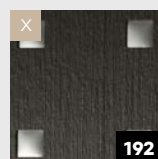
PL3D Q-10-30
OLD Platin/
Silver



PL3D H-10-30
Pearl White
PF/Gold



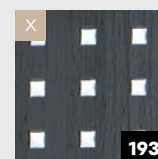
PL3D ROSES
Silver PF/Silver



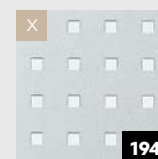
PL3D Q 10-40-40
Smoke PF T1/
Silver matt



PL3D Q 10-40-40
Silver PF/Silver



PL3D Q 5-15-15
Black T1/Silver

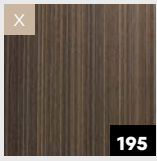


PL Q 5-15-15
Silver PF

We're making room for new designs, so the streamers are only available "while stocks last".

DISCONTINUED ITEMS

ANTIGRAV *DISCONTINUED ITEMS*



WL Wenge
Wood Antigrav



DM Travertin
Antigrav

OPACO-LINE *DISCONTINUED ITEMS*



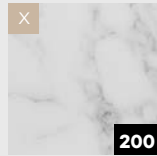
OL MARBLE
Black matt AR



OL MARBLE
Alpine matt AR



OL GENESIS
White matt AR

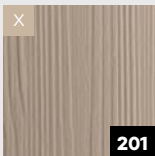


OL MARBLE
White matt AR

BATH ART MATT *DISCONTINUED ITEMS*



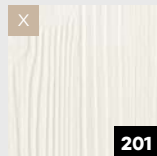
BA TIMBER Dark
Grey matt AR
HPVC



BA TIMBER
Sesame matt AR
HPVC



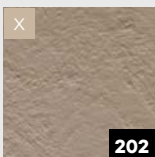
BA TIMBER Pale
Grey matt AR
HPVC



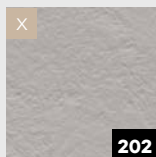
BA TIMBER Jet
Stream matt AR
HPVC



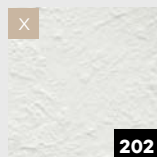
BA RAW Dark
Grey matt AR
HPVC



BA RAW Sesame
matt AR HPVC



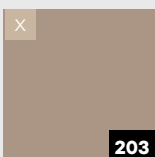
BA RAW Pale
Grey matt AR
HPVC



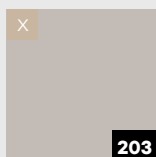
BA RAW Jet
Stream matt
AR HPVC



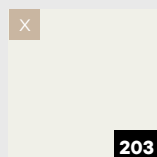
BA Dark Grey
matt AR HPVC



BA Sesame matt
AR HPVC



BA Pale Grey
matt AR HPVC



BA Jet Stream
matt AR HPVC

We're making room for new designs, so the streamers are only available "while stocks last".



NATURE LINE



With the sustainable and particularly light decorative panels of the NATURE-LINE large wall surfaces can be designed quickly and easily. The FSC®-certified and self-adhesive products can be glued to all substrates without expansion gaps.



NEW

WL Carbonized Wood Nature
2600 x 1000 | SA 25549



NATURE-LINE (WL)

WL Carbonized Wood Nature

2600 x 1000



PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

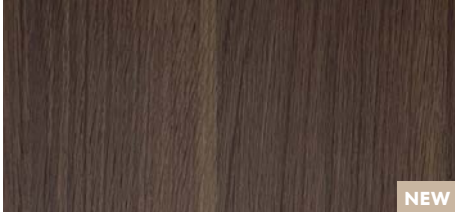
EXTRA EQUIPMENT | ACCESSORIES

SA

PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NEW

WL Nutwood Nature
2600 x 1000 | SA 25547



NATURE-LINE (WL)

WL Nutwood Nature

2600 x 1000



PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

SA

PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





NEW

WL Nutwood Country Nature
2600 x 1000 | SA 25546



□ WL Nutwood Country Nature

2600 x 1000



NATURE-LINE (WL)

WL Nutwood Country Nature

PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

SA

PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NEW

WL Sessile OAK Nature
2600 x 1000 | SA 25511



□ WL Sessile OAK Nature

2600 x 1000



NATURE-LINE (WL)

WL Sessile OAK Nature

PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

SA

PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





NEW

WL Sunwood Nature
2600 x 1000 | SA 25896



□
WL Sunwood Nature

NATURE-LINE (WL)

WL Sunwood Nature

2600 x 1000



PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■■■■□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

SA

PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NEW

WL Willow OAK Nature
2600 x 1000 | SA 25895



□
WL Willow OAK Nature

2600 x 1000



NATURE-LINE (WL)

WL Willow OAK Nature

PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■■■■□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

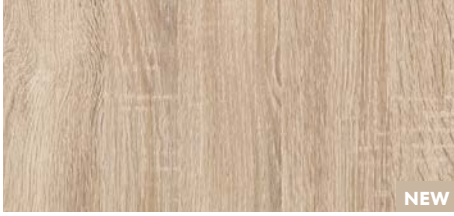
SA

PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





WL OAK TREE Light Nature
2600 x 1000 | SA 25544



□ WL OAK TREE Light Nature

2600 x 1000



NATURE-LINE (WL)

WL OAK TREE Light Nature

PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■●●●□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA	
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





NEW

DM CEMENT Dark Nature
2600 x 1000 | SA 25515



□ DM CEMENT Dark Nature

NATURE-LINE (DM)

DM CEMENT Dark Nature

2600 x 1000



PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

SA

PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NEW

DM Corten Nature
2600 x 1000 | SA 25548



□ DM Corten Nature

NATURE-LINE (DM)

DM Corten Nature

2600 x 1000



PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,45
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

SA

PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NEW

DM LIMESTONE Grey Nature
2600 x 1000 | SA 25894



DM LIMESTONE Grey Nature

2600 x 1000



NATURE-LINE (DM)

DM LIMESTONE Grey Nature

PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■■■■□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

SA

PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NEW

DM CEMENT Light Nature
2600 x 1000 | SA 25516

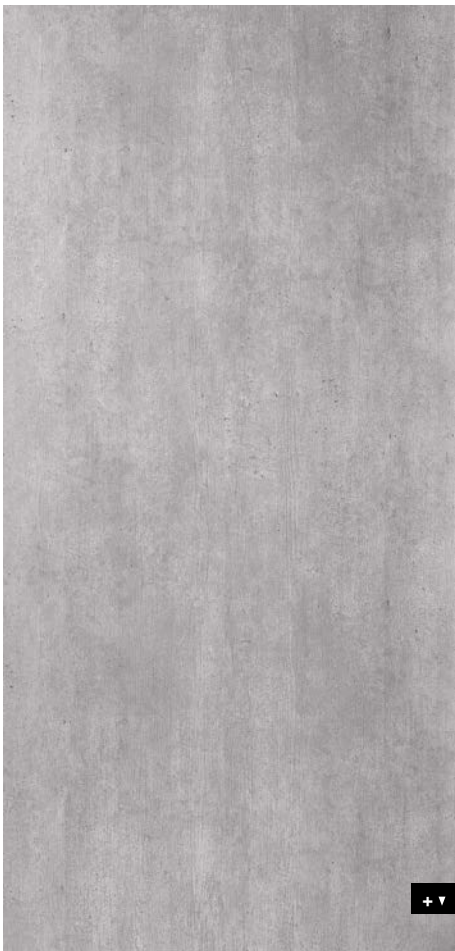


□
DM CEMENT Light Nature

NATURE-LINE (DM)

DM CEMENT Light Nature

2600 x 1000



PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■□□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

SA

PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NEW

DM MARBLE White Nature
2600 x 1000 | SA 25545



□
DM MARBLE White Nature

NATURE-LINE (DM)

DM MARBLE White Nature

2600 x 1000



PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■ ■ ■ ■ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

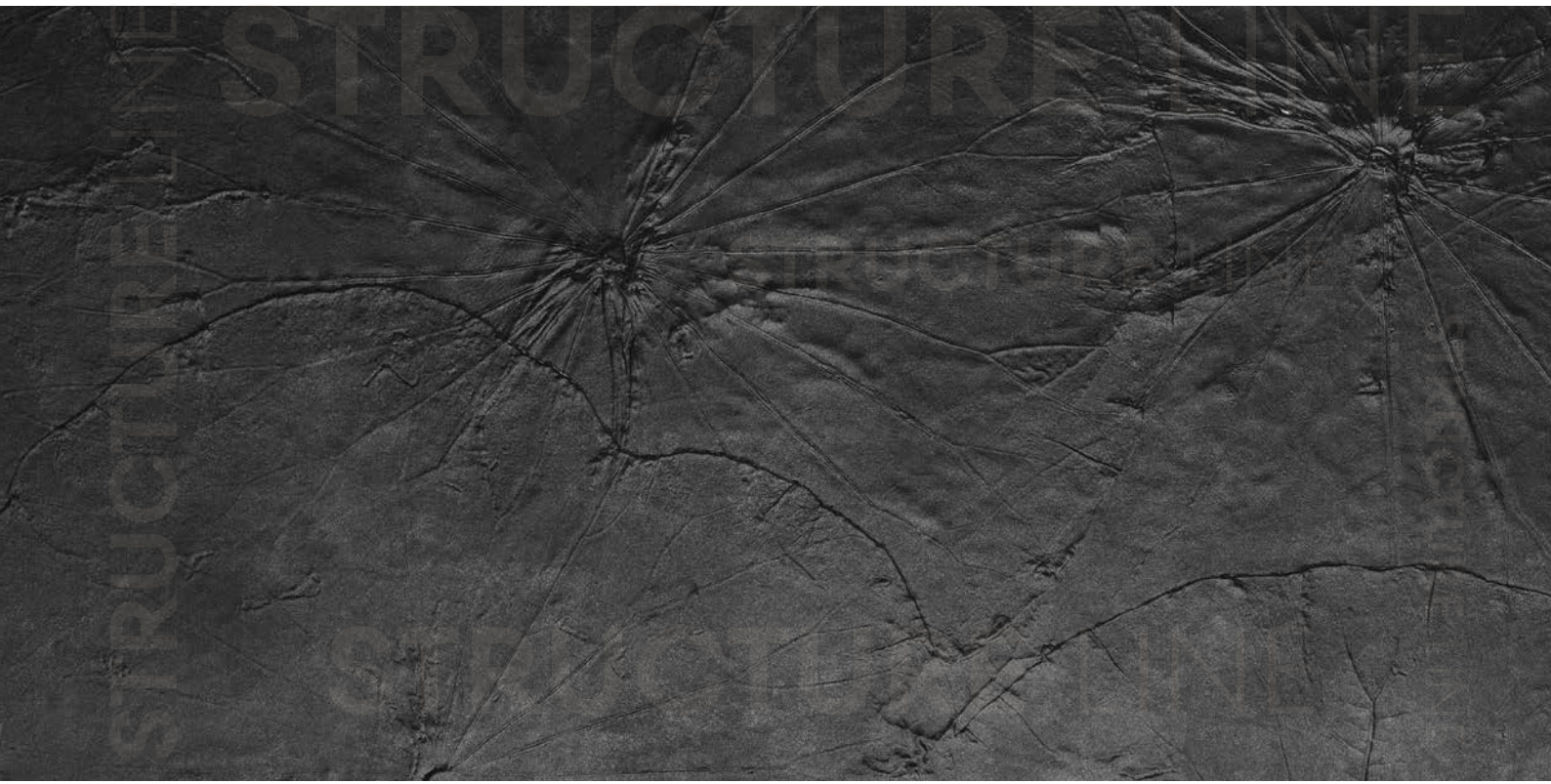
SA

PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

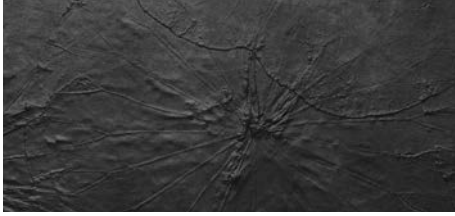




STRUCTURE LINE



More structure for furniture and walls: harmonious colours and unique designs of our STRUCTURE-LINE make every surface an eye-catcher and unleash three-dimensional effects. Whether rattan, wood or concrete look - these design panels provide a special kind of visual and haptic experience.



SL LOTUS CLASSY Black
2600 x 1000 | NA 24934 | SA 24963

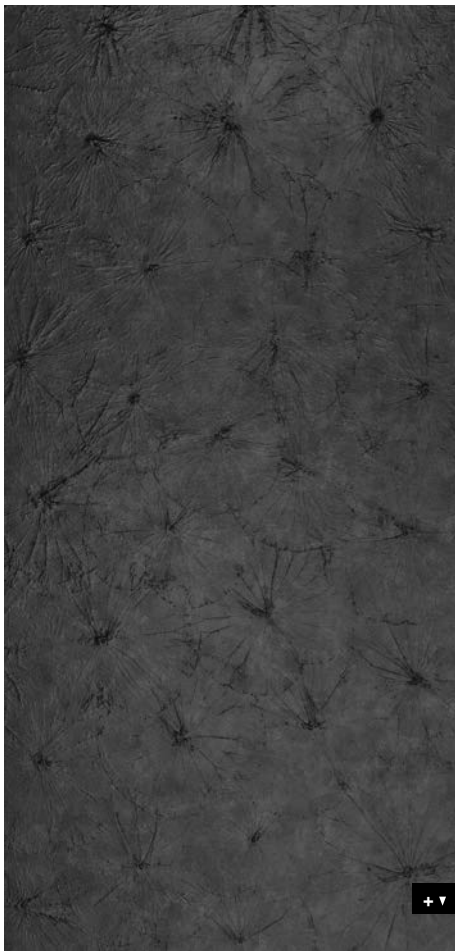


□ SL LOTUS CLASSY Black

STRUCTURE-LINE

SL LOTUS CLASSY Black

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	0,93
Max. relief height mm	3,3	3,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CROCO CLASSY Black
2600 x 1000 | NA 24935 | SA 24964



2600 x 1000



STRUCTURE-LINE

SL CROCO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,4	2,64
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



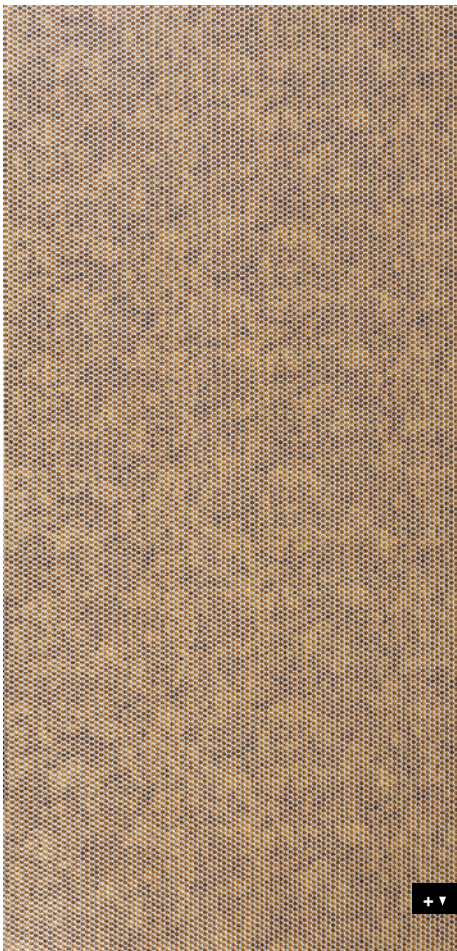
SL RACE VINTAGE Copper/Silver
2600 x 1000 | NA 17240 | SA 17241



□ SL RACE
VINTAGE Copper/Silver

Photo Wilhelm Radinger

2600 x 1000



STRUCTURE-LINE

SL RACE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





SL TIMBER Jet Stream matt AR

2600 x 1000 | **NA** 24906 | **SA** 24938



SL TIMBER Pale Grey matt AR

2600 x 1000 | **NA** 24907 | **SA** 24939



SL TIMBER Sesame matt AR

2600 x 1000 | **NA** 24986 | **SA** 24987



SL TIMBER Dark Grey matt AR

2600 x 1000 | **NA** 24924 | **SA** 24957

2600 x 1000



□ SL TIMBER Jet Stream matt AR

STRUCTURE-LINE abrasion-resistant

SL TIMBER matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PMMA	
Base material	ABS	
Material thickness mm	0,5	0,63
Max. relief height mm	0,7	0,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 1,4	~ 2

* The product is delivered without a protective film.

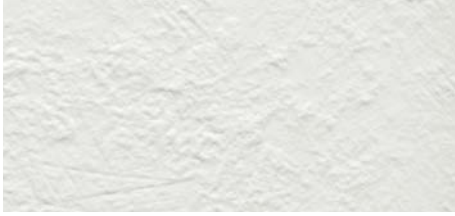
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



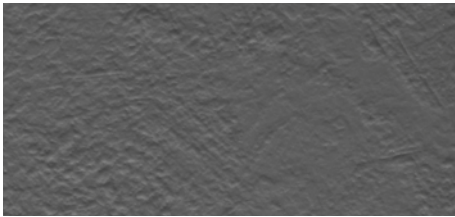
SL RAW Jet Stream matt AR
2600 x 1000 | **NA** 25125 | **SA** 24835



SL RAW Pale Grey matt AR
2600 x 1000 | **NA** 24965 | **SA** 24970

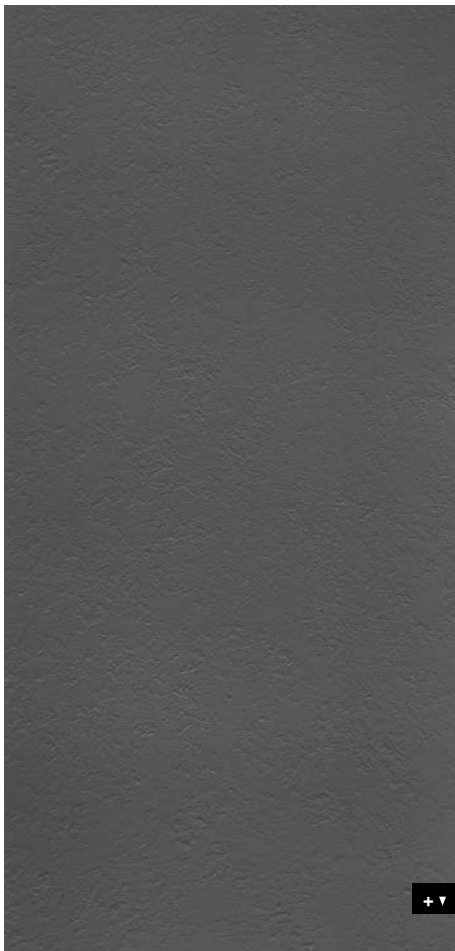


SL RAW Sesame matt AR
2600 x 1000 | **NA** 24967 | **SA** 24971



SL RAW Dark Grey matt AR
2600 x 1000 | **NA** 25126 | **SA** 25127

2600 x 1000



□
SL RAW Sesame matt AR

STRUCTURE-LINE abrasion-resistant

SL RAW matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PMMA	
Base material	ABS	
Material thickness mm	0,5	0,63
Max. relief height mm	0,7	0,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 1,4	~ 2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SL CRASHED Graphite Black matt
2600 x 1000 | NA 24904 | SA 24936



SL CRASHED Snow White matt
2600 x 1000 | NA 24905 | SA 24937



□ SL CRASHED Graphite Black matt

STRUCTURE-LINE

SL CRASHED matt

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

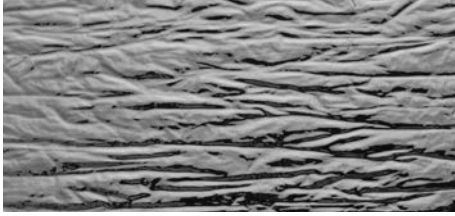
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	



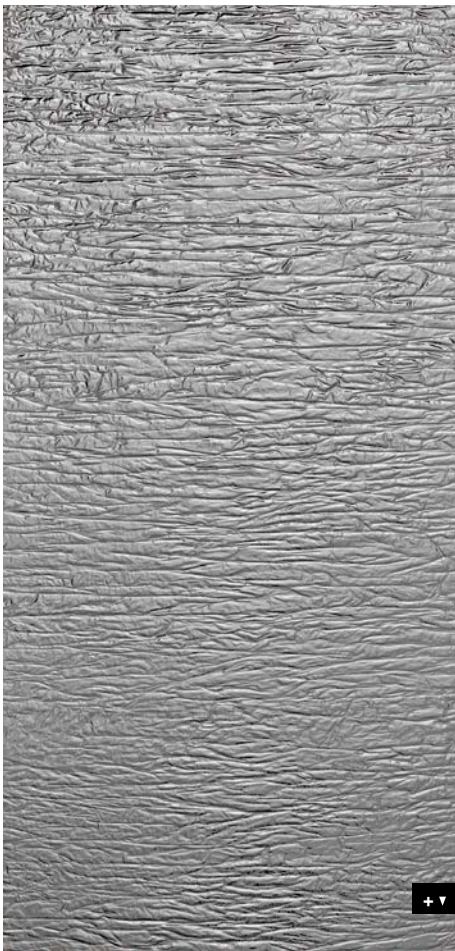


SL CRASHED Silver

2600 x 1000 | NA 19335 | SA 19346



2600 x 1000



STRUCTURE-LINE

SL CRASHED Silver

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,24
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





SL CRASHED OLD Platin
2600 x 1000 | NA 19519 | SA 19523



□ SL CRASHED OLD Platin

Photo: Dekomat AG - Creative Expert

2600 x 1000



STRUCTURE-LINE

SL CRASHED OLD Platin

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,24
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

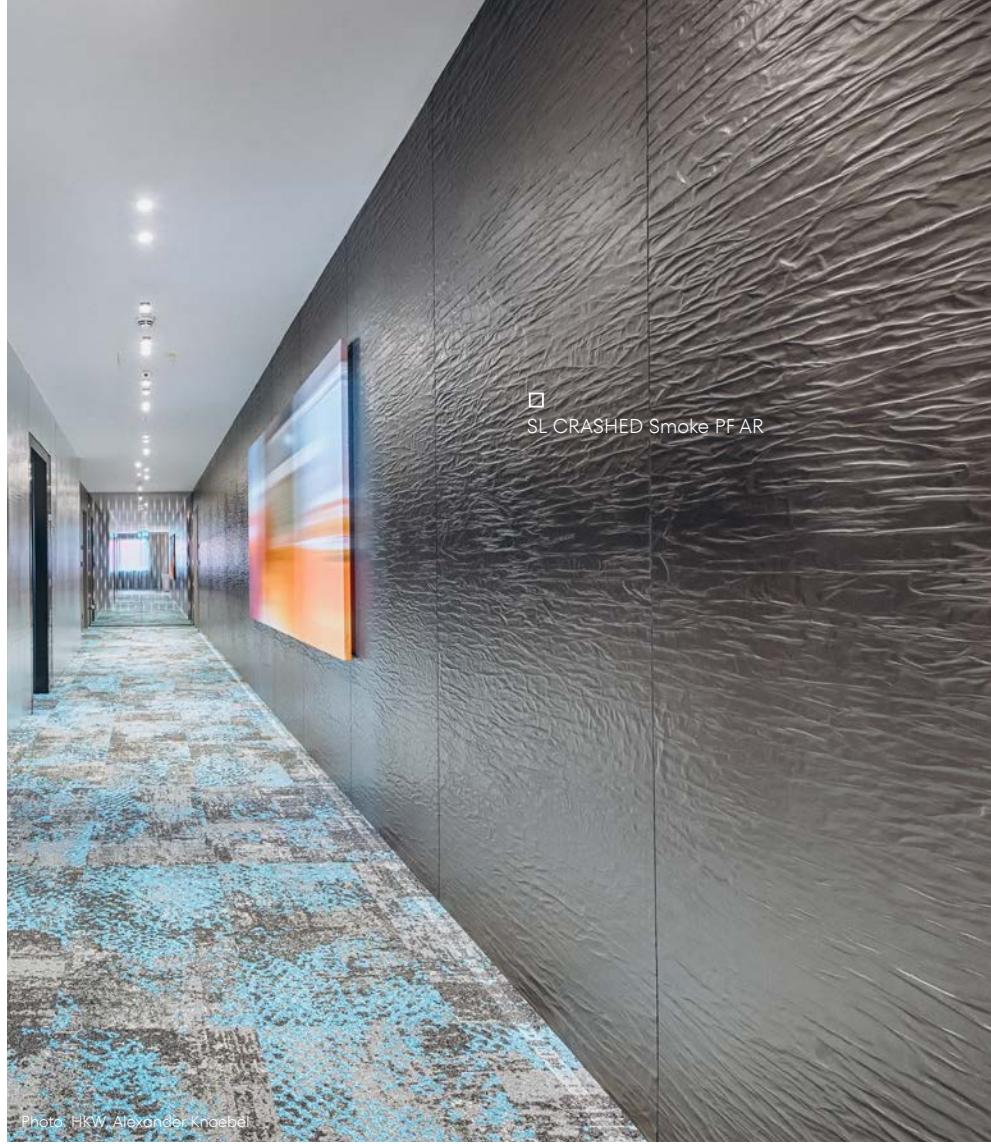
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CRASHED Smoke PF AR
2600 x 1000 | NA 24908 | SA 24940



☐ SL CRASHED Smoke PF AR

Photo: HKW, Alexander Knoebel

STRUCTURE-LINE abrasion-resistant

SL CRASHED Smoke PF AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

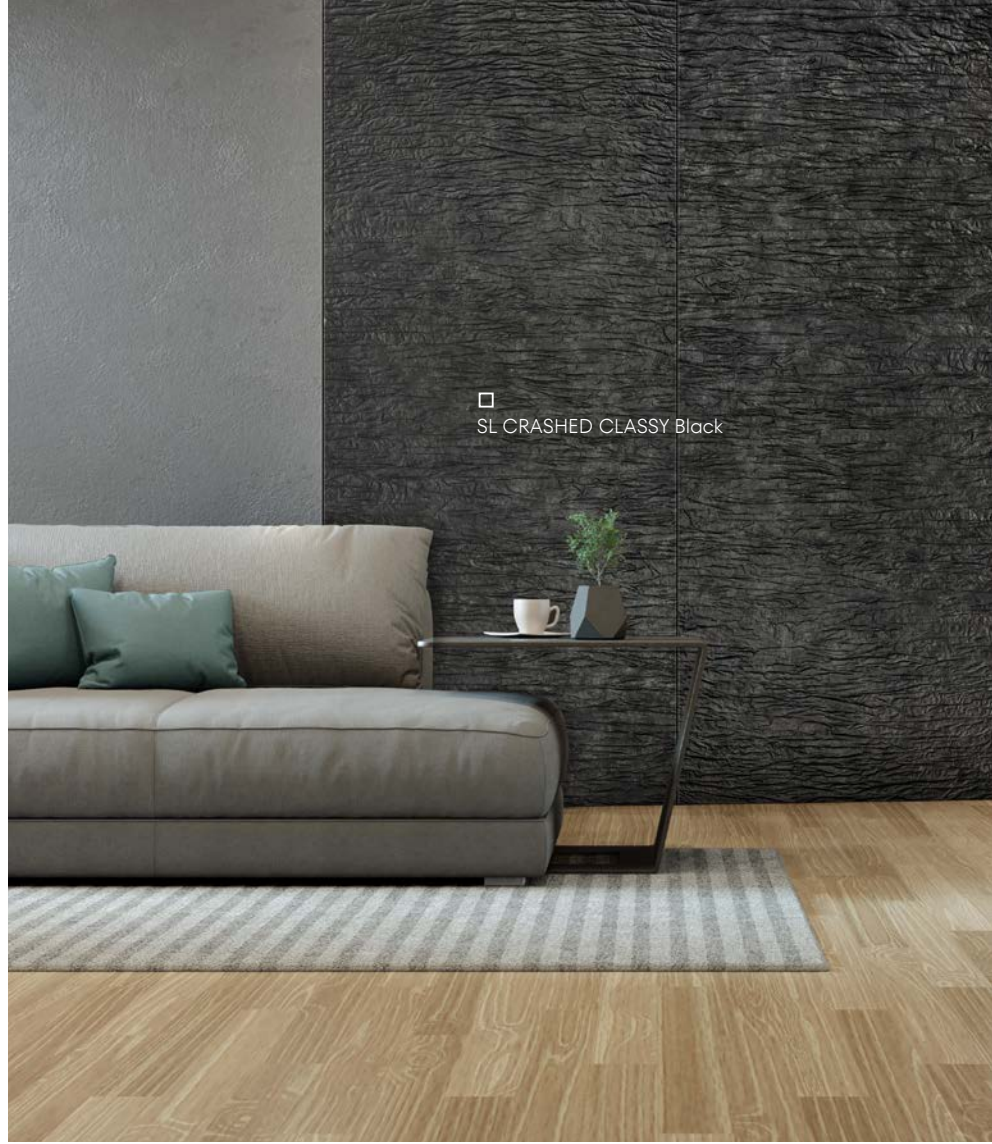
* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





SL CRASHED CLASSY Black
2600 x 1000 | NA 24909 | SA 24941



□ SL CRASHED CLASSY Black

STRUCTURE-LINE

SL CRASHED CLASSY Black

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CREPA Graphite Black matt
2600 x 1000 | NA 24910 | SA 24942



SL CREPA Snow White matt
2600 x 1000 | NA 24911 | SA 24943



□ SL CREPA Snow White matt

STRUCTURE-LINE

SL CREPA matt

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	1,7	1,94
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

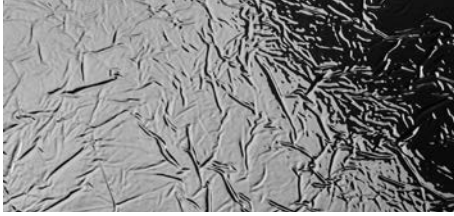
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

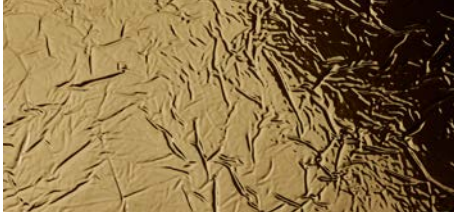
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	





SL CREPA Silver

2600 x 1000 | NA 24913 | SA 24945



SL CREPA Gold

2600 x 1000 | NA 24912 | SA 24944



□ SL CREPA Silver

2600 x 1000



STRUCTURE-LINE

SL CREPA

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	1,7	1,94
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Digital printing Silver	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

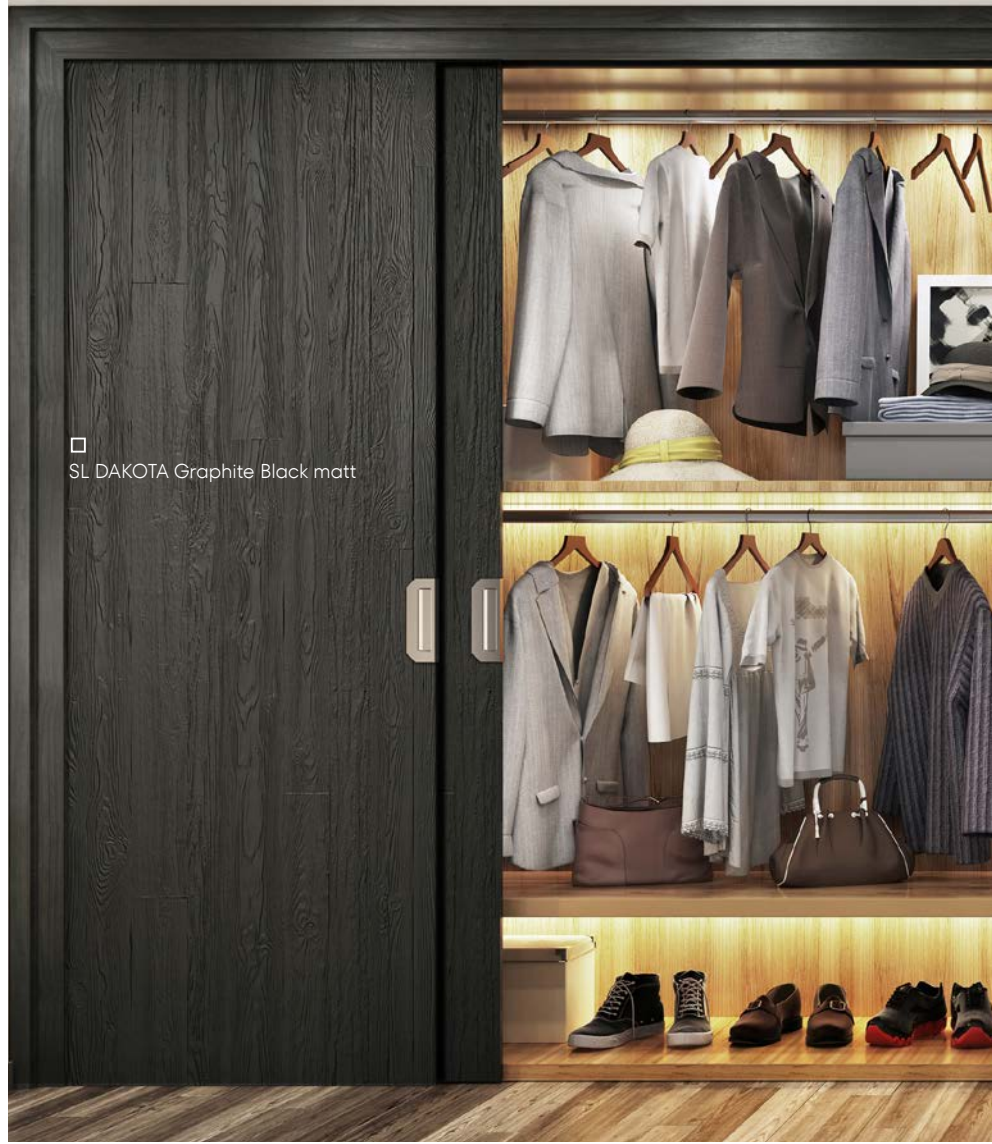
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL DAKOTA Graphite Black matt
2600 x 1000 | NA 24914 | SA 24949



SL DAKOTA Snow White matt
2600 x 1000 | NA 24916 | SA 24950



□ SL DAKOTA Graphite Black matt

2600 x 1000



STRUCTURE-LINE

SL DAKOTA matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2	2,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	





SL DAKOTA CLASSY Black
2600 x 1000 | NA 24917 | SA 24951



□ SL DAKOTA CLASSY Black

STRUCTURE-LINE

SL DAKOTA CLASSY Black

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2	2,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL DAKOTA Smoke PF AR
2600 x 1000 | NA 24918 | SA 24952



□ SL DAKOTA Smoke PF AR

2600 x 1000



STRUCTURE-LINE abrasion-resistant

SL DAKOTA Smoke PF

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2	2,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

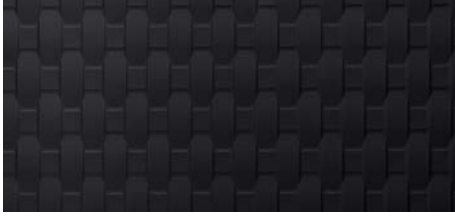
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





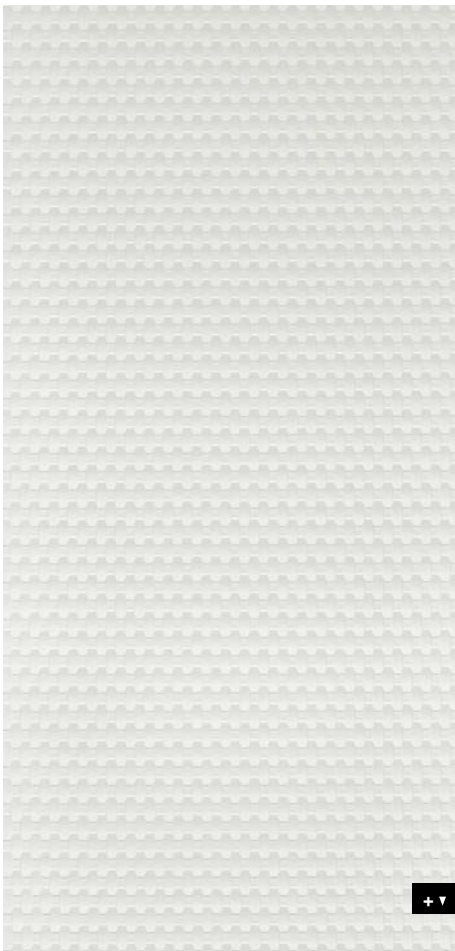
SL RATTAN Graphite Black matt
2600 x 1000 | NA 24919 | SA 24953



SL RATTAN Snow White matt
2600 x 1000 | NA 24920 | SA 24954



2600 x 1000



STRUCTURE-LINE

SL RATTAN matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,4	2,64
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

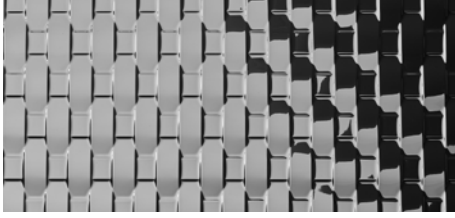
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	





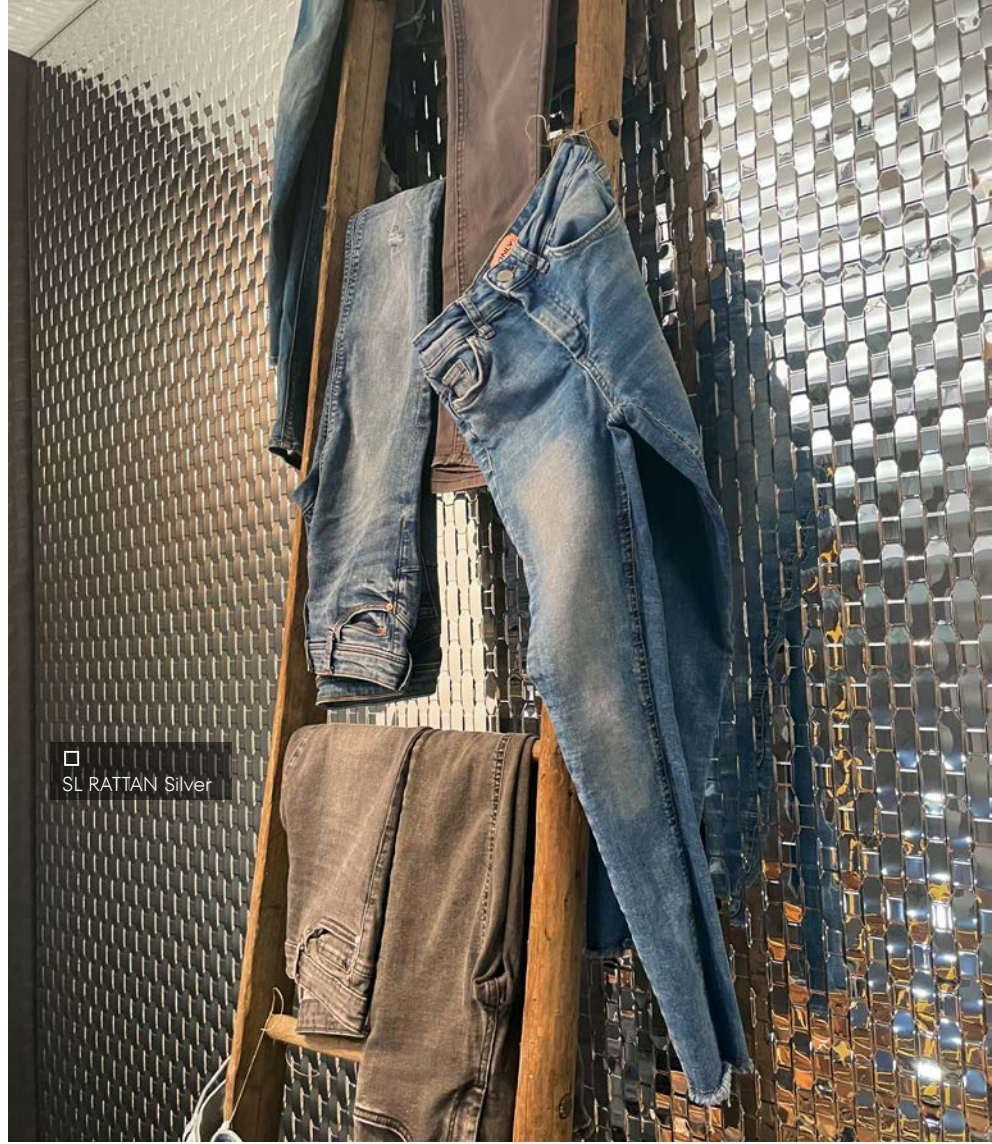
SL RATTAN Silver

2600 x 1000 | **NA** 24922 | **SA** 24956



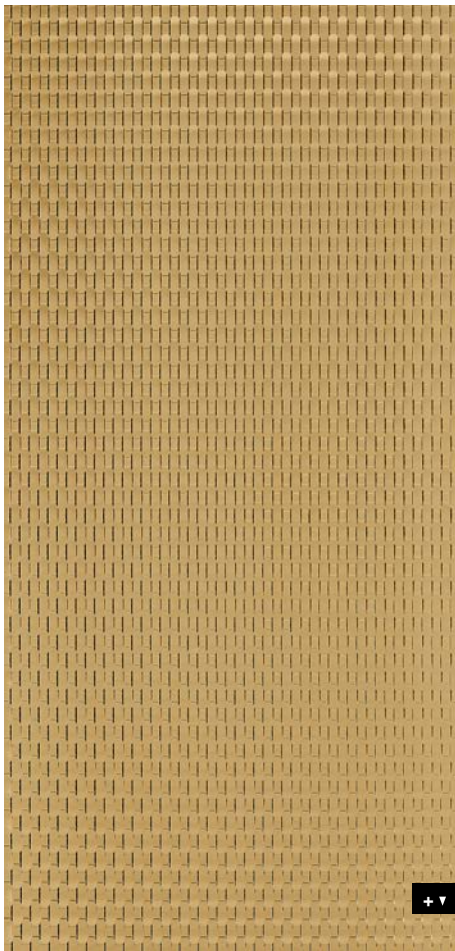
SL RATTAN Gold

2600 x 1000 | **NA** 24921 | **SA** 24955



□ SL RATTAN Silver

2600 x 1000



STRUCTURE-LINE

SL RATTAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,4	2,64
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Digital printing Silver	✓*	
Screen printing	—	

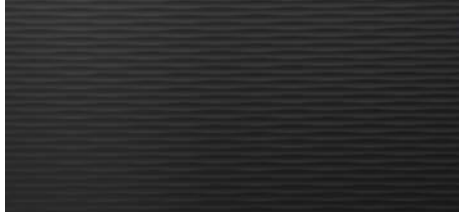
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





SL MOTION TWO Graphite Black matt
2600 x 1000 | NA 24925 | SA 24958

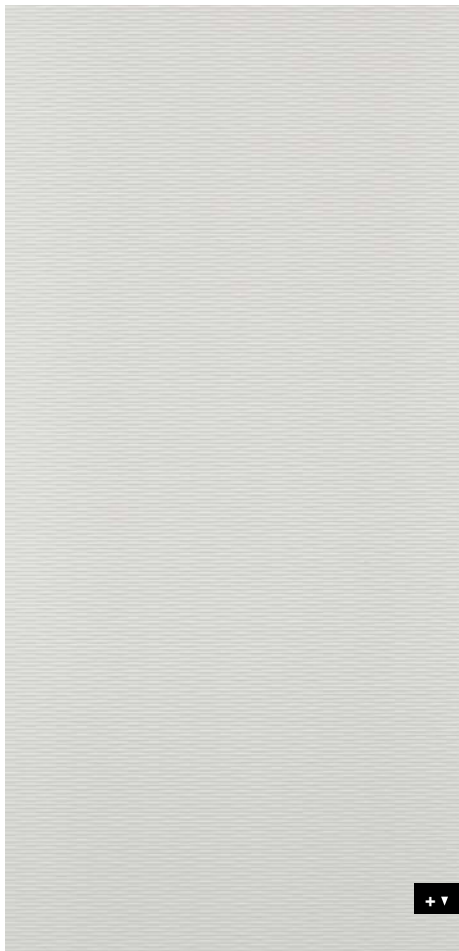


SL MOTION TWO Snow White matt
2600 x 1000 | NA 24926 | SA 24959



□ SL MOTION TWO
Snow White matt

2600 x 1000



STRUCTURE-LINE

SL MOTION TWO matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	0,93
Max. relief height mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	





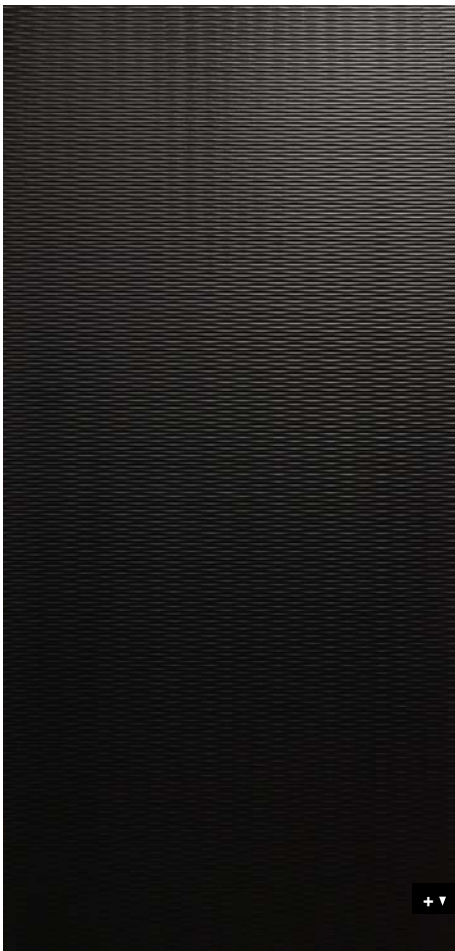
SL MOTION TWO MAGIC Black AR
2600 x 1000 | NA 23575 | SA 23665



□
SL MOTION TWO
MAGIC Black AR

Photo: GARANTküche

2600 x 1000



STRUCTURE-LINE

SL MOTION TWO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1	1,13
Max. relief height mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

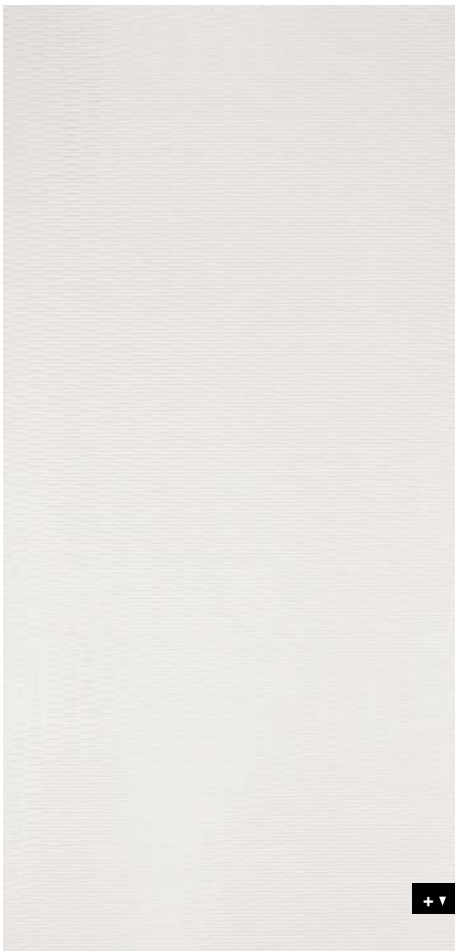


AC MOTION TWO White
2600 x 1000 | NA 15755 | SA 15764



□
AC MOTION TWO White

2600 x 1000



ACRYLIC-LINE

AC MOTION TWO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PMMA	
Base material	ABS	
Material thickness mm	0,7	0,83
Max. relief height mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

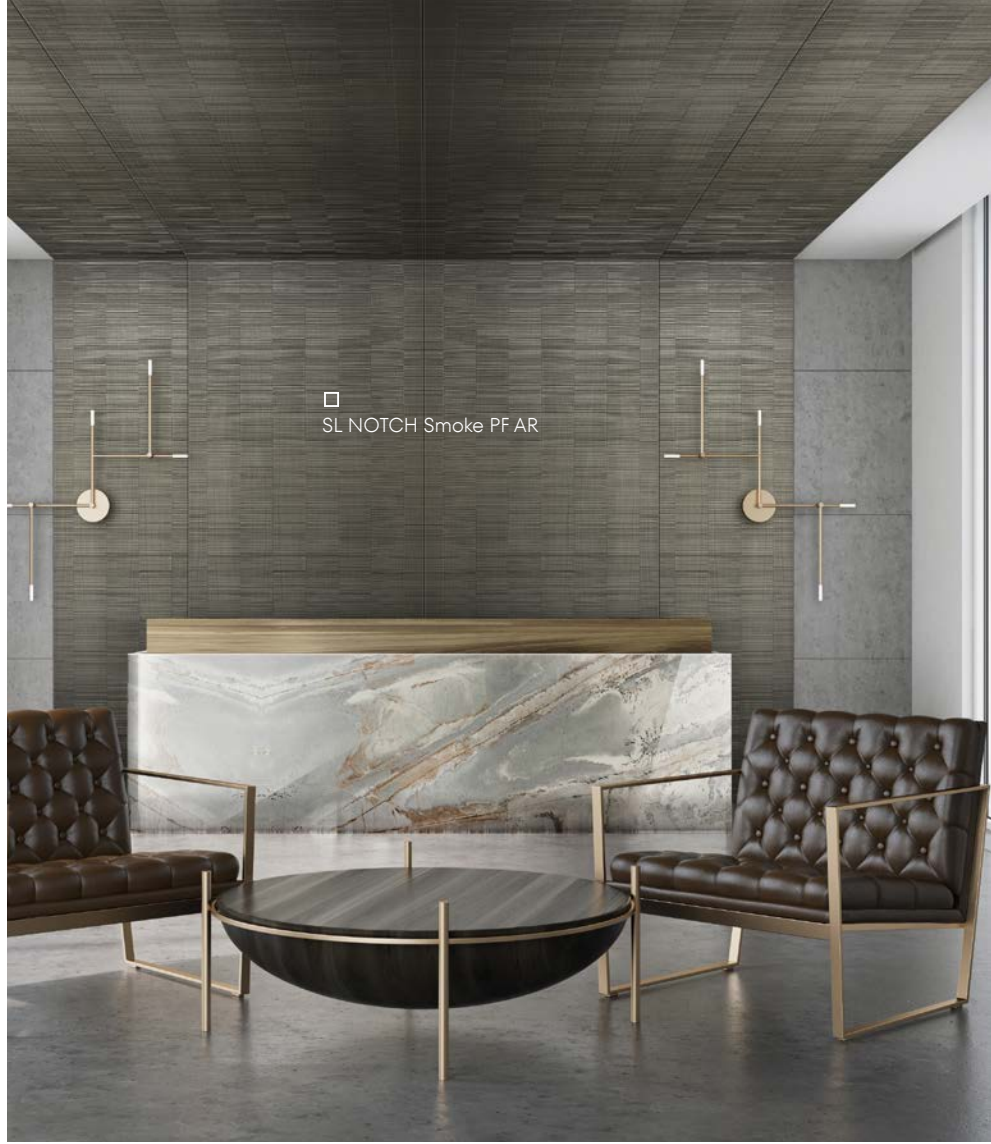
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SL NOTCH Smoke PF AR
2600 x 1000 | NA 24931 | SA 24960



STRUCTURE-LINE abrasion-resistant

SL NOTCH Smoke PF AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	0,93
Max. relief height mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

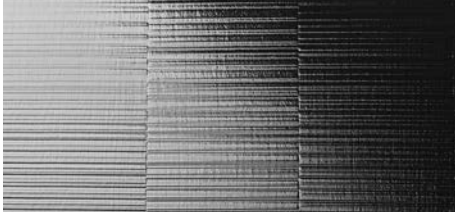
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Silver	✓*	
Screen printing	—	

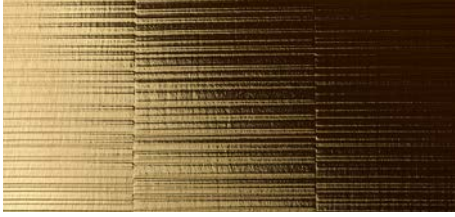
* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





SL NOTCH Silver matt
2600 x 1000 | NA 24947 | SA 24961



SL NOTCH Gold matt
2600 x 1000 | NA 24948 | SA 24962



□
SL NOTCH
Silver matt

Photo: HKW, Alexander Knoebel

STRUCTURE-LINE

SL NOTCH matt

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	0,93
Max. relief height mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Digital printing Silver	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





SL LAVA VINTAGE Copper

2600 x 1000 | **NA** 14786 | **SA** 14805



SL LAVA VINTAGE Silver

2600 x 1000 | **NA** 24968 | **SA** 24972



SL LAVA VINTAGE Gold

2600 x 1000 | **NA** 24969 | **SA** 24973



2600 x 1000



STRUCTURE-LINE

SL LAVA

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	1,9	2,14
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,4	~ 3,0

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





NEW

SL OCEAN Anthracite AR
2600 x 1000 | NA 25670 | SA 27049



NEW

SL OCEAN Silver
2600 x 1000 | NA 25570 | SA 27027



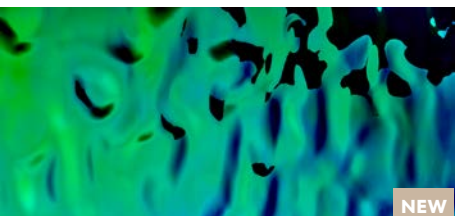
NEW

SL OCEAN Hollywood
2600 x 1000 | NA 25671 | SA 27048



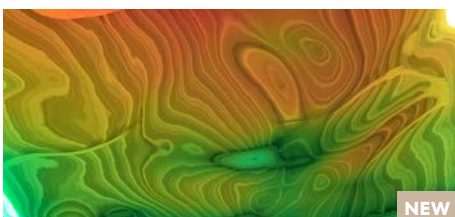
NEW

SL OCEAN Hollywood Blue
2600 x 1000 | NA 27565 | SA 27822



NEW

SL OCEAN Aqua
2600 x 1000 | NA 25669 | SA 27207



NEW

SL OCEAN Rainbow
2600 x 1000 | NA 27679 | SA 27743



SL OCEAN Aqua

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE-LINE SL OCEAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,24
Max. relief height mm	8,0	8,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance Anthracite	■■■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable	—	
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	On request	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	—	
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	On request	
Magnetic from 3 sheets	—	

	NA	SA
Cuttings	✓	
Flammability ASTM E84	On request	
Flammability EN13501-1	On request	

* In general, SIBU DESIGN also recommends mechanical attachment.

DOWNLOAD >>>
Processing information



DECO LINE

Decoration



The DECO-LINE DECORATION product programme includes a number of varied decorative surfaces: metallic, brushed and vintage, as well as fine ceramic and stone looks. Ultra-modern designs as well as evergreens in a wide range of colours.



DM CEMENT Dark

2600 x 1000 | NA 19088 | SA 19092



2600 x 1000



DECO-LINE

DM CEMENT Dark

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





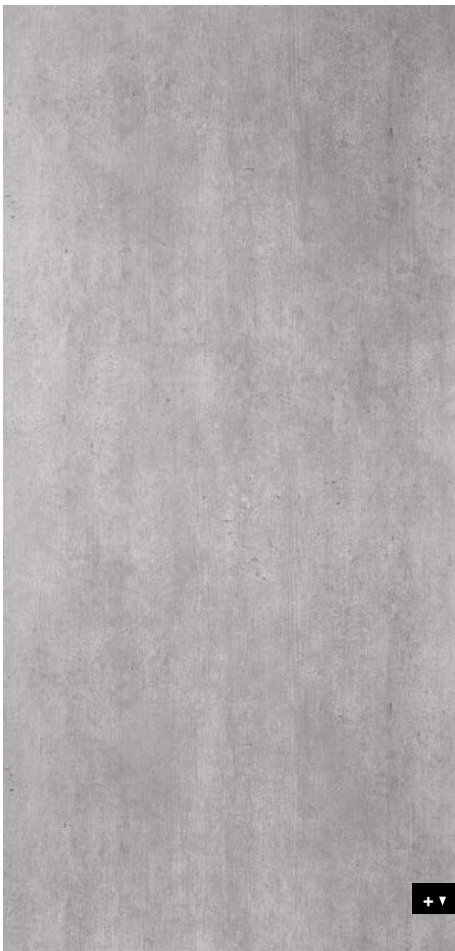
DM CEMENT Light

2600 x 1000 | NA 19087 | SA 19091



□ DM CEMENT Light

2600 x 1000



DECO-LINE

DM CEMENT Light

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



DM MARBLE White

2600 x 1000 | NA 19327 | SA 19338



2600 x 1000



DECO-LINE

DM MARBLE White

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 3,3	~ 3,9

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





DM MARBLE Black supermatt AR
2600 x 1000 | NA 22947 | SA 23099



2600 x 1000



DECO-LINE abrasion-resistant

DM MARBLE Black supermatt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

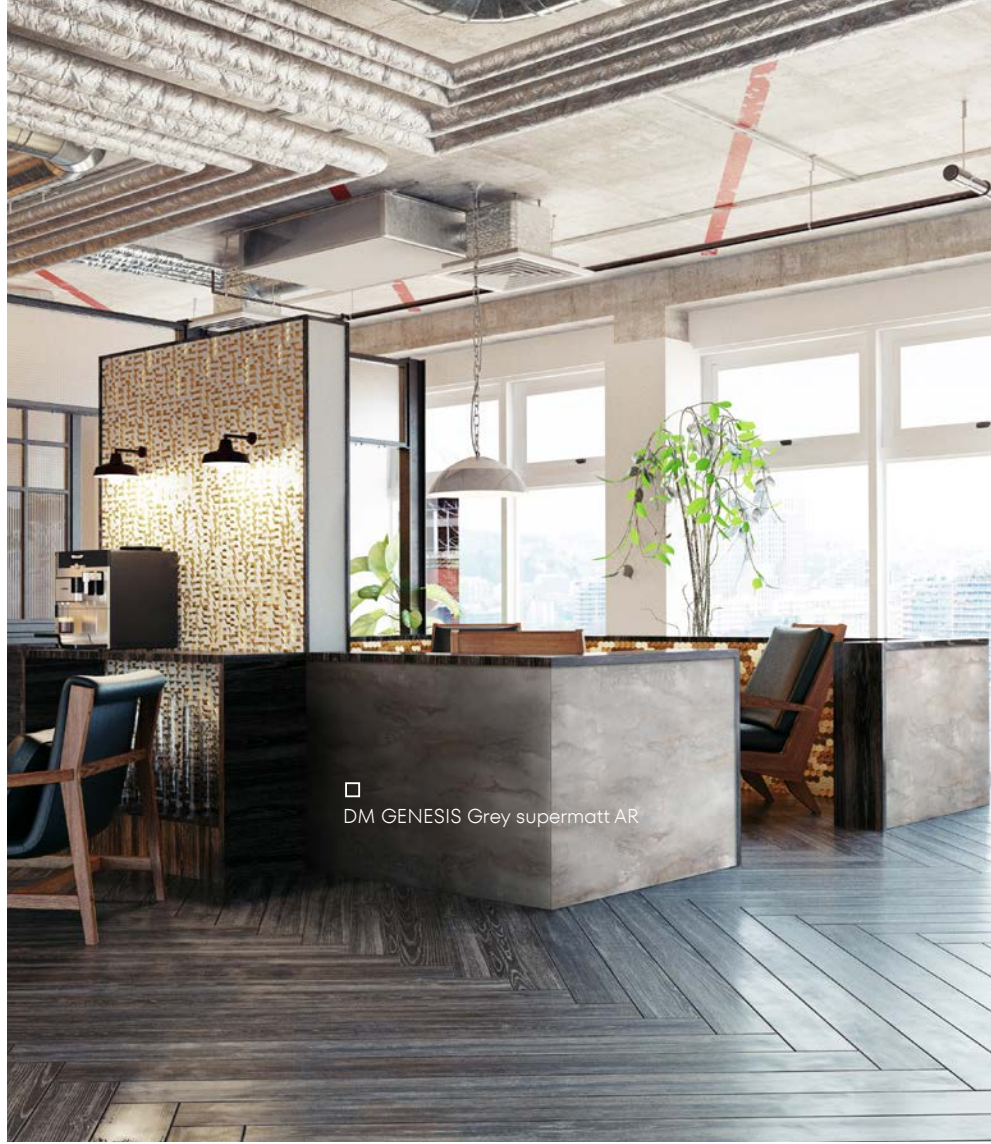
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



DM GENESIS Grey supermatt AR
2600 x 1000 | NA 23093 | SA 23101



□ DM GENESIS Grey supermatt AR

2600 x 1000



DECO-LINE abrasion-resistant

DM GENESIS Grey supermatt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





DM GENESIS White supermatt AR
2600 x 1000 | NA 23092 | SA 23100



2600 x 1000



DECO-LINE abrasion-resistant

DM GENESIS White supermatt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



DM MARBLE White supermatt AR
2600 x 1000 | NA 23091 | SA 23098



2600 x 1000



DECO-LINE abrasion-resistant

DM MARBLE White supermatt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





DM Magic Black AR

2600 x 1000 | **NA** 15415 | **SA** 15423



DM Magic White AR

2600 x 1000 | **NA** 15414 | **SA** 15422



□ DM Magic White AR

Photo: SU VALGUS

DECO-LINE abrasion-resistant

DM Magic AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

DM Graphite Black matt

2600 x 1000 | NA 23144 | SA 23147



DM Graphite Black matt

DM Snow White matt

2600 x 1000 | NA 23145 | SA 23146



DECO-LINE

DM matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	



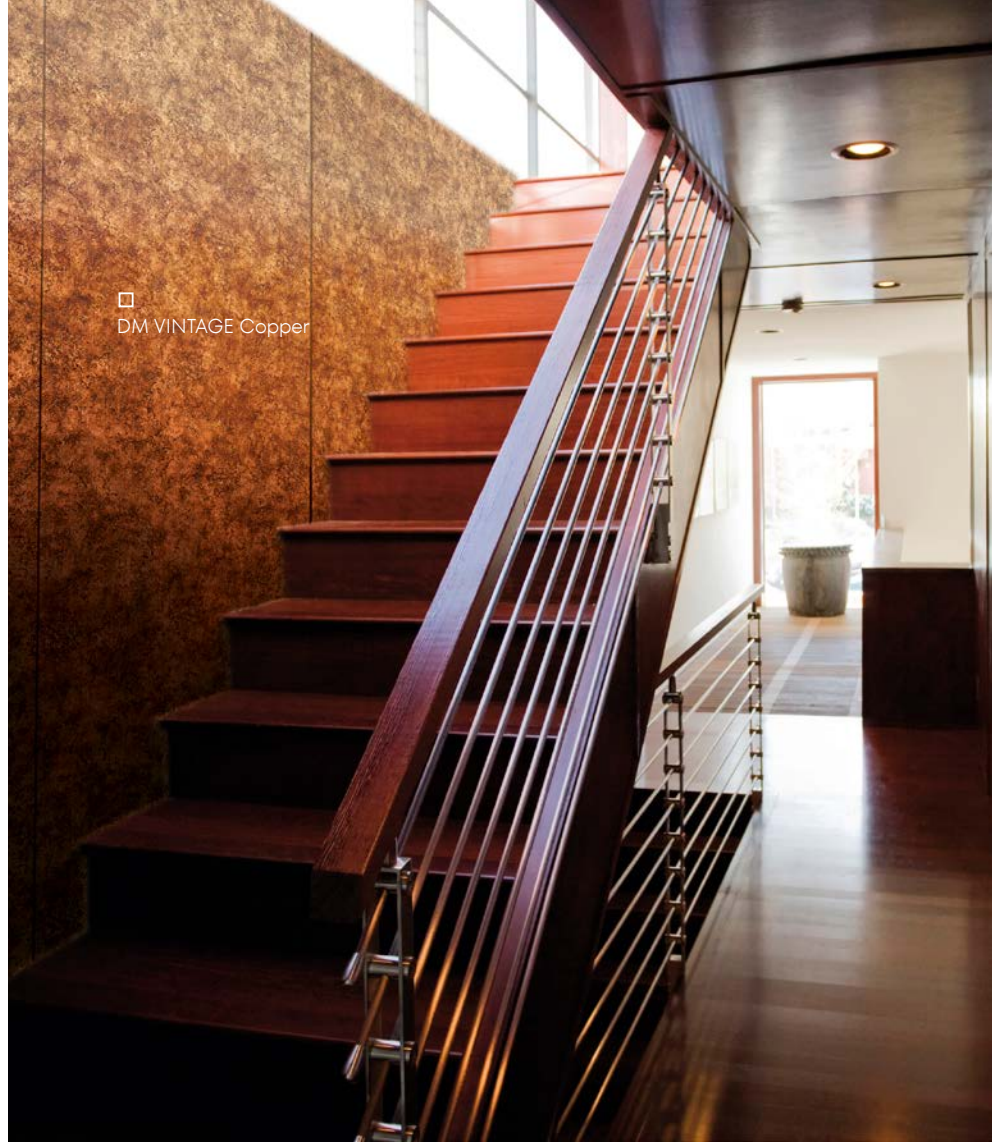
DM VINTAGE Copper

2600 x 1000 | **NA** 17276 | **SA** 17277



DM VINTAGE Silver

2600 x 1000 | **NA** 17274 | **SA** 17275



2600 x 1000



DECO-LINE

DM Vintage

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ ■ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





DM LUXURY Bronze

2600 x 1000 | **NA** 17825 | **SA** 17846



DM LUXURY Gold

2600 x 1000 | **NA** 21391 | **SA** 21392



□ DM LUXURY Bronze

2600 x 1000



DECO-LINE

DM LUXURY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending Gold	—	—
Hot bending Bronze	✓	—
Thermoforming Gold	—	—
Thermoforming Bronze	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





DM CLASSY Black AR
2600 x 1000 | NA 19325 | SA 19336



DM CLASSY Gold
2600 x 1000 | NA 24555 | SA 24557



□
DM CLASSY Gold

2600 x 1000



DECO-LINE

DM CLASSY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance Black	■■■■■□□	
Abrasion resistance Gold	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending Black	—	—
Hot bending Gold	✓	—
Thermoforming Black	—	—
Thermoforming Gold	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM OXIDIZED Copper
2600 x 1000 | NA 26522 | SA 26523



DECO-LINE

DM OXIDIZED

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Smoke PF AR

2600 x 1000 | **NA** 10385 | **SA** 10389



DECO-LINE abrasion-resistant

DM PF AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM CONCRETE Grey AR
2600 x 1000 | NA 22827 | SA 22828



□ DM CONCRETE Grey AR

DECO-LINE abrasion-resistant

2600 x 1000



DM CONCRET Grey AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PP	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3	~ 3,6

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





DM DEEP BRUSHED Gravel
2600 x 1000 | NA 22822 | SA 22823



DM DEEP BRUSHED Sandy
2600 x 1000 | NA 22825 | SA 22824



□ DM DEEP BRUSHED Gravel

2600 x 1000



DECO-LINE

DM DEEP BRUSHED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



DM MONSOON VINTAGE Brown
2600 x 1000 | NA 17033 | SA 17037



□
DM MONSOON
VINTAGE Brown

2600 x 1000



DECO-LINE

DM MONSOON

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,6	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





DECO LINE

DECO LINE

DECO LINE

DECO LINE

DECO LINE

DECO LINE

Display

The DECO-LINE DISPLAY product programme includes polychrome surfaces, brilliant mirrors and brushed designs in a wide range of colours. Particularly suitable for display and shop windows.

DM OPTICAL MIRROR Fashion Grey AR

2800 x 1250 | NA 21244

DM OPTICAL MIRROR Anthracite AR

2800 x 1250 | NA 21241

DM OPTICAL MIRROR Copper AR

2800 x 1250 | NA 21245

DM OPTICAL MIRROR Gold AR

2800 x 1250 | NA 21243

DM OPTICAL MIRROR Brass AR

2800 x 1250 | NA 21242

DM OPTICAL MIRROR Silver AR

2800 x 1250 | NA 20877

**DECO-LINE** abrasion-resistant**DM OPTICAL MIRROR AR**

PRODUCT CHARACTERISTICS

	NA
Surface material	PET
Base material	HIPS
Material thickness mm	1,0
Temperature resistance	until 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■■□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150
Weight/panel kg	~ 3,65

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	✓
Thermoforming	—
PVA pressing	✓
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

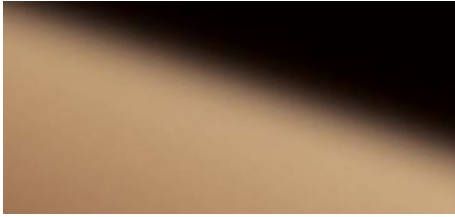
	NA
PVA pre-treatment	✓
Special sizes	On request
Further thicknesses	✓

	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



DM Brown AR

2600 x 1000 | **NA** 10147 | **SA** 10150



DM Rosegold AR

2600 x 1000 | **NA** 20955 | **SA** 20956



DM Gold AR

2600 x 1000 | **NA** 10181 | **SA** 10187
2000 x 1000 | **NA** 10178 | **SA** 10186 (DISCONTINUED)



DM Brass AR

2600 x 1000 | **NA** 10135 | **SA** 10139



NEW

DM Fashion Gold AR

2600 x 1000 | **NA** 25322 | **SA** 25323



DECO-LINE abrasion-resistant

DM Mirror AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Fashion Grey AR

2600 x 1000 | NA 13808 | SA 13810



DM Anthracite AR

2600 x 1000 | NA 10120 | SA 10125



DM Fashion Red AR

2600 x 1000 | NA 22387 | SA 23388



DM Iceblue AR

2600 x 1000 | NA 10204 | SA 10210



Photo: © Form Factory

DECO-LINE abrasion-resistant

DM Mirror AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Bronze

2600 x 1000 | **NA** 10143 | **SA** 15275



DM Gold

2600 x 1000 | **NA** 25077 | **SA** 25078



DECO-LINE

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing Bronze	✓*	
Digital printing Gold	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

DM Silver

2600 x 1000 / 1 mm | **NA** 10312 | **SA** 10324
 2000 x 1000 / 1 mm | **NA** 10304 | **SA** 10322
 2000 x 1000 / 2 mm | **NA** 12114 | **SA** 10323 (DISCONTINUED)

DM Silver/White

2000 x 1000 / 1 mm | **NA** 10372 | **SA** 10381



DECO-LINE

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg Silver (2600x1000x1)	~ 2,7	~ 3,3
Weight/panel kg Silver/White (2000x1000x1)	~ 2,1	~ 2,7

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Thermoforming	✓	—
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Aqua

2600 x 1000 | **NA** 18424 | **SA** 18443



DM Hollywood Blue

2600 x 1000 | **NA** 20945 | **SA** 21272



DM Hollywood

2600 x 1000 | **NA** 18433 | **SA** 18442



Photo: © Barbara Medo

DECO-LINE

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ DM Hollywood + Blue	
Flammability EN13501-1	✓ DM Hollywood + Blue	



DM Gold MMS

2600 x 1000 | **NA** 20500 | **SA** 20502



DM Silver MMS

2600 x 1000 | **NA** 20499 | **SA** 20501



DM Gold MMS

DM MMS

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,6	~ 3,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

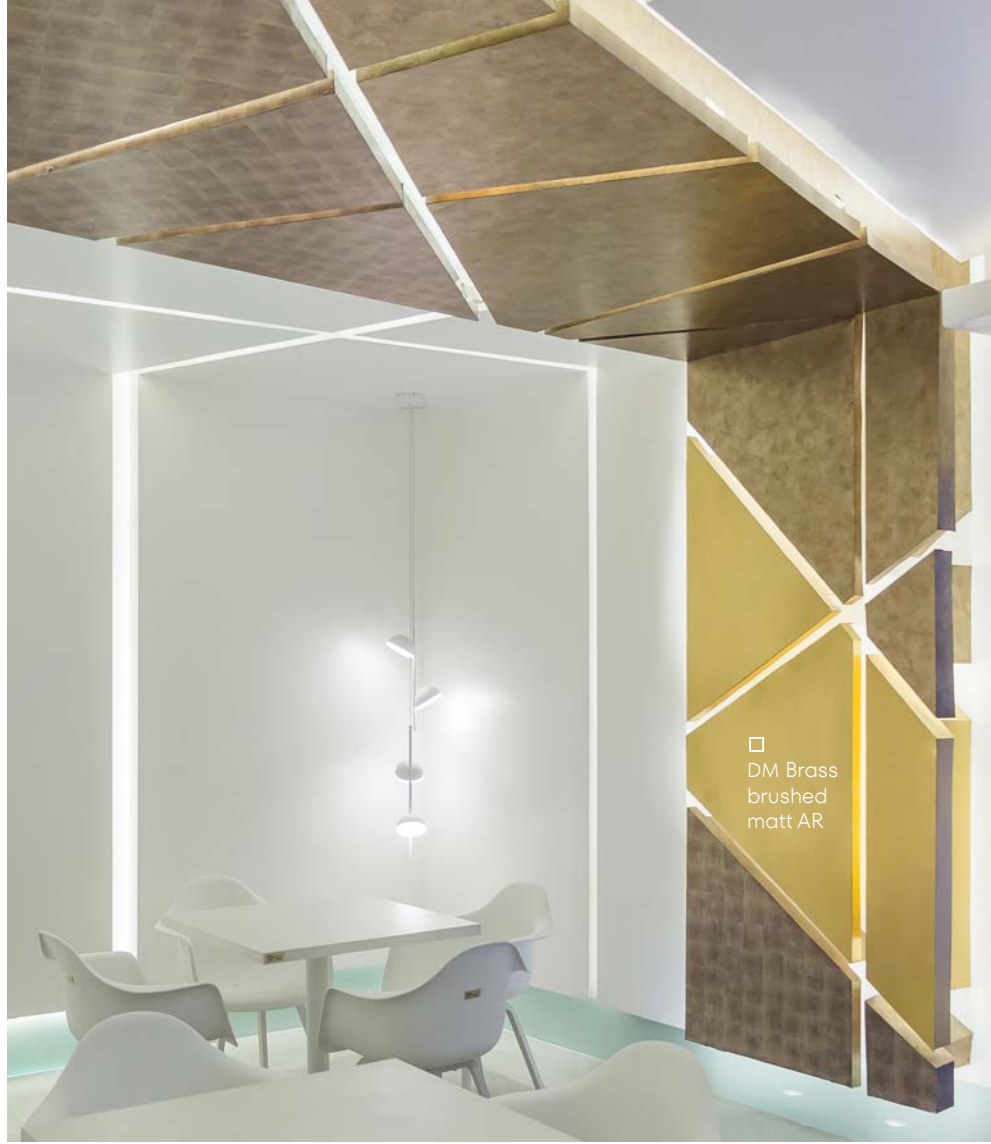
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



DM Brass brushed matt AR
2600 x 1000 | NA 15290 | SA 15298



DECO-LINE abrasion-resistant

2600 x 1000



DM Brushed matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





DM Copper brushed AR

2600 x 1000 / **NA** 12418 / **SA** 12432



DM Champagne brushed AR

2600 x 1000 | **NA** 12417 | **SA** 12433



DM Titan brushed AR

2600 x 1000 | **NA** 12285 | **SA** 12431



□
DM Titan
brushed
AR

DECO-LINE abrasion-resistant

2600 x 1000



DM Brushed AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





DM Silver brushed

2600 x 1000 | **NA** 10291 | **SA** 10298

2000 x 1000 | **NA** 10286 | **SA** 10296 (DISCONTINUED)



□ DM Silver brushed

Photo: CATOIR RAMAHI Visual Performers

DECO-LINE

2600 x 1000



DM Brushed

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

MULTISTYLE

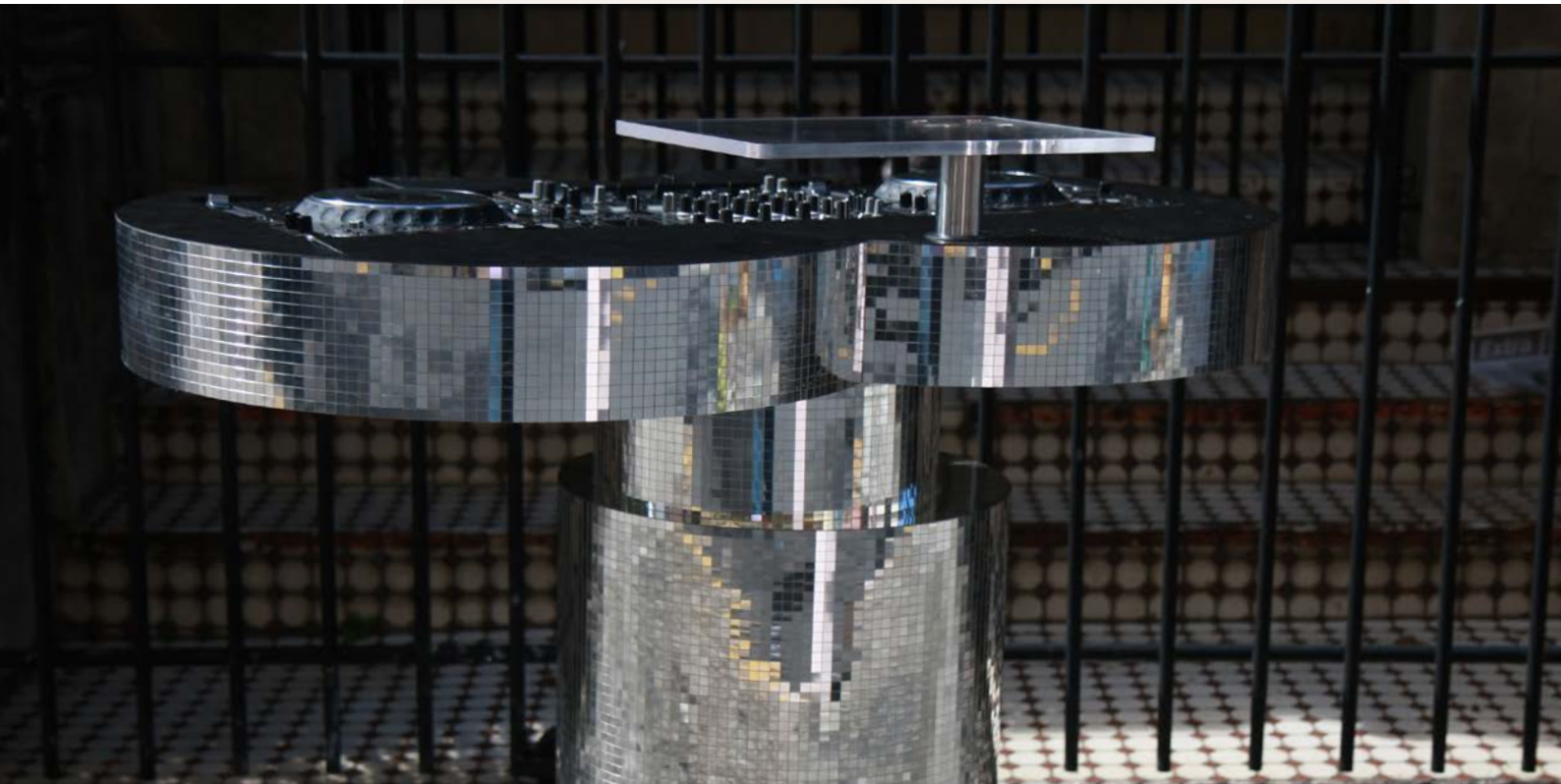
MULTISTYLE

MULTISTYLE

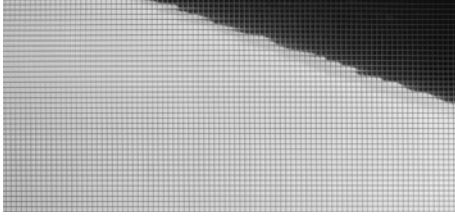
MULTISTYLE

MULTISTYLE

MULTISTYLE



The MULTISTYLE mirror surfaces in a noble mosaic look are particularly flexible and can be glued over curves without any problems. A must have in the display and decoration sector.



MS 5x5 flex Silver
980 x 980 | SA 27377



MS 5x5 flex Gold
980 x 980 | SA 27377



MS 5x5 flex Hollywood
980 x 980 | SA 27376



□ MS 5x5 flex Gold

Photo: TENN X KAREN MILLEN

MULTISTYLE

MS 5x5

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	20
Weight/panel kg	~1,2

PROCESSING

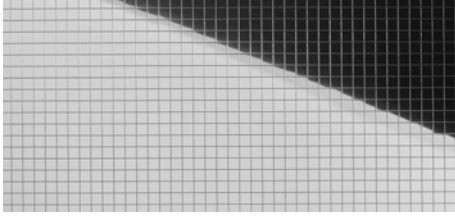
	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing Silver, Hollywood	✓*
Digital printing Gold	On request*
Screen printing	—

* own printing test required, samples are gladly provided.

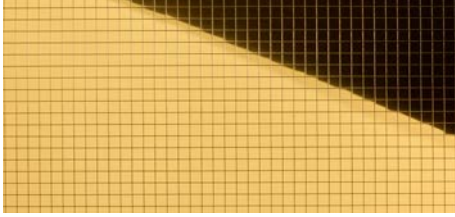
EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

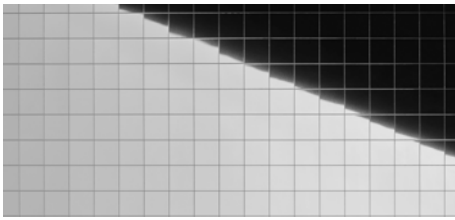
	SA
Further thicknesses	—
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



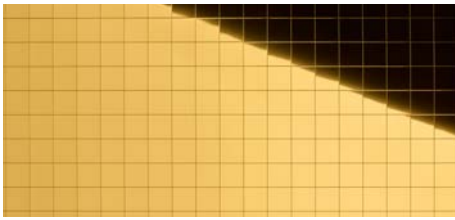
MS 10x10 flex Silver
980 x 980 | SA 27378



MS 10x10 flex Gold
980 x 980 | SA 27374



MS 20x20 flex Silver
980 x 980 | SA 27379



MS 20x20 flex Gold
980 x 980 | SA 27375



□ MS 20x20 flex Silver

Photo: Malo Clinic at El Corte Ingles – Lisboa

MULTISTYLE

MS 10x10 / 20x20

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □
Abrasion resistance	■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	35 MS 10x10 flex
	50 MS 20x20 flex
Weight/panel kg	~1,2

PROCESSING

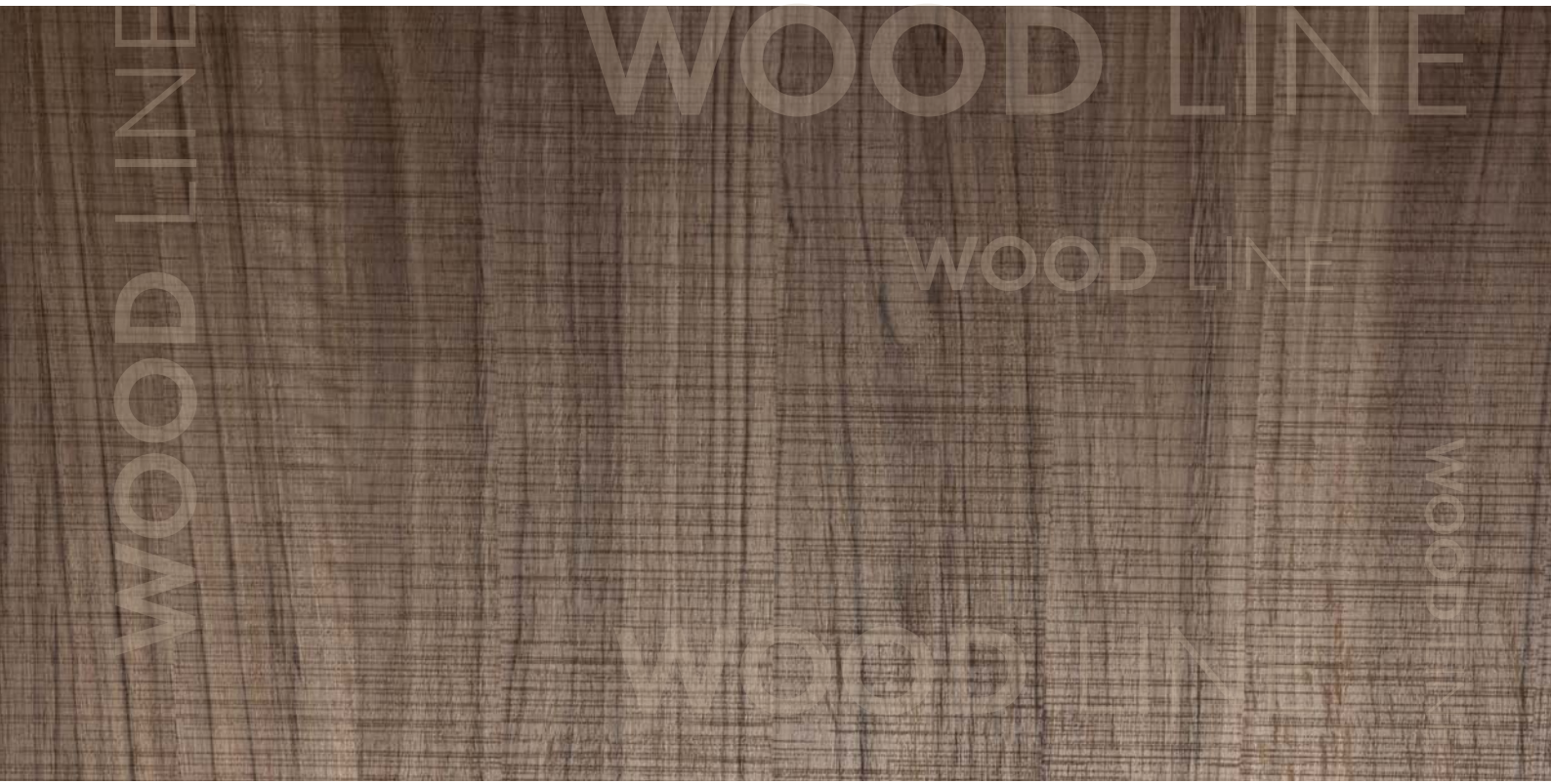
	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing Silver	✓*
Digital printing Gold	On request*
Screen printing	—

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

	SA
Further thicknesses	—
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WOOD LINE



Not only visually, but also haptically an experience. Innovative manufacturing processes allow a particularly lively wood structure and resource-saving use of raw materials.



WL Carbonized Wood
2600 x 1000 | NA 25152 | SA 25154



WL Carbonized Wood

2600 x 1000



WOOD-LINE

WL Carbonized Wood

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



WL Nutwood

2600 x 1000 x 1 | **NA** 25155 | **SA** 25159

2600 x 1000 x 1,2 | **NA** 19019 | **SA** 19030 - Discontinued item



2600 x 1000



WOOD-LINE

WL Nutwood

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





WL Nutwood Country
2600 x 1000 | NA 25157 | SA 25160



2600 x 1000



WOOD-LINE

WL Nutwood Country

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





WL Sessile OAK

2600 x 1000 | **NA** 22786 | **SA** 22787



□ WL Sessile OAK

2600 x 1000



WOOD-LINE

WL Sessile OAK

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





WL OAK TREE Light

2600 x 1000 | NA 17278 | SA 17279



2600 x 1000



WOOD-LINE

WL OAK TREE Light

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





WL Maple Alpine

2600 x 1000 | **NA** 19018 | **SA** 19029



□ WL Maple Alpine

2600 x 1000



WOOD-LINE

WL Maple Alpine

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

* The product is delivered without a protective film.

PROCESSING

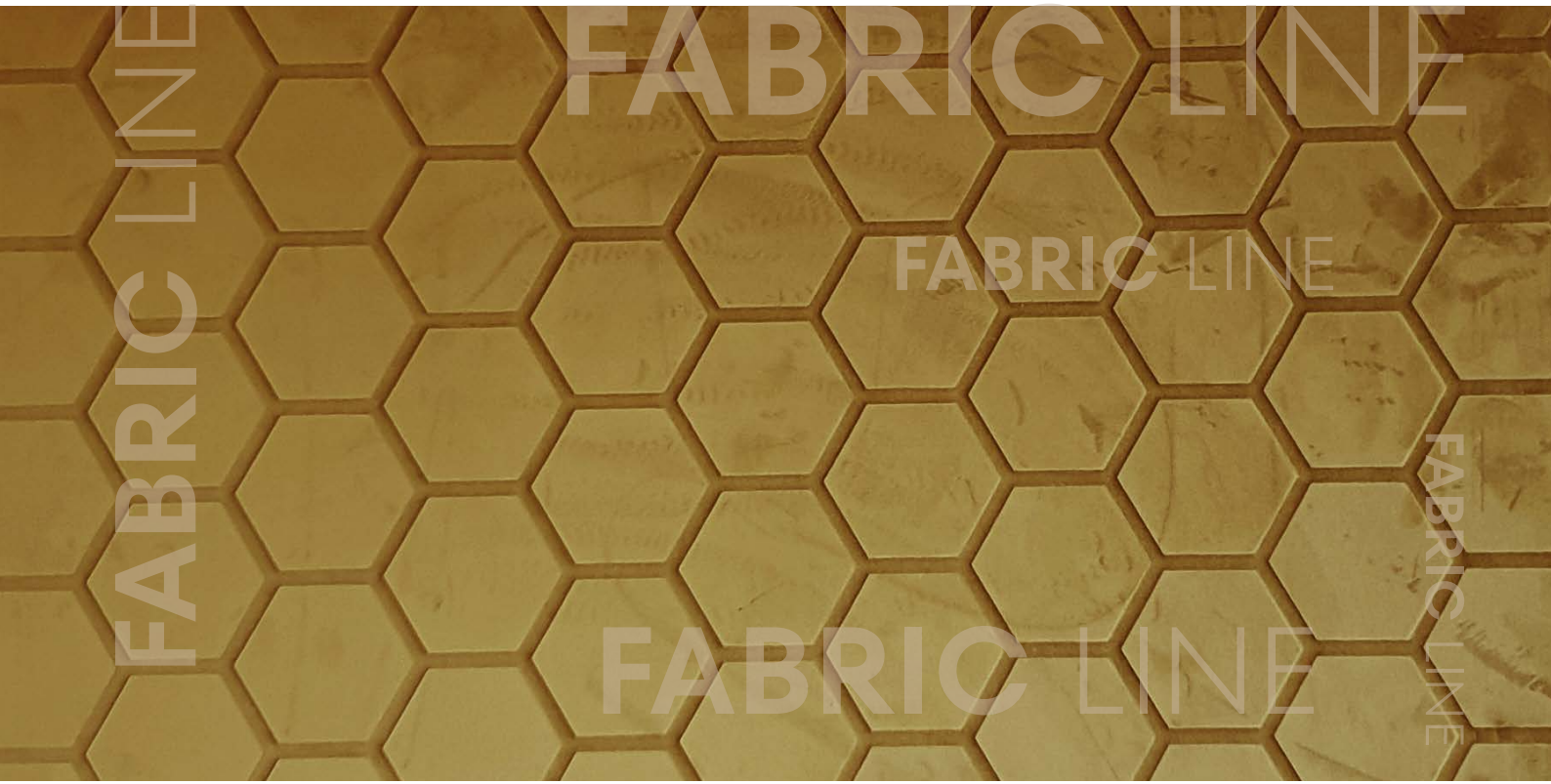
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





FABRIC LINE



The FABRIC-LINE - smart and contemporary - offers a diverse range of different textiles. The interplay of the haptic properties, structures and colours creates a unique multi-sensory experience.

FL CUBE VELVET Bordeaux

2600 x 1000 | NA 22709 | SA 22719

FL CUBE VELVET Pearl

2600 x 1000 | NA 22710 | SA 22720

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



□
FL CUBE VELVET Pearl

2600 x 1000



FABRIC-LINE

FL CUBE VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

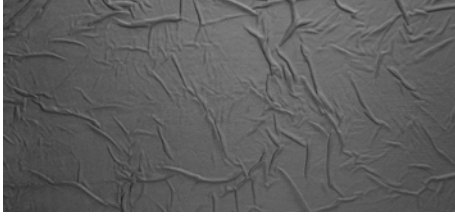
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

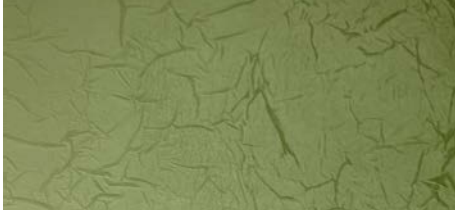
	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



FL CREPA VELVET Volcano

2600 x 1000 | NA 22706 | SA 22717



FL CREPA VELVET Avocado

2600 x 1000 | NA 22705 | SA 22715

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



FABRIC-LINE

FL CREPA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓	✓
	decor side outside, max. 3 pcs/carton	decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

FL COMB VELVET Pearl2600 x 1000 | **NA** 22696 | **SA** 22712**FL COMB VELVET Curry**2600 x 1000 | **NA** 22695 | **SA** 22711

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL COMB VELVET Pearl

2600 x 1000

**FABRIC-LINE****FL COMB VELVET****PRODUCT CHARACTERISTICS**

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

CONTINUOUS PATTERN

FL SQUARE 2 VELVET Coal

2600 x 1000 | NA 22704 | SA 22714

CONTINUOUS PATTERN

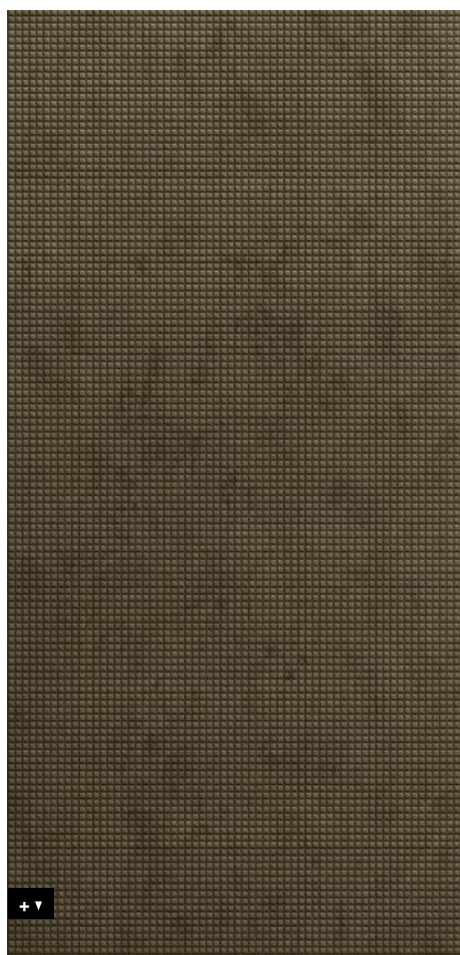
FL SQUARE 2 VELVET Mocha

2600 x 1000 | NA 22703 | SA 22713

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



FABRIC-LINE

FL SQUARE 2 VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

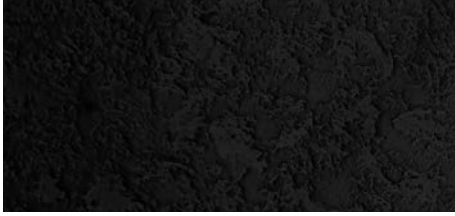
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

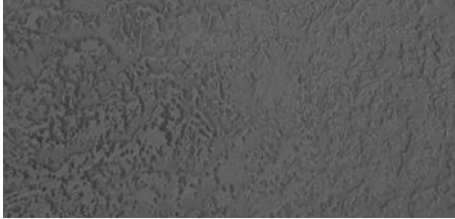
	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



FL LAVA VELVET Coal

2600 x 1000 | NA 22708 | SA 22716



FL LAVA VELVET Volcano

2600 x 1000 | NA 22707 | SA 22718

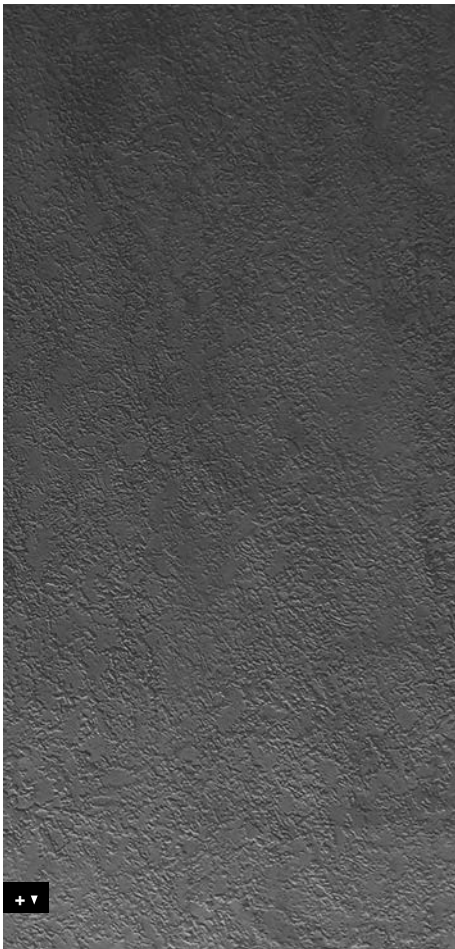
Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



□ FL LAVA VELVET Coal

Photo © istock.com

2600 x 1000



FABRIC-LINE

FL LAVA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	2,94
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





FL LAVA VELVET Volcano



LEATHER LINE



Animal welfare is very important to us - which is why all LEATHER-LINE products are vegan. Starting with fine leather grains, through special decorative stitching techniques to exotic reptile decorations - you cannot tell the difference to real leather.

CONTINUOUS PATTERN

LL CORD Charcoal Light

2600 x 1000 | NA 19543 | SA 19546

CONTINUOUS PATTERN

LL CORD Dove Tale

2600 x 1000 | NA 19543 | SA 19544

CONTINUOUS PATTERN

LL CORD Stony Ground

2600 x 1000 | NA 19542 | SA 19545



□ LL CORD Charcoal Light

2600 x 1000



LEATHER-LINE

LL CORD

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	2	2,13
Max. relief height mm	3,2	3,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL ROMBO 40 Nero matt
2600 x 1000 | NA 15014 | SA 15029



LL ROMBO 40 Creme matt
2600 x 1000 | NA 13848 | SA 13863

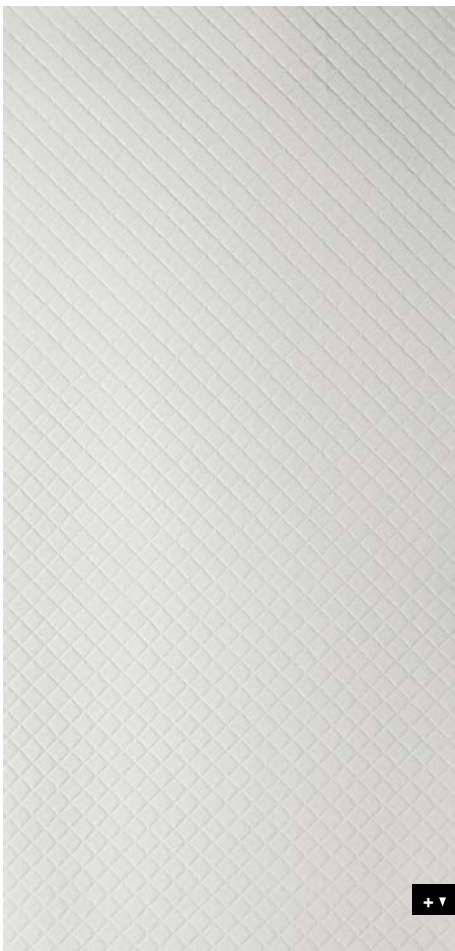


LL ROMBO 40 Bianco matt
2600 x 1000 | NA 15025 | SA 15041



□ LL ROMBO 40
Nero matt

2600 x 1000



LEATHER-LINE

LL ROMBO 40

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	3,8	4,04
Max. relief height mm	5	5,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,1	~ 4,7

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	—	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL Charcoal Dark2600 x 1000 | **NA** 19299 | **SA** 19302**LL London Clay**2600 x 1000 | **NA** 19014 | **SA** 19025**LL Charcoal Light**2600 x 1000 | **NA** 19298 | **SA** 19301**LL Dove Tale**2600 x 1000 | **NA** 19013 | **SA** 19024**LL Stony Ground**2600 x 1000 | **NA** 19012 | **SA** 19023

□ LL Dove Tale

**LEATHER-LINE****LEATHER-LINE****PRODUCT CHARACTERISTICS**

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,95	2,08
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

□
LL Charcoal Dark





LL LEGUAN Nero

2600 x 1000 | NA 14778 | SA 14797



LL LEGUAN Copper

2600 x 1000 | NA 12884 | SA 12894



LL LEGUAN Gold

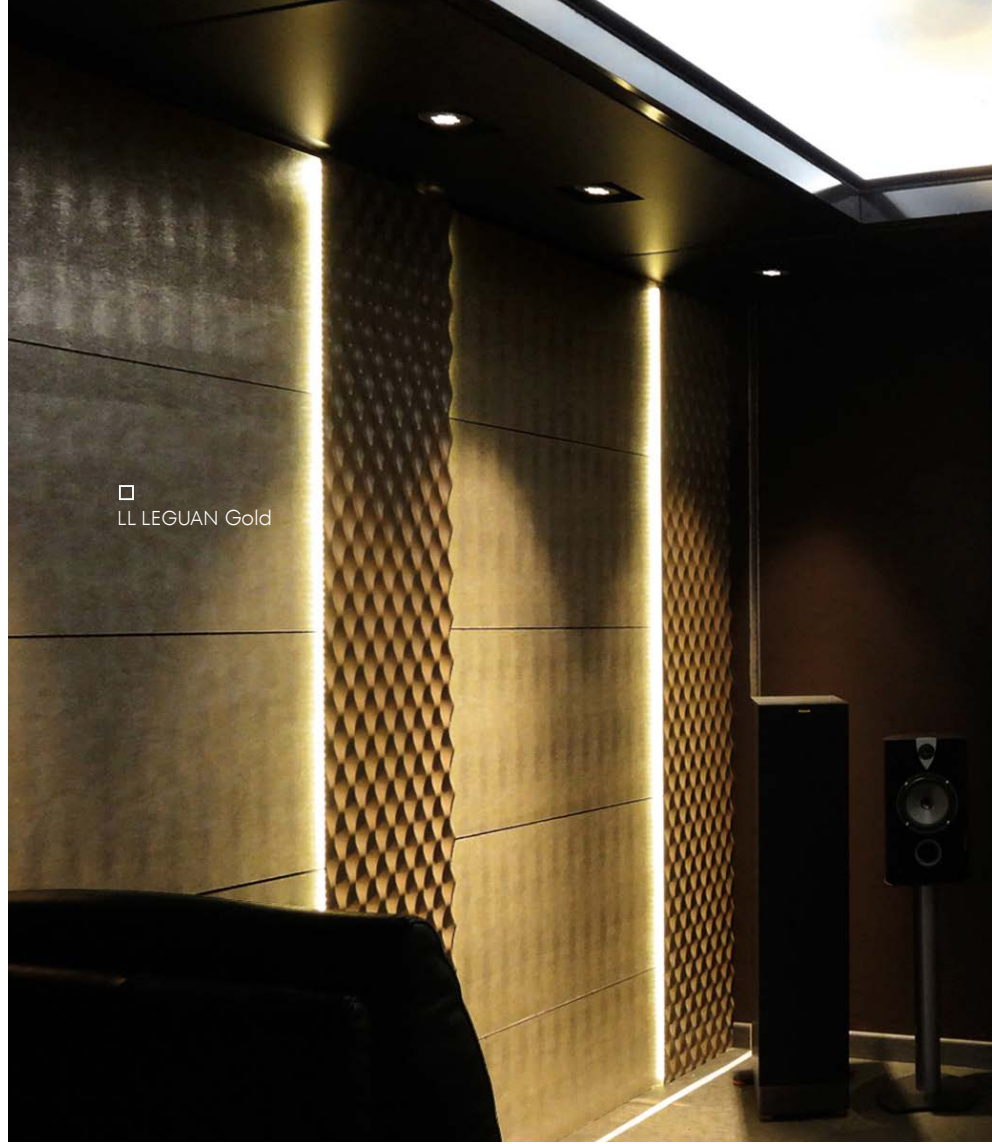
2600 x 1000 | NA 13480 | SA 13478



LL LEGUAN Silver

2600 x 1000 | NA 12883 | SA 12893

2600 x 1000



LEATHER-LINE

LL LEGUAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,5	1,63
Temperature resistance	until 50 °C	
Wet room suitability	■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL LEGUAN Bianco

2600 x 1000 | NA 15609 | SA 15610



2600 x 1000



LEATHER-LINE

LL LEGUAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,4	1,53
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SIBUGLAS

SIBUGLAS

SIBUGLAS

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SIBUGLAS

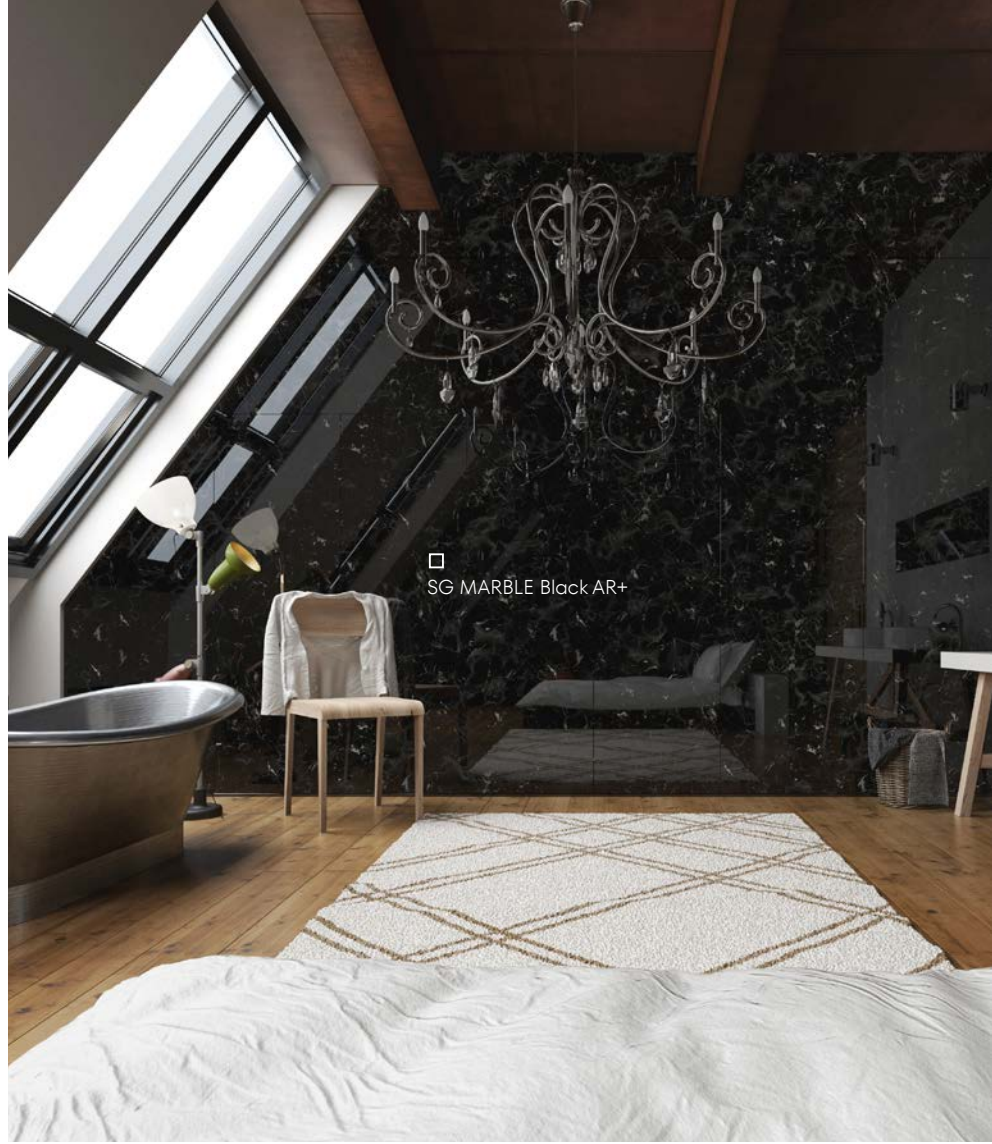
SIBUGLAS



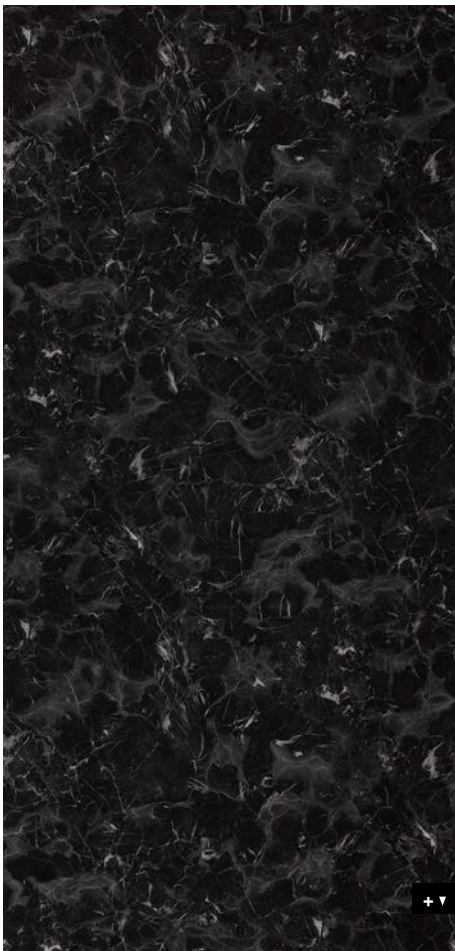
Scratch-resistant high-gloss surfaces combined with extraordinary designs create the basis for long-lasting design objects. The real glass effect creates a revolutionary depth effect and thanks to its material properties, SIBUGLAS scores with low weight and a highly reduced risk of breakage.



SG MARBLE Black AR+
2600 x 1000 | NA 19330 | SA 19341



2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE Black AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG MARBLE Grey AR+

2600 x 1000 | NA 19333 | SA 19344



2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE Grey AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



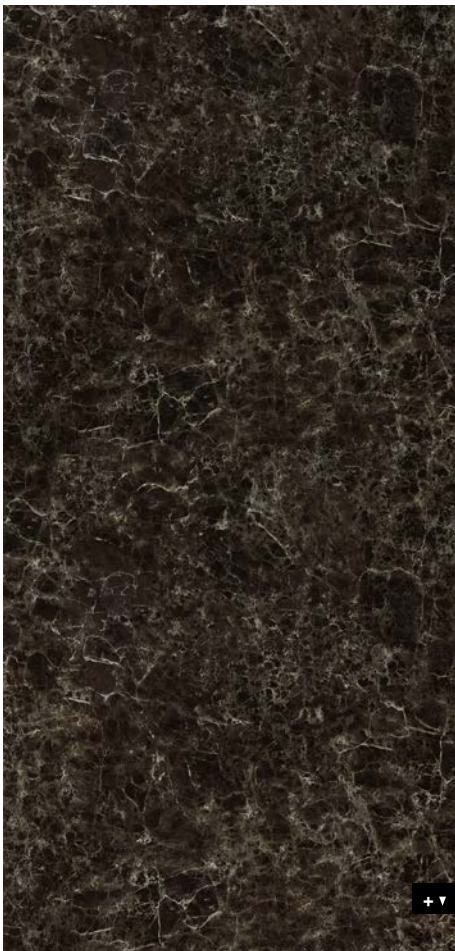
SG MARBLE Emperador AR+
2600 x 1000 | NA 19332 | SA 19343



□ SG MARBLE Emperador AR+

Photo: © Lassi Saijets Designstudio Visionary Design Partners Helsinki, Oy, Suite Finland

2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE Emperador AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





SG MARBLE Brown AR+
2600 x 1000 | NA 19331 | SA 19342



□ SG MARBLE Brown AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE Brown AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG MARBLE Alpine AR+
2600 x 1000 | NA 19329 | SA 19340



□ SG MARBLE Alpine AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE Alpine AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





SG MARBLE White AR+
2600 x 1000 | NA 19334 | SA 19345



□ SG MARBLE White AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE White AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

PROCESSING

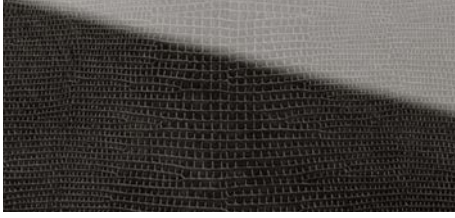
	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG LEGUAN Nero AR+
2600 x 1000 | NA 18089 | SA 18095



SG LEGUAN Copper AR+
2600 x 1000 | NA 16976 | SA 16981



SG LEGUAN Gold AR+
2600 x 1000 | NA 16977 | SA 16982



SG LEGUAN Silver AR+
2600 x 1000 | NA 16975 | SA 16979



□ SG LEGUAN
Copper AR+

SIBUGLAS scratch-resistant

SG LEGUAN AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,6	2,73
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,2	~7,8

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG VINTAGE Copper AR+

2600 x 1000 | **NA** 17198 | **SA** 17200



SG VINTAGE Silver AR+

2600 x 1000 | **NA** 17197 | **SA** 17199



□ SG VINTAGE Copper AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG VINTAGE AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG LUXURY Bronze AR+

2600 x 1000 | **NA** 17820 | **SA** 17841



SG LUXURY Gold AR+

2600 x 1000 | **NA** 17819 | **SA** 17840



□ SG LUXURY Bronze AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG LUXURY AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





SG OLD Platin AR+

2600 x 1000 | **NA** 18067 | **SA** 18001



□ SG OLD Platin AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG OLD Platin AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

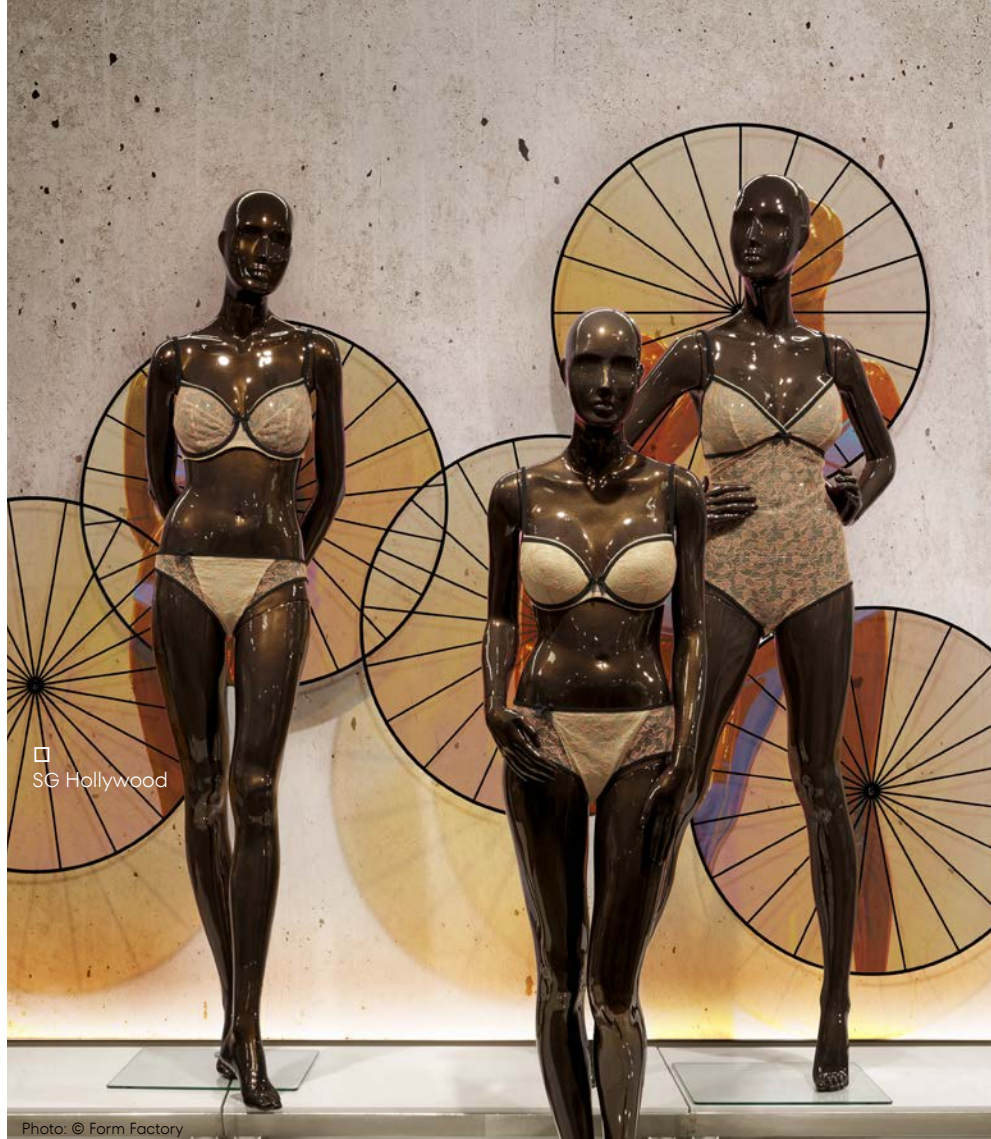
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG Hollywood

2600 x 1000 | NA 23116

On the protective film of the reverse side is a label "Reverse side / Processing side". SG Hollywood always has to be processed from the reverse side.



□ SG Hollywood

Photo: © Form Factory

SIBUGLAS

SG Hollywood

PRODUCT CHARACTERISTICS

	NA
Surface material = Base material	PMMA
Back side material	PET
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■□□□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 9,3

PROCESSING

	NA
Cutting, punching	—
Drilling	✓
Sawing (supported by a panel)	✓
Milling (supported by a panel)	✓
Laser cutting	✓
Hot bending	On request
Thermoforming	On request
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Special sizes (for absorbent substrate)	On request
Further thicknesses	On request

	NA
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





ANTIGRAV



Expansion joint-free, large-area design options thanks to the seamless bonding. ANTIGRAV design sheets are extremely light, dimensionally stable and compact, which guarantees easy handling. Adaptation and further processing with standard cutting tools.

Easy readjustment by gluing with Cartridge adhesive and putty adhesive on all surfaces. SIBU DESIGN wall panels on an innovative carrier plate: no expansion gaps, extremely light, dimensionally stable!

FL CUBE VELVET Bordeaux Antigrav

2613 x 1005 | NA 22739

FL CUBE VELVET Pearl Antigrav

2613 x 1005 | NA 22740

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL CUBE VELVET Pearl Antigrav

2613 x 1005

**ANTIGRAV (FL) POSITIVE ACOUSTIC EFFECT****FL CUBE VELVET Antigrav****PRODUCT CHARACTERISTICS**

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

* The product is delivered without a protective film.

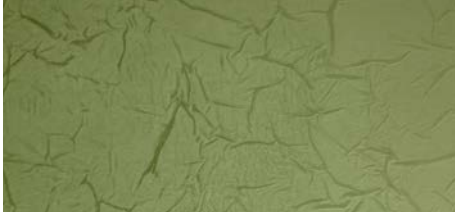
PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

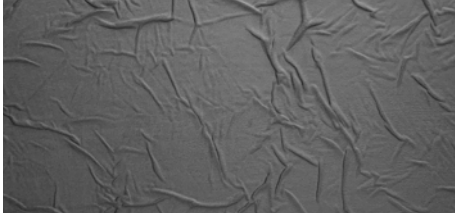
	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



FL CREPA VELVET Avocado Antigrav

2613 x 1005 | NA 22735



FL CREPA VELVET Volcano Antigrav

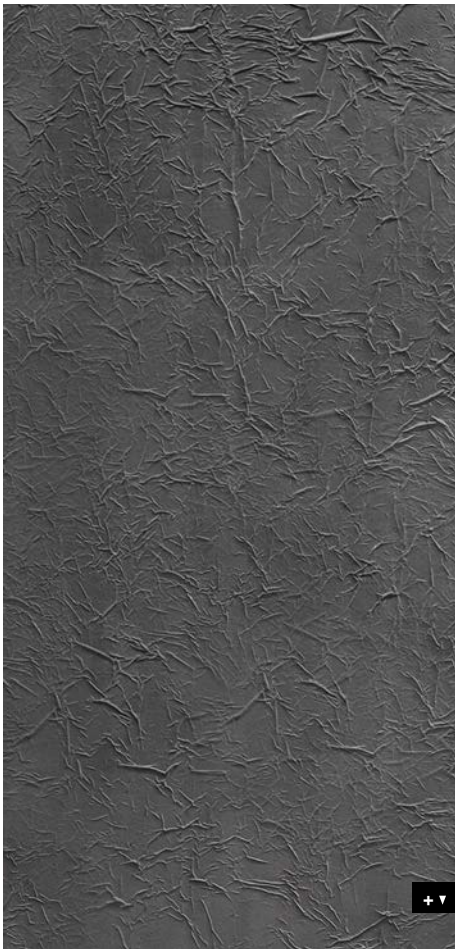
2613 x 1005 | NA 22736

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL CREPA VELVET Avocado Antigrav

2613 x 1005



ANTIGRAV (FL) POSITIVE ACOUSTIC EFFECT

FL CREPA VELVET Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



FL COMB VELVET Pearl Antigrav

2613 x 1005 | NA 22732



FL COMB VELVET Curry Antigrav

2613 x 1005 | NA 22731

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL COMB VELVET Curry Antigrav

ANTIGRAV (FL) POSITIVE ACOUSTIC EFFECT

2613 x 1005



FL COMB VELVET Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

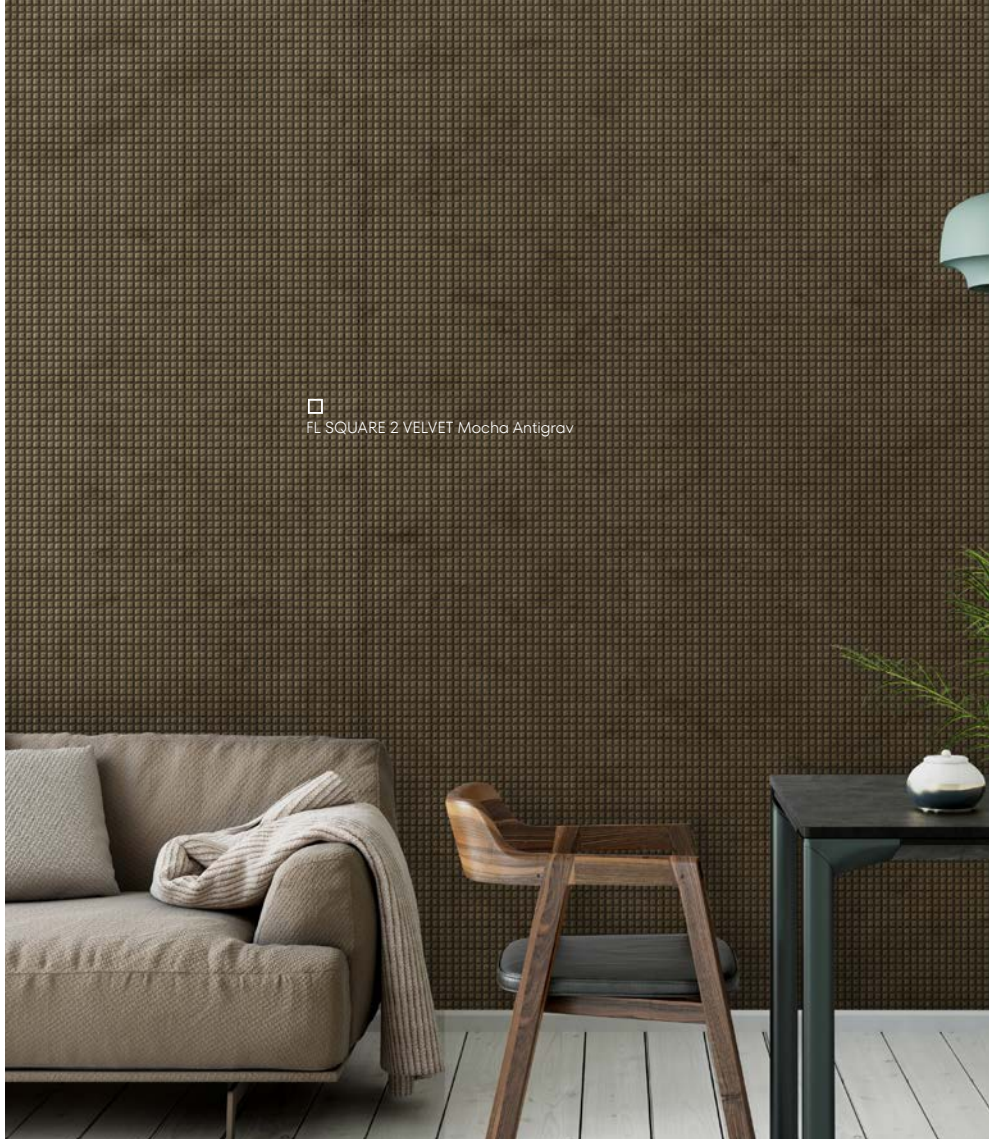
FL SQUARE 2 VELVET Coal Antigrav

2613 x 1005 | NA 22734

FL SQUARE 2 VELVET Mocha Antigrav

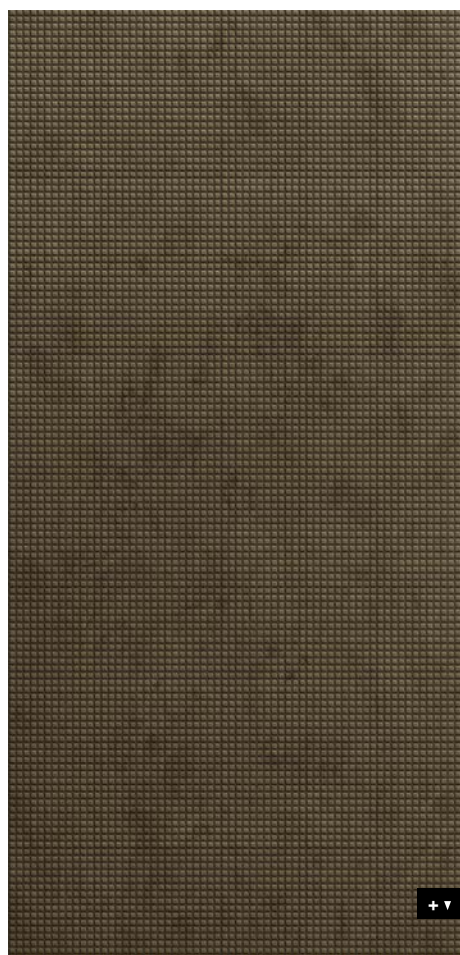
2613 x 1005 | NA 22733

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL SQUARE 2 VELVET Mocha Antigrav

2613 x 1005

**ANTIGRAV (FL) POSITIVE ACOUSTIC EFFECT**

FL SQUARE 2 VELVET Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



FL LAVA VELVET Coal Antigrav

2613 x 1005 | NA 22737



FL LAVA VELVET Volcano Antigrav

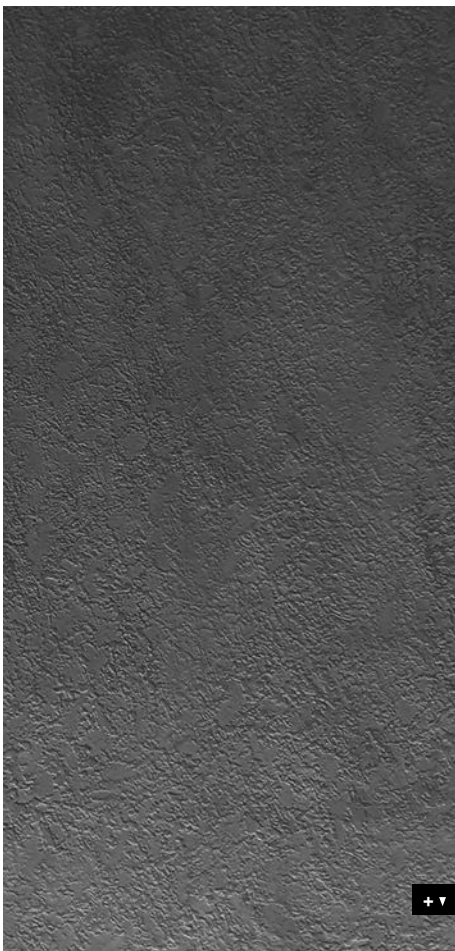
2613 x 1005 | NA 22738

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL LAVA VELVET Volcano Antigrav

2613 x 1005



ANTIGRAV (FL) POSITIVE ACOUSTIC EFFECT

FL LAVA VELVET Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



CONTINUOUS PATTERN

LL CORD Charcoal Light Antigrav

2600 x 1000 | NA 19764

CONTINUOUS PATTERN

LL CORD Dove Tale Antigrav

2600 x 1000 | NA 19765

CONTINUOUS PATTERN

LL CORD Stony Ground Antigrav

2600 x 1000 | NA 19766

2600 x 1000



□ LL CORD Dove Tale Antigrav

ANTIGRAV (LL)**LL CORD Antigrav****PRODUCT CHARACTERISTICS**

	NA
Surface material	PU leather
Base material	PP-glass fibres
Material thickness mm	3,8
Max. relief height mm	6,2
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 4

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	✓*
Screen printing	—

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

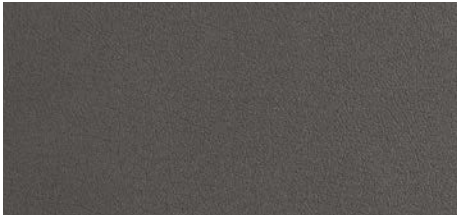




LL Charcoal Dark Antigrav
2600 x 1000 | NA 19762



LL London Clay Antigrav
2600 x 1000 | NA 19782



LL Charcoal Light Antigrav
2600 x 1000 | NA 19763



LL Dove Tale Antigrav
2600 x 1000 | NA 19769



LL Stony Ground Antigrav
2600 x 1000 | NA 19794



LL Charcoal Light Antigrav

ANTIGRAV (LL)

LL Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material	PU leather
Base material	PP-glass fibres
Material thickness mm	3,8
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,8

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



LL LEGUAN Nero Antigrav
2600 x 1000 | NA 19779



LL LEGUAN Copper Antigrav
2600 x 1000 | NA 19777



LL LEGUAN Gold Antigrav
2600 x 1000 | NA 19778



LL LEGUAN Silver Antigrav
2600 x 1000 | NA 19781



LL LEGUAN Bianco Antigrav
2600 x 1000 | NA 19775



□
LL LEGUAN Silver Antigrav

ANTIGRAV (LL)

LL LEGUAN Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material	PU leather
Base material	PP-glass fibres
Material thickness mm	3,4
Temperature resistance	until 50 °C
Wet room suitability	■■■□
Wet room suitability Bianco	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~3,8

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



DM CEMENT Dark Antigrav
2600 x 1000 | NA 19798



□
DM CEMENT Dark Antigrav

2600 x 1000



ANTIGRAV (DM)

DM CEMENT Dark Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

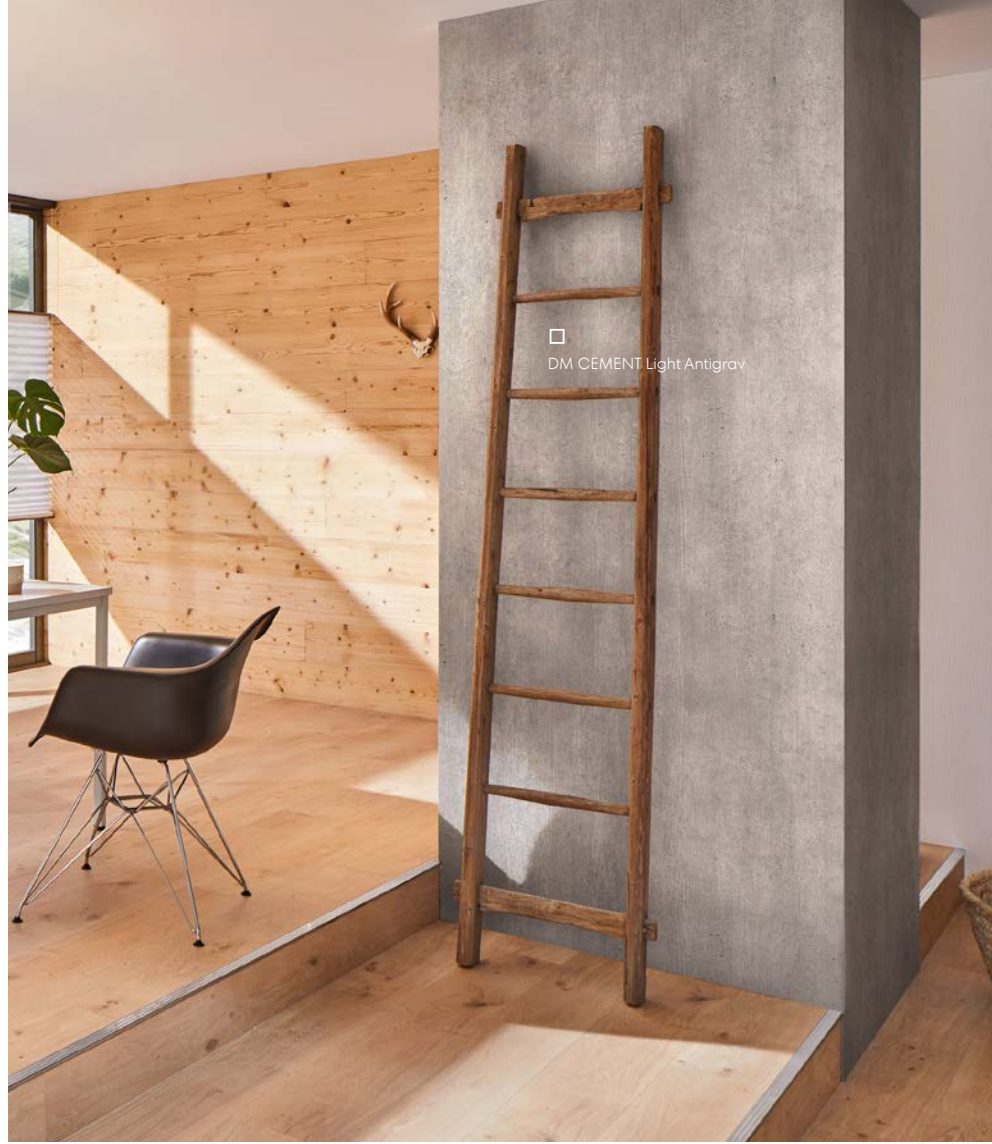
EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



DM CEMENT Light Antigrav
2600 x 1000 | NA 19563

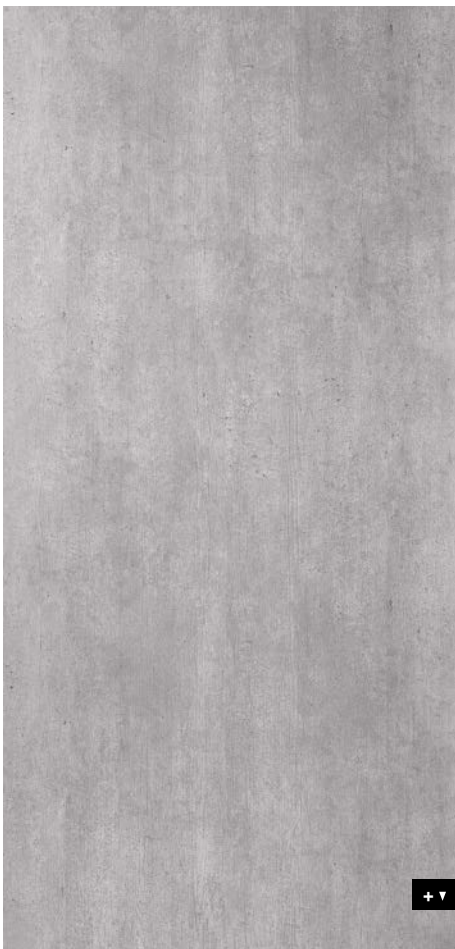


DM CEMENT Light Antigrav

ANTIGRAV (DM)

DM CEMENT Light Antigrav

2600 x 1000



PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





DM MARBLE White Antigrav
2600 x 1000 | NA 19566



ANTIGRAV (DM)

DM MARBLE White Antigrav

2600 x 1000



PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □
Abrasion resistance	■ ■ ■ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





DM CONCRETE Grey AR Antigrav
2600 x 1000 | NA 22829



ANTIGRAV (DM) abrasion-resistant

DM CONCRETE Grey AR Antigrav

2600 x 1000



PRODUCT CHARACTERISTICS

	NA
Surface material*	PP
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■■□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





WL Carbonized Wood AntigraV
2600 x 1000 | NA 25153



ANTIGRAV (WL)

WL Carbonized Wood AntigraV

2600 x 1000



PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □
Abrasion resistance	■ ■ ■ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,4

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WL Nutwood Antigrav

2600 x 1000 x 1 | **NA** 25156
 2600 x 1000 x 1,2 | **NA** 19568 - Discontinued item



WL Nutwood Country Antigrav

2600 x 1000 | **NA** 25158



WL Maple Alpine Antigrav

2600 x 1000 | **NA** 19570



ANTIGRAV (WL)

WL Nutwood Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □
Abrasion resistance	■ ■ ■ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,4

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WL Sessile OAK Antigrav
2600 x 1000 | NA 22785



□
WL Sessile OAK Antigrav

2600 x 1000



ANTIGRAV (WL)

WL Sessile OAK Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,4

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WL OAK TREE Light Antigrav
2600 x 1000 | NA 19561



ANTIGRAV (WL)

WL OAK TREE Light Antigrav

2600 x 1000



PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





DISCONTINUED ITEMS



We're making room for new designs, so the following streamers are only available "while stocks last".

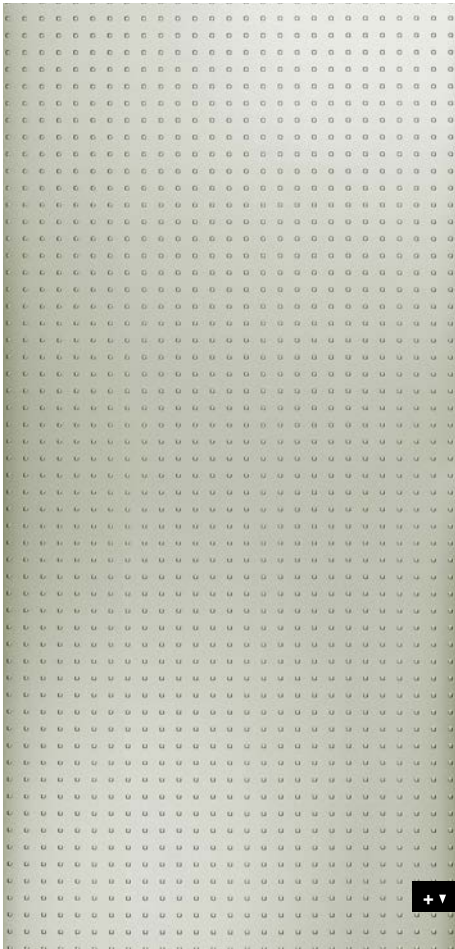


SL SQUARE 3 HGS

2600 x 1000 | NA 11272 | SA 11273



2600 x 1000



STRUCTURE-LINE

SL SQUARE 3 HGS

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1	1,13
Max. relief height mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

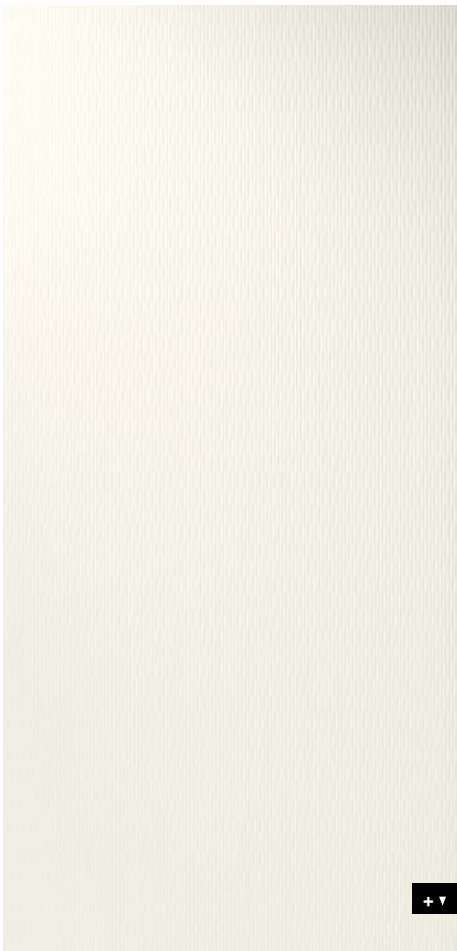




AC MOTION ONE White
2600 x 1000 | NA 15933 | SA 15953



2600 x 1000



ACRYLIC-LINE

AC MOTION ONE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PMMA	
Base material	ABS	
Material thickness mm	0,7	0,83
Max. relief height mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





SL CROCO Smoke PF/Silver
2600 x 1000 | NA 13411 | SA 13521

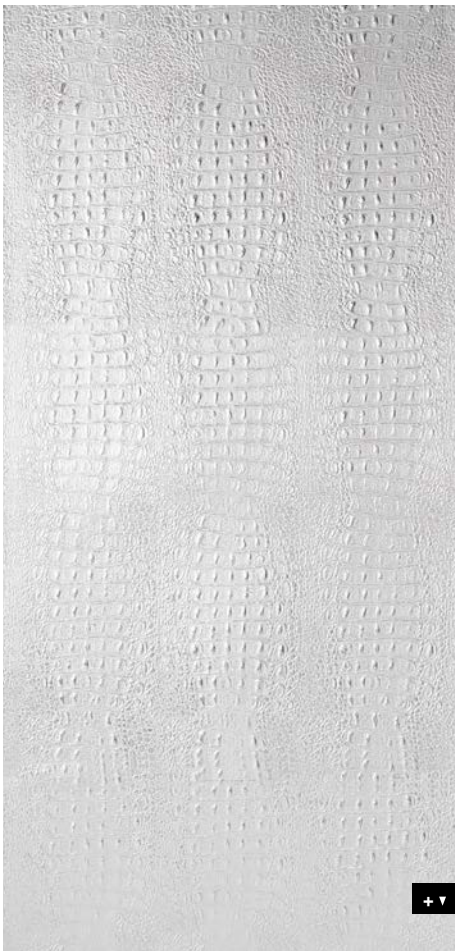


SL CROCO Silver PF/Silver
2600 x 1000 | NA 13410 | SA 13520



SL CROCO Smoke PF/Silver

2600 x 1000



STRUCTURE-LINE

SL CROCO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,25
Max. relief height mm	2,6	2,85
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

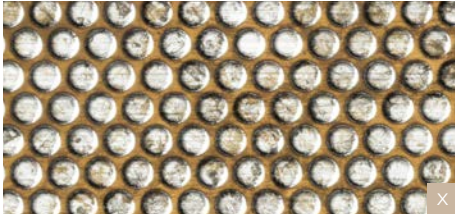
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓* SL CROCO Silver PF/Silver	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

* SL CROCO Smoke PF/Silver must be roughened manually





SL RACE VINTAGE Silver/Bronze
2600 x 1000 | NA 17242 | SA 17243



□ SL RACE
VINTAGE Silver/Bronze

Photo Apto Aguller

2600 x 1000



STRUCTURE-LINE SL RACE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1	1,13
Max. relief height mm	1,5	1,63
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ □ □ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL IMPACT ANTIQUE Bronze
2600 x 1000 | NA 17232 | SA 17233



SL IMPACT VINTAGE Silver
2600 x 1000 | NA 17230 | SA 17231



□ SL IMPACT ANTIQUE Bronze

2600 x 1000



STRUCTURE-LINE

SL IMPACT

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,6	~ 3,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

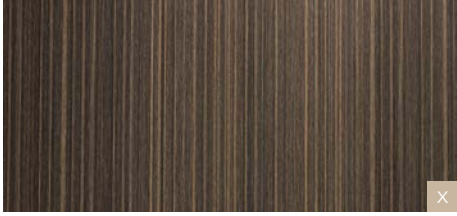
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

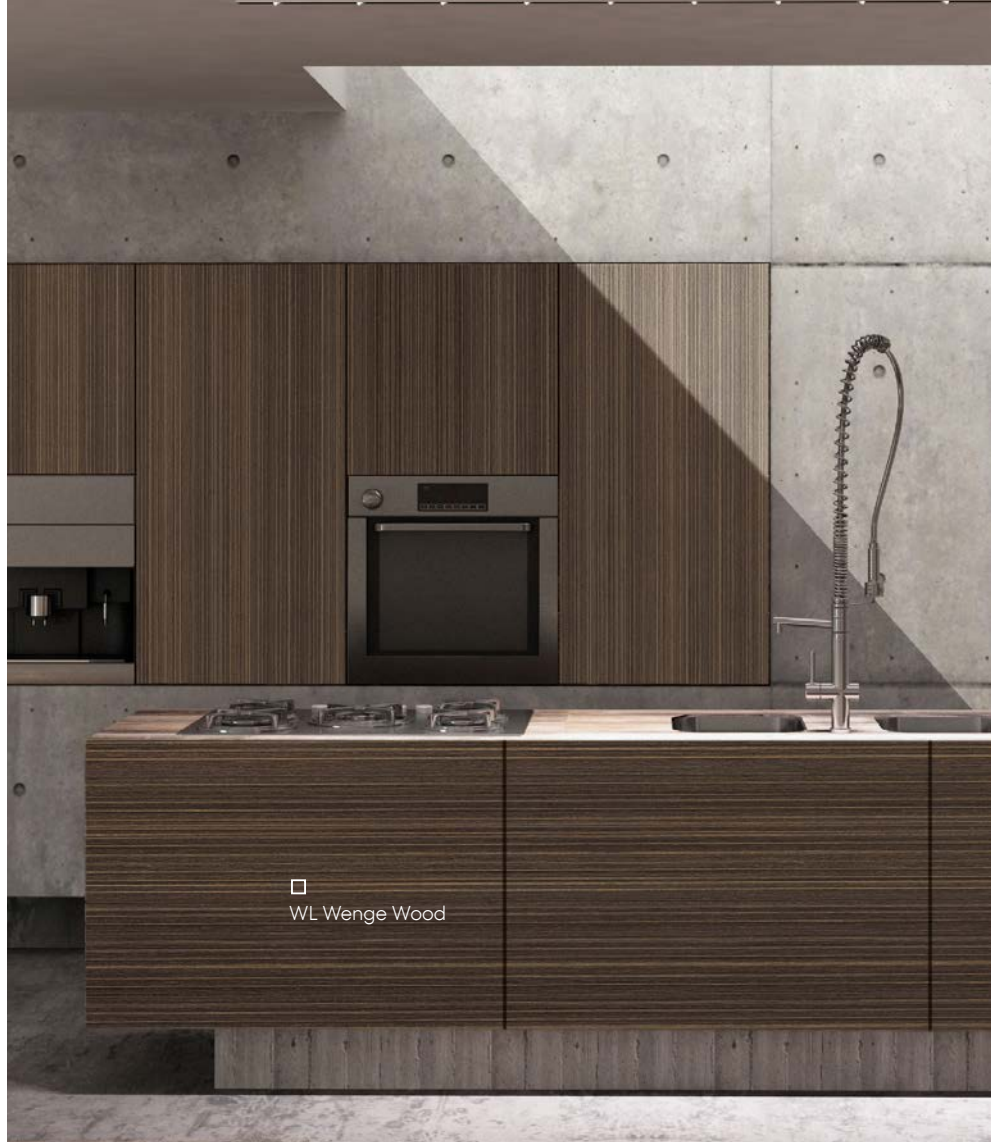
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



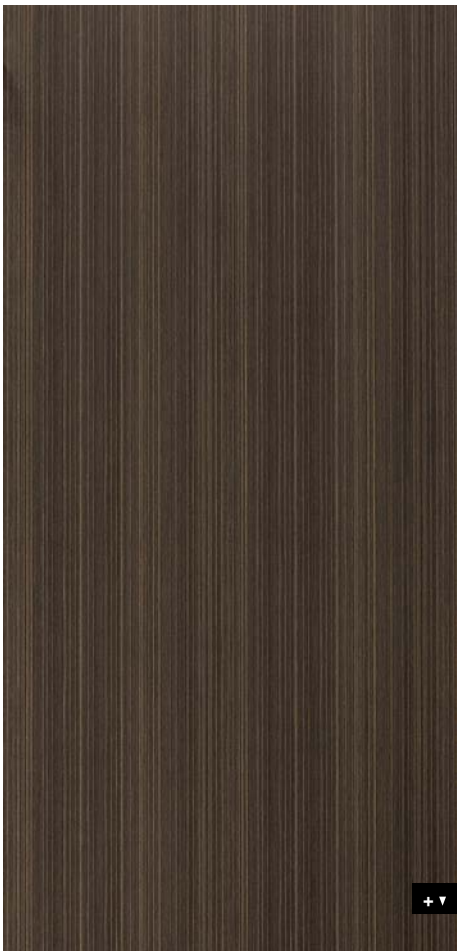


WL Wenge Wood

2600 x 1000 | **NA** 19016 | **SA** 19027



2600 x 1000



WOOD-LINE

WL Wenge Wood

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	impregnated paper	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





DM Gold brushed matt AR
2600 x 1000 | NA 15291 | SA 15299



□ DM Gold brushed matt AR

DECO-LINE abrasion-resistant

2600 x 1000



DM Brushed matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





DM HGS

2600 x 1000 | NA 10193 | SA 10199



2600 x 1000



DECO-LINE abrasion-resistant

DM Brushed

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





DM OXIDIZED Titan AR
2600 x 1000 | NA 20142 | SA 20190



DM OXIDIZED Autumn AR
2600 x 1000 | NA 20143 | SA 20191



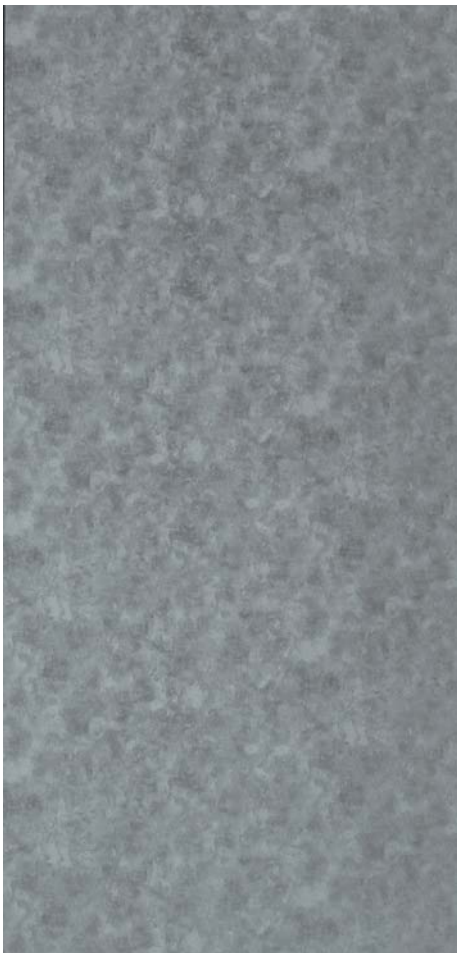
DM OXIDIZED Nickel AR
2600 x 1000 | NA 20140 | SA 20188



DM OXIDIZED Platin AR
2600 x 1000 | NA 20141 | SA 20189



2600 x 1000



DECO-LINE abrasion-resistant

DM OXIDIZED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM SLIGHTLY USED Titan AR
2600 x 1000 | NA 20154 | SA 20202



DM SLIGHTLY USED Gold AR
2600 x 1000 | NA 20153 | SA 20201



DECO-LINE abrasion-resistant

2600 x 1000



DM SLIGHTLY USED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

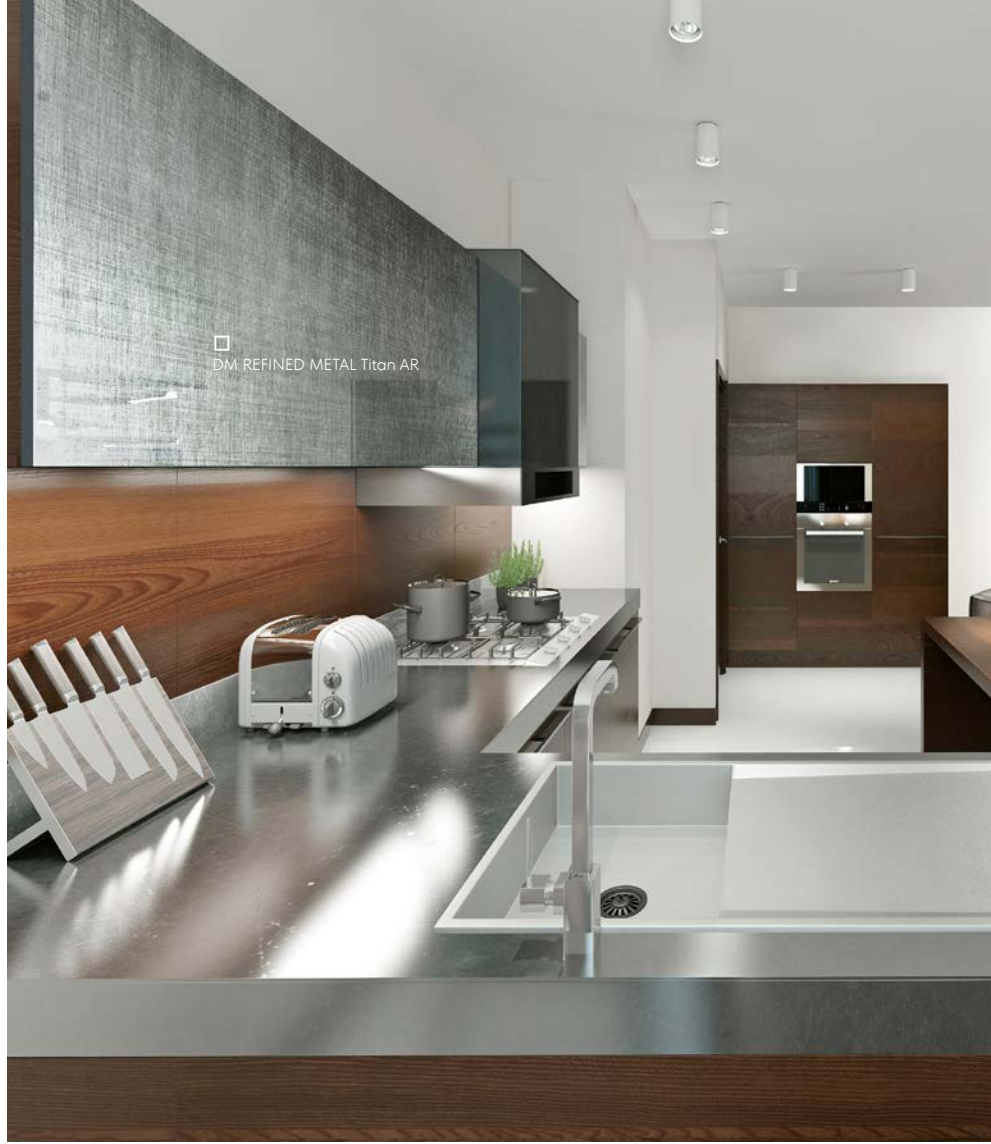
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM REFINED METAL Silver AR
2600 x 1000 | NA 20155 | SA 20203

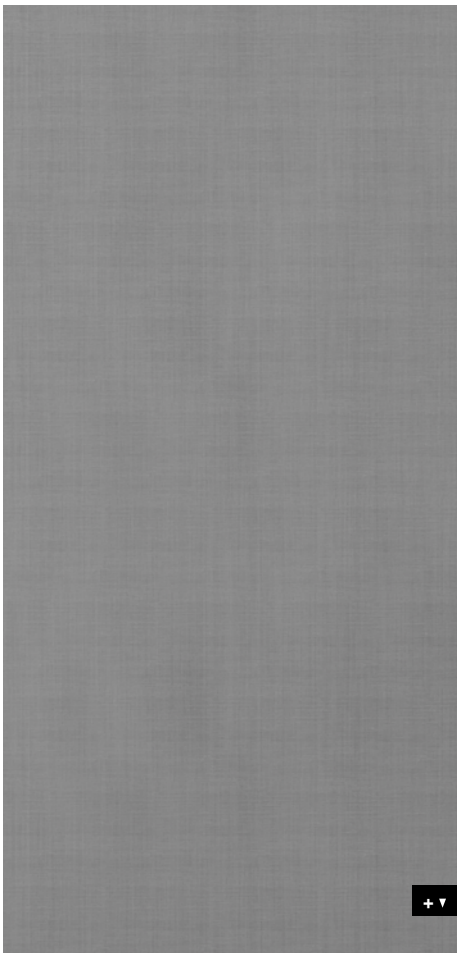


DM REFINED METAL Titan AR
2600 x 1000 | NA 20156 | SA 20204



DECO-LINE abrasion-resistant

2600 x 1000



DM REFINED METAL AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





DM METALLIC USED Titan AR
2600 x 1000 | NA 20144 | SA 20192



DM METALLIC USED Champagne AR
2600 x 1000 | NA 20150 | SA 20198



DECO-LINE abrasion-resistant

2600 x 1000

DM METALLIC USED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





DM METALLIC USED Steel AR
2600 x 1000 | NA 20148 | SA 20196



DM METALLIC USED Sand AR
2600 x 1000 | NA 20147 | SA 20195



DM METALLIC USED Ivory AR
2600 x 1000 | NA 20149 | SA 20197



DECO-LINE abrasion-resistant

DM METALLIC USED AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





DM CLASSY Silver AR

2600 x 1000 | **NA** 19326 | **SA** 19337



DM CLASSY Copper AR

2600 x 1000 | **NA** 19199 | **SA** 19207



2600 x 1000



DECO-LINE abrasion-resistant

DM CLASSY AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Travertin

2600 x 1000 | **NA** 19328 | **SA** 19339



□ DM Travertin

DECO-LINE

DM Travertin

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	impregnated paper	
Base material	HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,5	~ 4,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





DM Iron Age

2600 x 1000 | NA 19201 | SA 19209



□
DM Iron Age

2600 x 1000



DECO-LINE

DM Iron Age

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





DM Silver PF

2600 x 1000 | NA 10357 | SA 10363



□ DM Silver PF (printed)

DECO-LINE abrasion-resistant

DM PF

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

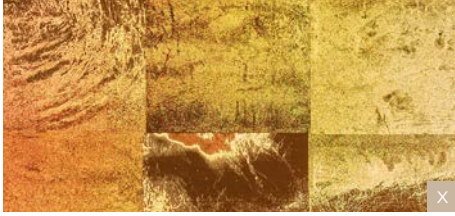
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Thermoforming	✓	—
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM LUXURY Holografico
2600 x 1000 | NA 19009 | SA 19020



2600 x 1000



DECO-LINE

DM LUXURY Holografico

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ □ □ □ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

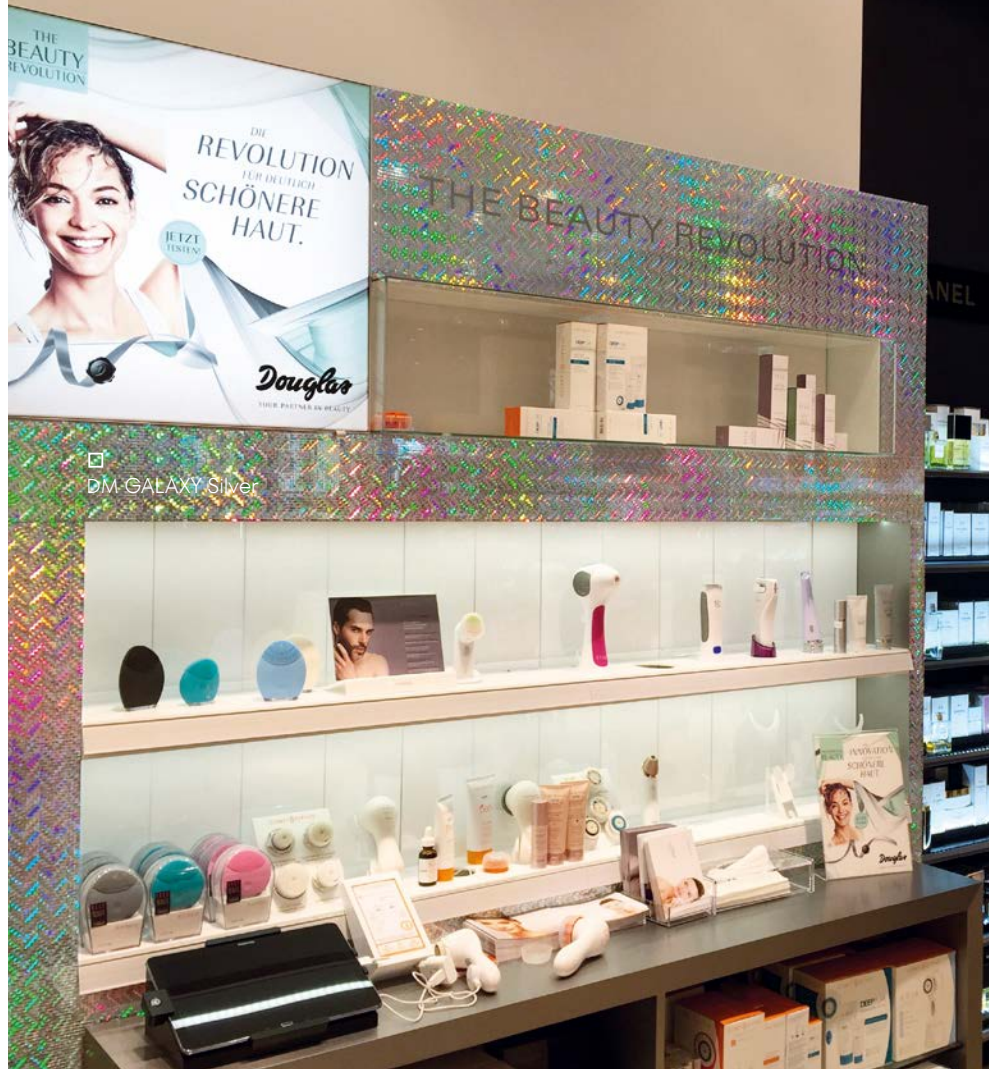
	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



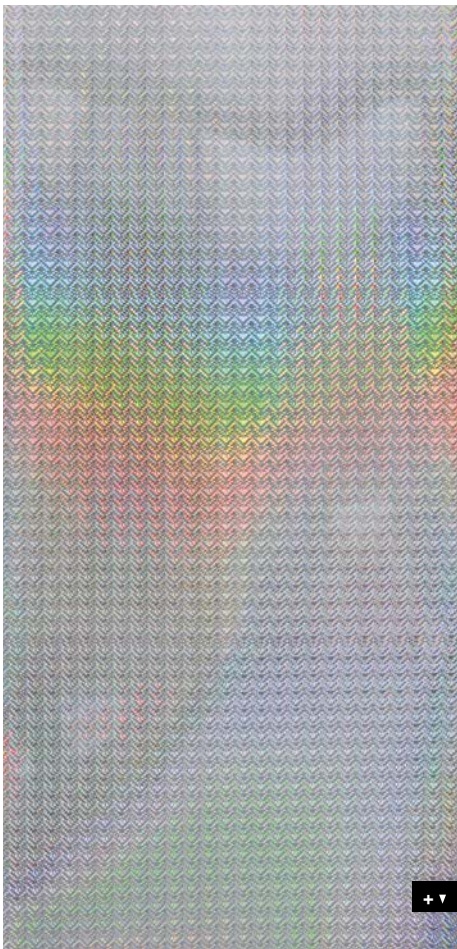
DM GALAXY Silver

2600 x 1000 | NA 10169 | SA 10175



DM GALAXY Silver

2600 x 1000



DECO-LINE

DM GALAXY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Thermoforming	✓	—
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

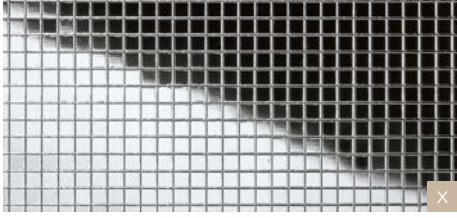
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





MS 3x3 flex Classic Silver
980 x 980 | SA 10650



MULTISTYLE

MS 3x3

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	20
Weight/panel kg	~1,2

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	✓*
Screen printing	—

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

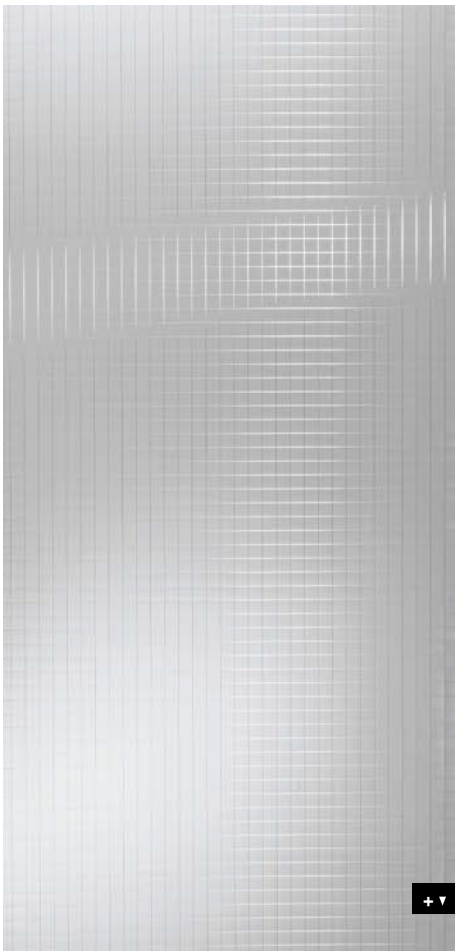


MSC 30x30 flex Classic Silver
2600 x 1000 | SA 14279



Photo: Spacetekusa

2600 x 1000



MULTISTYLE

MSC 30x30

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	100
Weight/panel kg	~ 3,4

PROCESSING

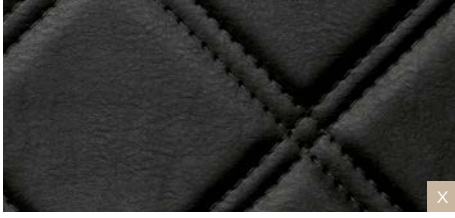
	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	✓*
Screen printing	—

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

	SA
Further thicknesses	—
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



LL ROMBO 85 Nero matt
2600 x 1000 | NA 15015 | SA 15030



LL ROMBO 85 Creme matt
2600 x 1000 | NA 13852 | SA 13867



LL ROMBO 85 Bianco matt
2600 x 1000 | NA 15026 | SA 15042



Photo: Boris Breuer - CABINET Schranksysteme AG

2600 x 1000



LEATHER-LINE

LL ROMBO 85

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	3,8	4,04
Max. relief height mm	5	5,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,1	~ 4,7

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	—	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





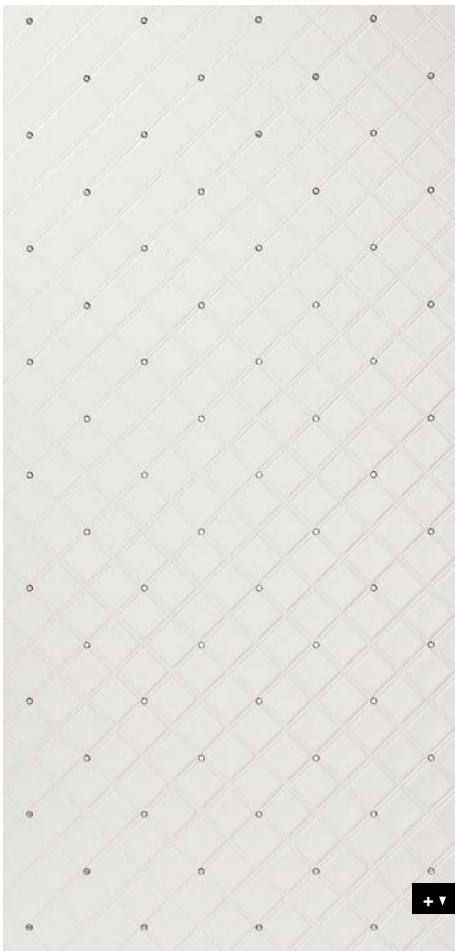
LL CRISTAL ROMBO 85 Bianco matt/Silver
2600 x 1000 | SA 15044



□ LL CRISTAL ROMBO 85 Bianco matt/Silver

Photo: Cary Horowitz

2600 x 1000



LEATHER-LINE

LL CRISTAL ROMBO 85

PRODUCT CHARACTERISTICS

	SA
Surface material	PU-leather
Base material	HIPS, PE-foam
Material thickness mm	4,04
Max. relief height mm	5,24
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 4,9

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing	—
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	SA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





LL QUADRO Nero matt

2600 x 1000 | **NA** 15017 | **SA** 15032



LL QUADRO Creme matt

2600 x 1000 | **NA** 14273 | **SA** 14277



LL QUADRO Bianco matt

2600 x 1000 | **NA** 16420 | **SA** 15175



□ LL QUADRO Nero matt

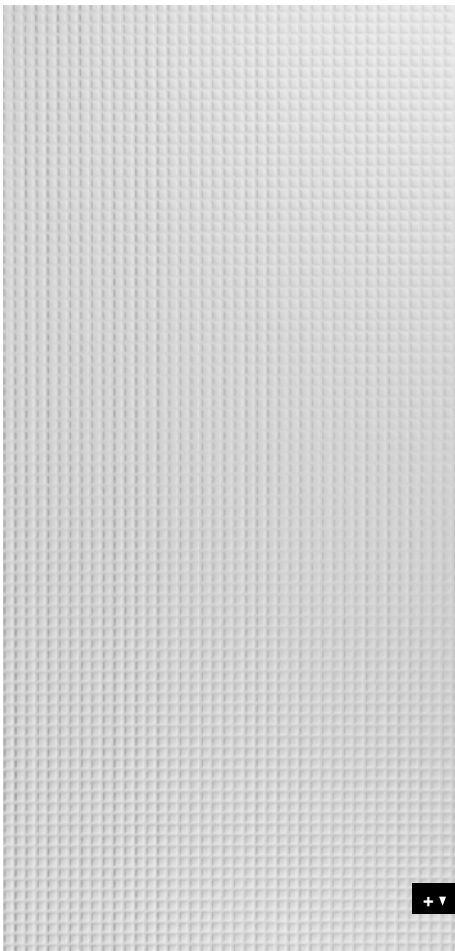
Photo: Jesse



□ LL QUADRO Creme matt

Photo: Bertrand Benoit

2600 x 1000



LEATHER-LINE

LL QUADRO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,3	~ 4,9

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	—	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL COLLAGE Oro

2600 x 1000 | NA 13923 | SA 13926



LL COLLAGE Oro

2600 x 1000



LEATHER-LINE

LL COLLAGE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,15
Max. relief height mm	3,5	3,75
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,9	~ 4,5

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—*	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

* SL CROCO Smoke PF/Silver must be roughened manually



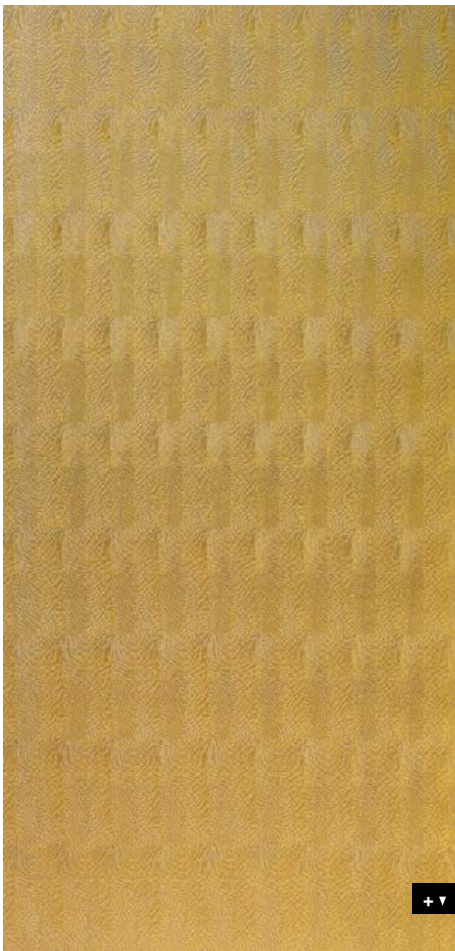
LL PEARL RAY Gold

2600 x 1000 | NA 17015 | SA 17016



Photo: © Kaupo Kikkas

2600 x 1000



LEATHER-LINE

LL PEARL RAY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,6	1,73
Temperature resistance	until 50 °C	
Wet room suitability	■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

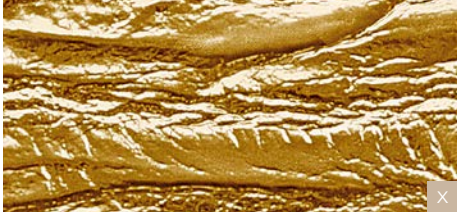
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



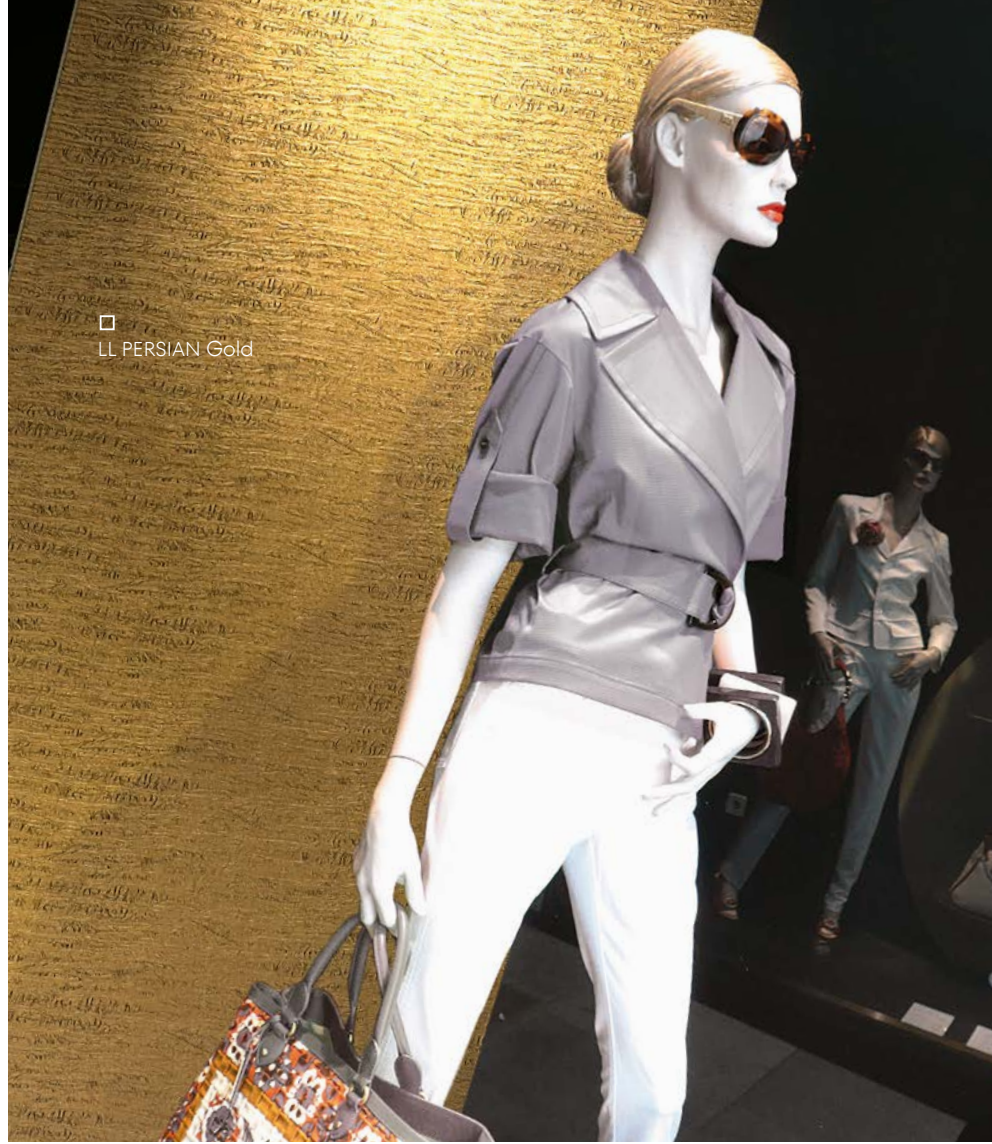
LL PERSIAN Gold

2600 x 1000 | NA 15656 | SA 15660



LL PERSIAN Metallic

2600 x 1000 | NA 15655 | SA 15659



□ LL PERSIAN Gold

2600 x 1000



LEATHER-LINE

LL PERSIAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,03
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





LL FLORAL Black/Silver matt
2600 x 1000 | NA 13416 | SA 13412

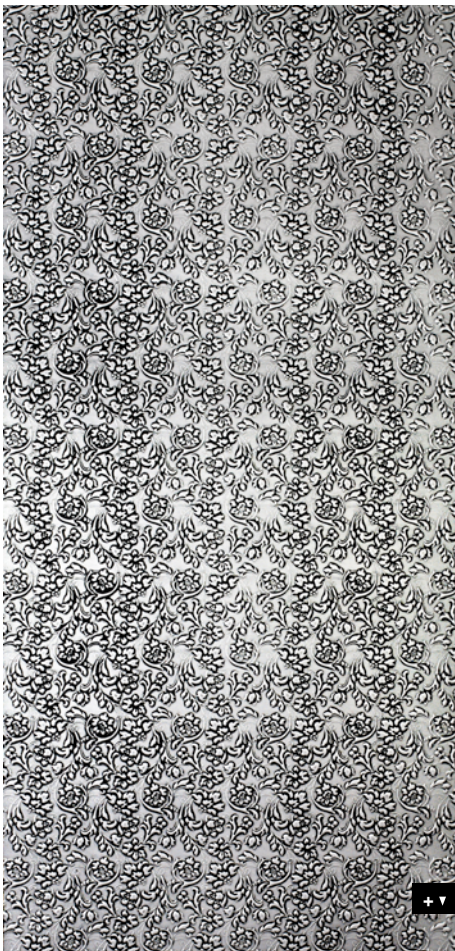


LL FLORAL White/Silver matt
2600 x 1000 | NA 13418 | SA 13414



□ LL FLORAL Black/Silver matt

2600 x 1000



LEATHER-LINE

LL FLORAL

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL FLORAL White

2600 x 1000 | **NA** 13470 | **SA** 13473

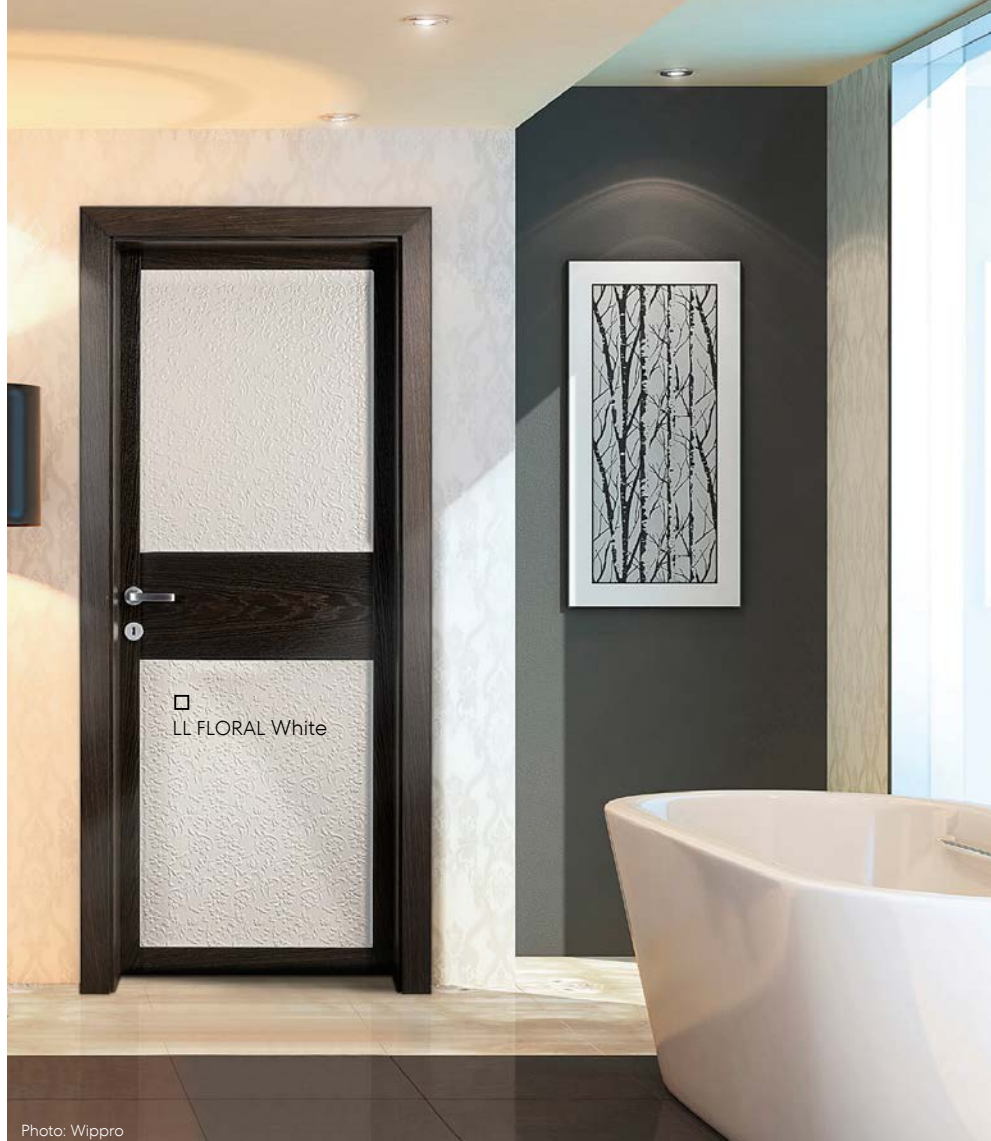


Photo: Wipro

2600 x 1000



LEATHER-LINE

LL FLORAL

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	2,1	2,23
Max. relief height mm	2,9	3,03
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





LL CURVED Silver

2600 x 1000 | NA 22805 | SA 22806



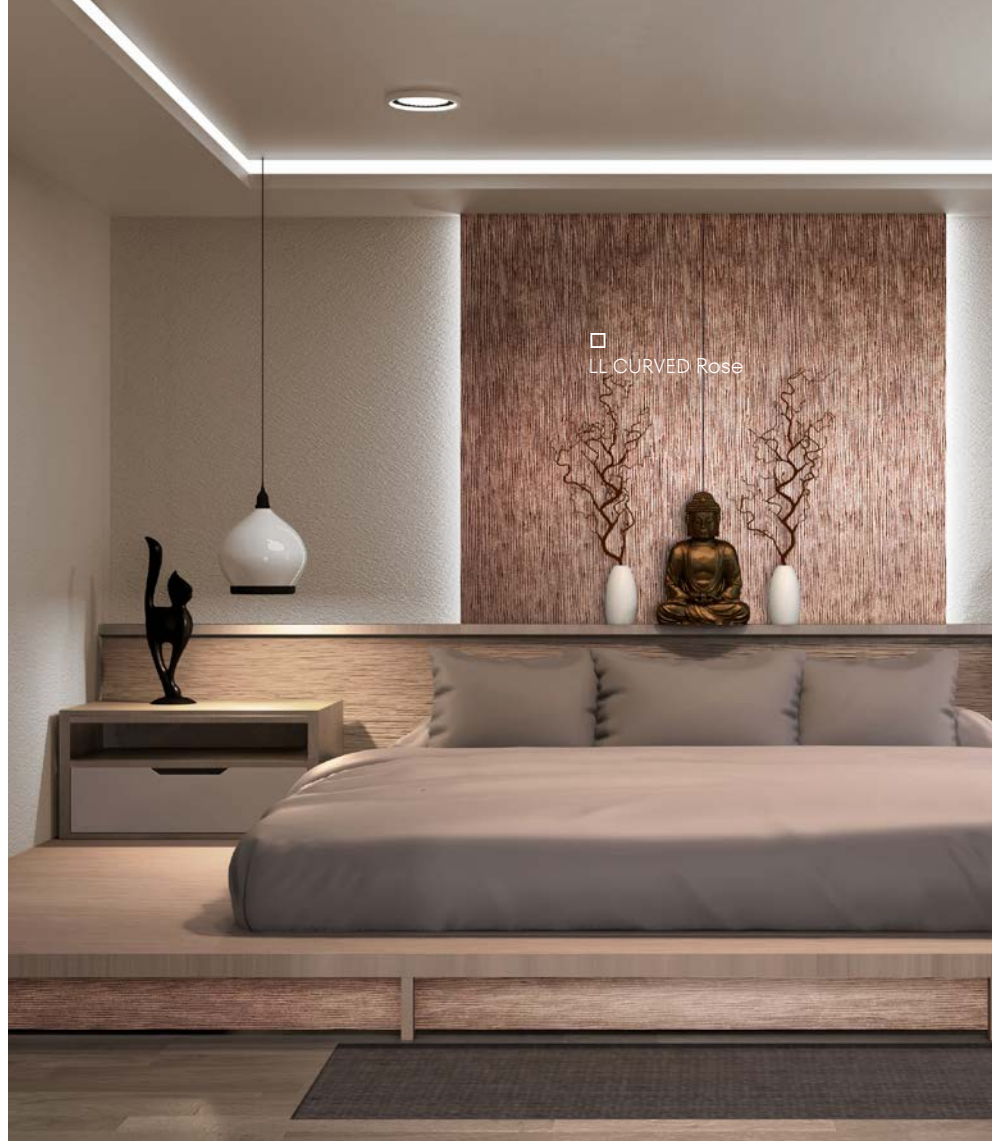
LL CURVED Gold

2600 x 1000 | NA 22803 | SA 22808



LL CURVED Rose

2600 x 1000 | NA 22804 | SA 22807



2600 x 1000



LEATHER-LINE

LL CURVED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL GRID Silver

2600 x 1000 | NA 22811 | SA 22812



LL GRID Gold

2600 x 1000 | NA 22809 | SA 22814

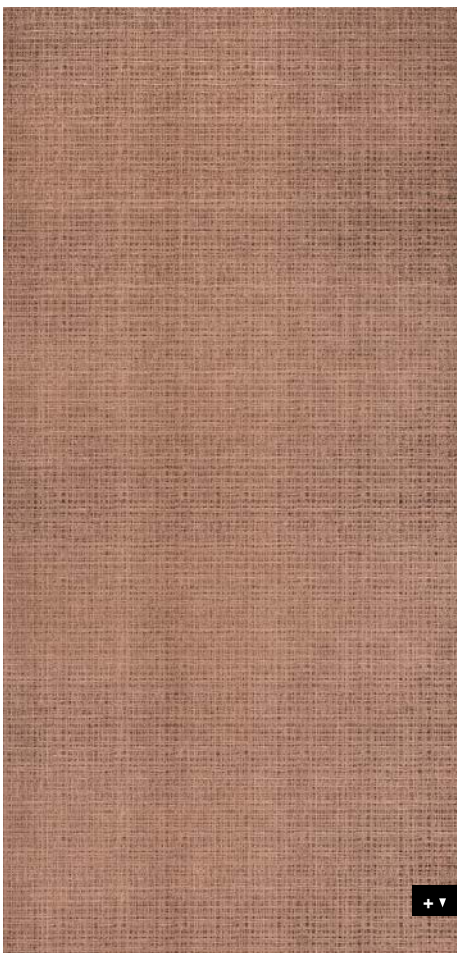


LL GRID Rose

2600 x 1000 | NA 22810 | SA 22813



2600 x 1000



LEATHER-LINE

LL GRID

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





LL ALIGNED Silver

2600 x 1000 | **NA** 22817 | **SA** 22818



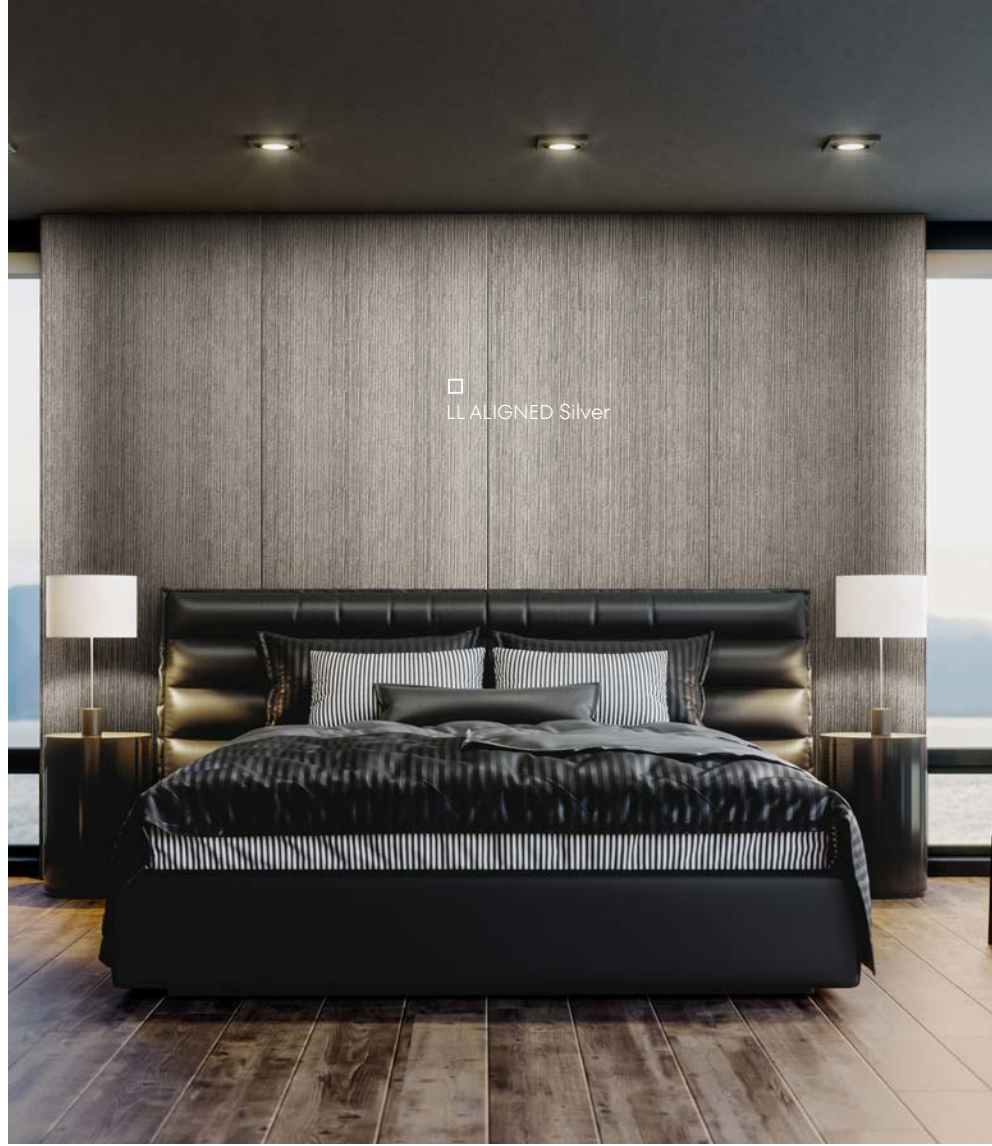
LL ALIGNED Gold

2600 x 1000 | **NA** 22815 | **SA** 22820



LL ALIGNED Rose

2600 x 1000 | **NA** 22816 | **SA** 22819



2600 x 1000



LEATHER-LINE

LL ALIGNED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





SG CURVED Silver AR+

2600 x 1000 | NA 20177 | SA 20215



SG CURVED Gold AR+

2600 x 1000 | NA 20176 | SA 20214



SG CURVED Rose AR+

2600 x 1000 | NA 20178 | SA 20216



2600 x 1000



SIBUGLAS scratch-resistant

SG CURVED AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,7	~ 8,3

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





SG ALIGNED Silver AR+
2600 x 1000 | NA 20180 | SA 20219



SG ALIGNED Gold AR+
2600 x 1000 | NA 20179 | SA 20218



SG ALIGNED Rose AR+
2600 x 1000 / NA 20181 / SA 20217



2600 x 1000



SIBUGLAS scratch-resistant

SG ALIGNED AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,7	~ 8,3

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





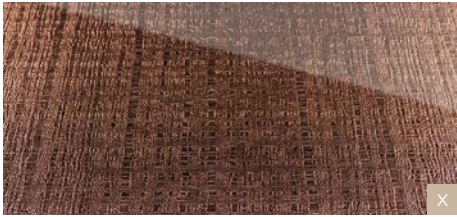
SG GRID Silver AR+

2600 x 1000 | NA 20183 | SA 20222



SG GRID Gold AR+

2600 x 1000 | NA 20182 | SA 20221



SG GRID Rose AR+

2600 x 1000 | NA 20184 | SA 20220



2600 x 1000



SIBUGLAS scratch-resistant

SG GRID AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,7	~ 8,3

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





SG LEGUAN Bianco met AR+
2600 x 1000 | NA 19304 | SA 19305



□ SG LEGUAN Bianco AR+

SIBUGLAS scratch-resistant

SG LEGUAN AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,6	2,73
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,2	~ 7,8

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG GENESIS Grey AR+
2600 x 1000 | NA 20185 | SA 20223



SG GENESIS White AR+
2600 x 1000 | NA 23177 | SA 23180



2600 x 1000



SIBUGLAS scratch-resistant

SG GENESIS AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

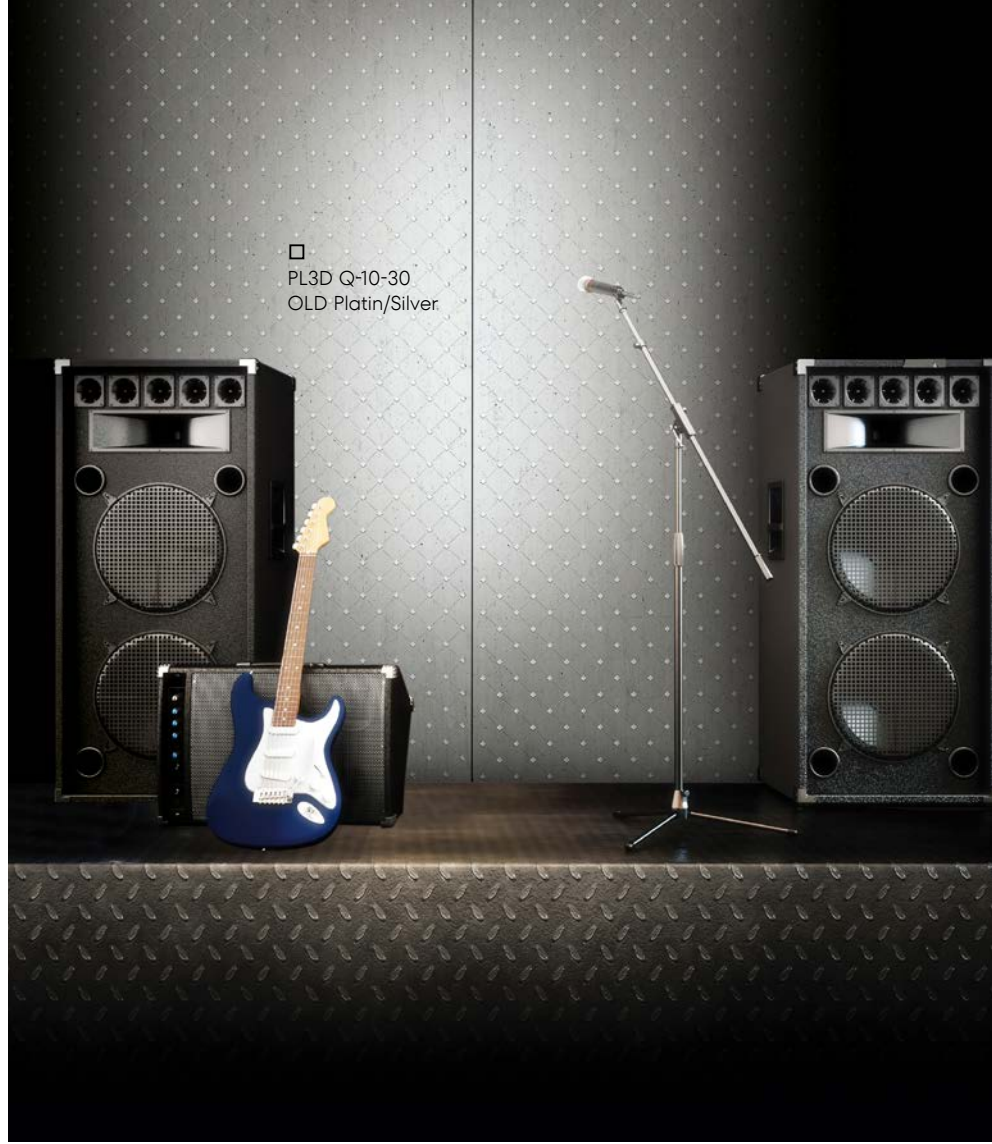
	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





PL3D Q-10-30 OLD Platin/Silver
2600 x 1000 | NA 17833 | SA 17857



□
PL3D Q-10-30
OLD Platin/Silver

2600 x 1000



PUNCH-LINE / 3D

PL3D Q-10-30

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

* up to max. 40°C

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

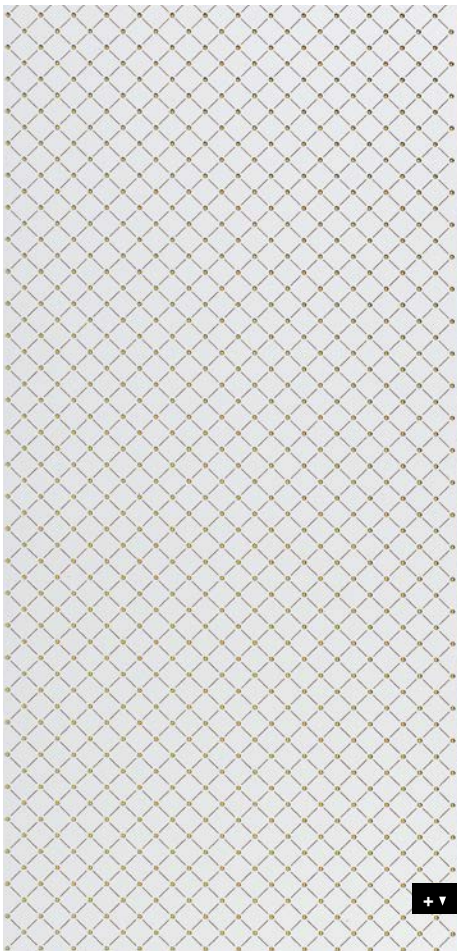


PL3D H-10-30 Pearl White PF/Gold
2600 x 1000 | NA 17832 | SA 17856



□
PL3D H-10-30
Pearl White PF/Gold

2600 x 1000



PUNCH-LINE / 3D

PL3D H-10-30

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

* up to max. 40°C

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





PL3D ROSES Silver PF/Silver
2600 x 1000 | NA 13917 | SA 13919



□ PL3D ROSES Silver PF/Silver

Photo: Minotti

2600 x 1000



PUNCH-LINE / 3D

PL3D ROSES

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■□□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

* up to max. 40°C

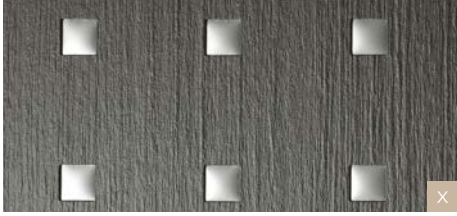
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

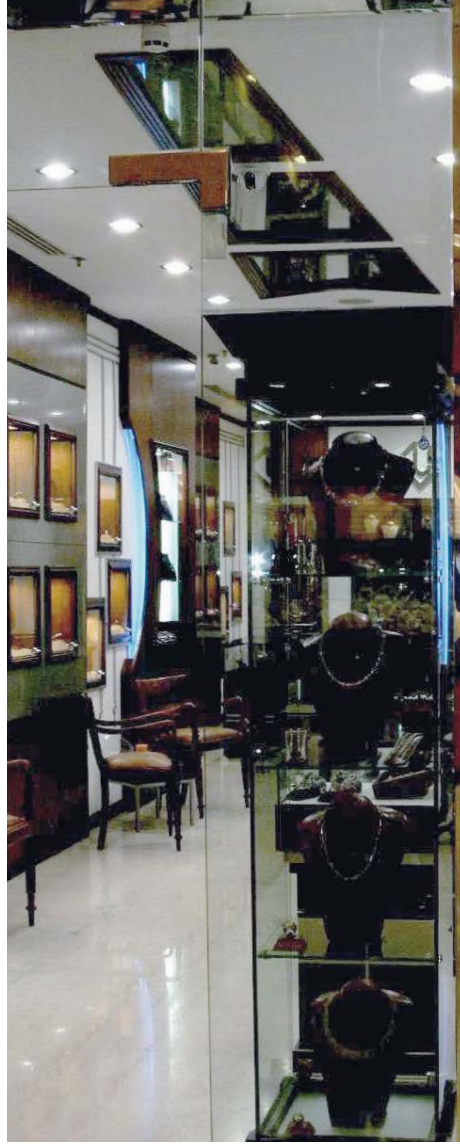
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



PL3D Q 10-40-40 Smoke PF T1/Silver matt
2600 x 1000 | NA 12519 | SA 12557

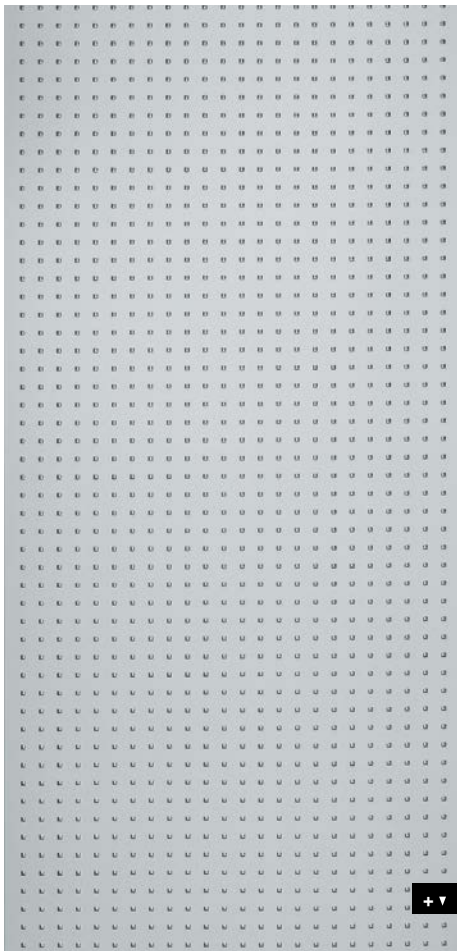


PL3D Q 10-40-40 Silver PF/Silver
2600 x 1000 | NA 10052 | SA 10053



□ PL3D Q 10-40-40 Silver PF/Silver

2600 x 1000



PUNCH-LINE / 3D

PL3D Q 10-40-40

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

* up to max. 40°C

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

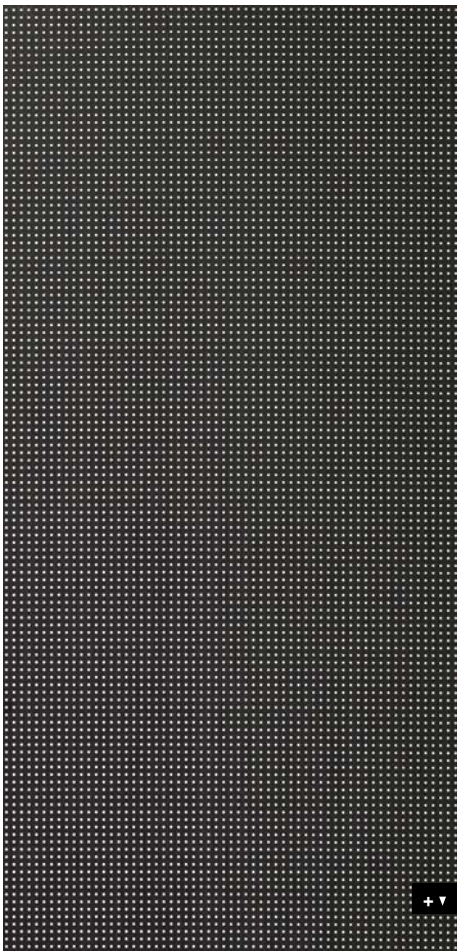


PL3D Q 5-15-15 Black T1/Silver
2600 x 1000 | NA 12384 | SA 12549



PL3D Q 5-15-15
Black T1/Silver

2600 x 1000



PUNCH-LINE / 3D

PL3D Q 5-15-15

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

* up to max. 40°C

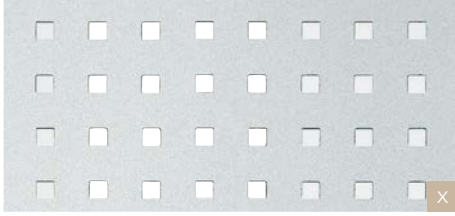
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

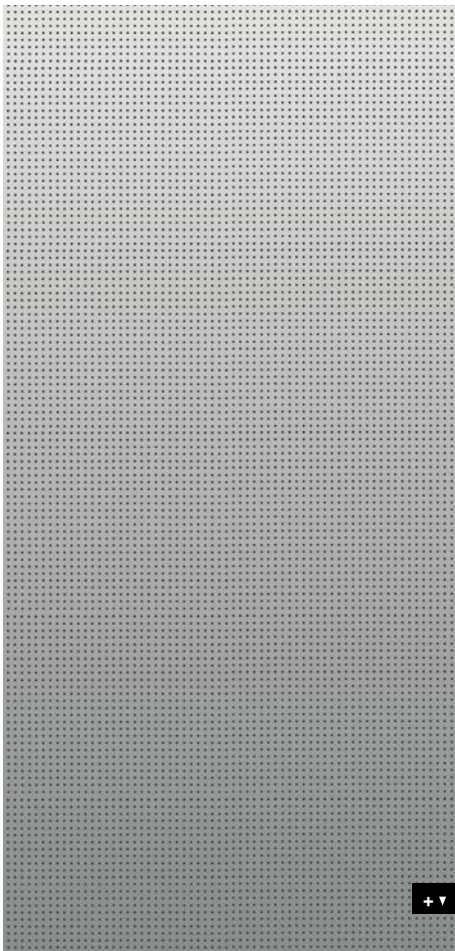
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



PL Q 5-15-15 Silver PF
2600 x 1000 | NA 10986 | SA 10988



2600 x 1000



PUNCH-LINE

PL Q 5-15-15

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,4	~ 3

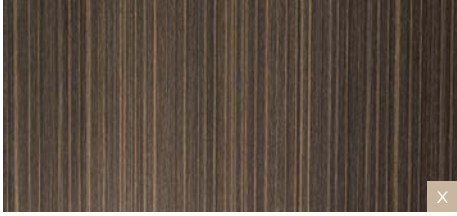
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	until 2 mm	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



WL Wenge Wood Antigrav
2600 x 1000 | NA 19571



□
WL Wenge Wood Antigrav

2600 x 1000



ANTIGRAV (WL)

WL Wenge Wood Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □
Abrasion resistance	■ ■ ■ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,4

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





DM Travertin Antigrav
2600 x 1000 | NA 19567



2600 x 1000



ANTIGRAV (DM)

DM Travertin Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □
Abrasion resistance	■ ■ ■ ■ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,6

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

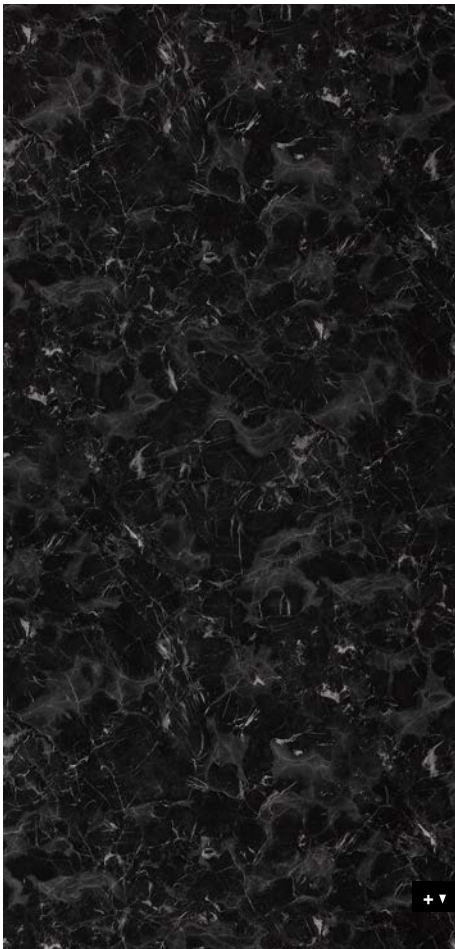




OL MARBLE Black matt AR
2600 x 1000 | NA 22627 | SA 22635



2600 x 1000



OPACO LINE

abrasion-resistant

OL MARBLE Black matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 6,5	~ 7,1

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling <small>(supported by a panel)</small>	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



OL MARBLE Alpine matt AR
2600 x 1000 | NA 22624 | SA 22632



OL MARBLE Alpine matt AR

2600 x 1000



OPACO LINE abrasion-resistant

OL MARBLE Alpine matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 6,5	~ 7,1

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling <small>(supported by a panel)</small>	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



OL GENESIS White matt AR
2600 x 1000 | NA 22626 | SA 22634



□ OL GENESIS White matt AR

2600 x 1000



OPACO LINE **abrasion-resistant**

OL GENESIS White matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 6,5	~ 7,1

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling <small>(supported by a panel)</small>	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



OL MARBLE White matt AR
2600 x 1000 | NA 22625 | SA 22633



☐ OL MARBLE White matt AR

2600 x 1000



OPACO LINE abrasion-resistant

OL MARBLE White matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 6,5	~ 7,1

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling <small>(supported by a panel)</small>	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





BA TIMBER Dark Grey matt AR HPVC
2600 x 1000 / NA 24793



BA TIMBER Sesame matt AR HPVC
2600 x 1000 | NA 24792



BA TIMBER Pale Grey matt AR HPVC
2600 x 1000 | NA 24791



BA TIMBER Jet Stream matt AR HPVC
2600 x 1000 | NA 24790

2600 x 1000



□
BA TIMBER Jet Stream matt AR HPVC



BATH ART MATT abrasion-resistant

BA TIMBER matt AR HPVC

PRODUCT CHARACTERISTICS

	NA
Surface material*	ABS/PMMA
Base material	HPVC
Material thickness mm	3,5
Max. relief height mm	3,8
Temperature resistance	until 50 °C
Wet room suitability	■■■■■
Abrasion resistance	■■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 5,7

* The product is delivered without a protective film.

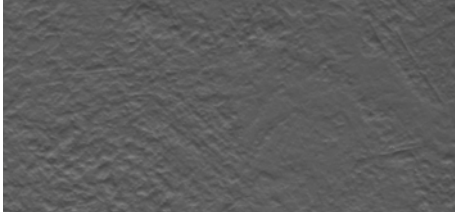
PROCESSING

	NA
Cutting, punching	—
Drilling	✓
Sawing, milling	✓
Laser cutting	—
Hot bending	—
PVA pressing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



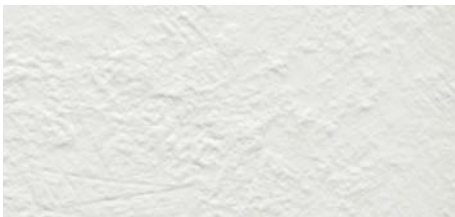
BA RAW Dark Grey matt AR HPVC
2600 x 1000 | NA 24789



BA RAW Sesame matt AR HPVC
2600 x 1000 | NA 24788



BA RAW Pale Grey matt AR HPVC
2600 x 1000 | NA 24787



BA RAW Jet Stream matt AR HPVC
2600 x 1000 | NA 24786

2600 x 1000



□
BA RAW Jet Stream matt AR HPVC

BATH ART MATT abrasion-resistant

BA RAW matt AR HPVC

PRODUCT CHARACTERISTICS

	NA
Surface material*	ABS/PMMA
Base material	HPVC
Material thickness mm	3,5
Max. relief height mm	3,8
Temperature resistance	until 50 °C
Wet room suitability	■■■■■
Abrasion resistance	■■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 5,7

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	—
Drilling	✓
Sawing, milling	✓
Laser cutting	—
Hot bending	—
PVA pressing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



BA Dark Grey matt AR HPVC

2600 x 1000 | NA 24797

BA Sesame matt AR HPVC

2600 x 1000 | NA 24795

BA Pale Grey matt AR HPVC

2600 x 1000 | NA 24796

BA Jet Stream matt AR HPVC

2600 x 1000 | NA 24794



□
BA Pale Grey matt AR HPVC

BATH ART MATT abrasion-resistant**BA** matt AR HPVC**PRODUCT CHARACTERISTICS**

	NA
Surface material*	ABS/PMMA
Base material	HPVC
Material thickness mm	3,6
Max. relief height mm	3,6
Temperature resistance	until 50 °C
Wet room suitability	■■■■■
Abrasion resistance	■■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 5,7

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	—
Drilling	✓
Sawing, milling	✓
Laser cutting	—
Hot bending	—
PVA pressing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	Cartridge adhesive and putty adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

LEGEND

PRODUCT CHARACTERISTICS
PROCESSING
EXTRA EQUIPMENT & ACCESSORIES

PRODUCT CHARACTERISTICS

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

NA NON-ADHESIVE

Non-adhesive design panels can be bonded to absorbent substrates in two different ways, depending on the area of application. Bonding with white glue (PVA) and bonding with Cartridge adhesive and putty adhesive.

SA SELF-ADHESIVE

SA - the back of the design sheet is equipped with an adhesive layer. For this we use high-quality acrylic adhesive substance.

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.

Exception: NATURE-LINE see page 220

Whenever possible, self adhesive SIBU DESIGN products should be processed within 12 months.

Self-adhesive (SA) sheets are unsuitable for use on ceilings. Alternative processing options are available on request.

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- **ABS = Acrylonitrile butadiene styrene**
- **Print**
- **Impregnated paper = paper with protective varnish**
- **PET = Polyethylene terephthalate (UV lacquer for the AR version)**
- **PET/fibre = Polyethylene terephthalate (synthetic fibre)**
- **PMMA = Polymethyl methacrylate**
- **PMMA AR+ = Polymethyl methacrylate with AR+ scratch resistant coating**
- **PP = polypropylene**
- **PU-leather = Polyurethane/synthetic leather surface**

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

BASE MATERIAL

For most of our products we use as base material a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight.

Scratch-resistant PMMA is employed for the SIBUGLAS product group and PP glass fibre material is used for the ANTIGRAV range.

A backing made of natural fibres is used in the sustainable product line NATURE-LINE.

BATH ART MATT products are manufactured on an HPVC carrier.

- **ABS = Acrylonitrile butadiene styrene**
- **HIPS = high impact polystyrene**
- **HIPS, PE foam = high impact polystyrene and Polyethylene foam**
- **HPVC = Hard polyvinylchlorid**
- **Natural fibre**
- **PMMA = Polymethylmethacrylate**
- **PP-glass fibre = Polypropylene with fibreglass**
- **PS = Polystyrene**

Reverse side of SIBUGLAS and OPACO-LINE panels:

- **PU-leather = Polyurethane synthetic leather surface**
- **Paper = printed paper**

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

TEMPERATURE STABILITY

Already during development stage our SIBU DESIGN sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity.

Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of SIBU DESIGN sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water.

- Wet room suitability
- Good wet room suitability
- Limited suitability (remove splash water)
- Low wet room suitability
- Unsuitable for wet rooms

ABRASION RESISTANCE

Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

Surfaces with very good and excellent abrasion resistance have the abbreviation "AR" in the product name and scratch-resistant products can be recognized directly by the abbreviation "AR+".

- Scratch resistant (AR+)
- Excellent abrasion resistance (AR)
- Very good abrasion resistance (AR)
- Good abrasion resistance
- Normal abrasion resistance
- Low abrasion resistance
- Use only in the decoration area

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well.

Number of panels and whether the decor side is rolled inside or outside can be found in the technical table of the respective product.

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets – with the exception of MultiStyle – all sheet edges must be fixed mechanically. For MultiStyle there is no need for mechanical fixing!

WEIGHT PER PANEL

The panel weight is given in kg and can be found in the technical table of the respective product.

TOLERANCES

Machine-related dimensional and angle tolerances:
+/- 2.0 mm in relation to 1,000 mm

Temperature-related dimensional deviations:
+/- 0.7 mm in relation to 1,000 mm at a temperature change of 10 °C (except ANTIGRAV)

Designs from the ANTIGRAV and NATURE-LINE product groups are not subject to temperature-related format deviations.

SURFACE PROTECTION

A protective film (Polyethylene/PE) protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

Design panels that are delivered without a protective film are listed in the technical table of the respective product.

PROCESSING

All mechanical processing must always be carried out from the decorative surface. Please consider the respective technical table of the selected product to ensure that the processing step is permissible for this product.

CUTTING

A majority of our decorative panels are easy to cut with a wallpaper knife. Simply scarve the surface (decor side) and break over the edge. For self-adhesive products (SA), the adhesive or foil must be cut through after breaking over the edge on the reverse side. Please always use good-cutting knives.

For machine cutting, we recommend to use paper or veneer cutting machines.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

DRILLING

All SIBU DESIGN sheets can be drilled from the decor side.

All drillings must be carried out on a stable underlay (even MDF Board).

Drill recommendation: Wood drills, Forstner drills and hard metal drills – each with a center punch with two pre-cutters.

Core drills for wood can also be employed, but in this case it is essential that in the area next to the drilling the patterned sheet is attached firmly to a stable underlay.

SAWING

SIBU guideline values:

Material thicknesses of up to 1 mm:
HW 280x3.2 / 2.2x30 Z60 / 12.46-18.08 WZ

Thicker than 1 mm:

HW 250x3.2 / 2.2x30 Z40 / 19.63 WZ/FA

HW 250x3.2 / 2.2x30 Z40 / 19.63 FZ/TR

(speed 6000 rpm, progressive feed of up to 25 m/min).

For LEATHER-LINE / FABRIC-LINE:

HW 255x2.8 / 2.0x30 Z80 / 10.01 FZ WZ

(speed 6000 rpm, progressive feed of up to 10 m/min).

The best result is achieved with MDF underlay (4 mm) above and below, slow progressive feed and high speed.

*HW (hard metal material), WZ/FA (alternating teeth/bevelled edge), FZ (flat teeth), TR (trapezoidal teeth)

For SIBU GLAS & OPACO-LINE:

Sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through. Then deburr all cut edges.

Select the speed and feed that are adapted to the saw blade. Use sharp cutting tools!

The generation of heat should be constantly avoided, as this can result in material tension.

Cutting to length using a hand-held or plunge cut circular saw
Cut from the reverse side and use a stable underlay. Recommended saw blade: 160x2.2 hard metal blade with 48 alternating teeth.

Cutting to length using a jigsaw

Set the pendulum action to zero, or at a maximum to 1 and then saw from the reverse side. The patterned sheet must lie fully on the jigsaw cutting table in order to ensure that no vibrations are created. Recommended saw blade: employ saw blades with a tooth pitch of 1.2 to max. 2.5 mm. (coarse metal saw blade / fine wood saw blade / preferably PMMA saw blades).

MILLING

For material up to 2 mm thickness:

Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 12 m/min.

Decor side on top:

milling cutter with a left-hand twist, cutting right.

Decor side below:

milling cutter with a right-hand twist, cutting right.

For material with a thickness of more than 2 mm, reduce the progressive feed and use a milling cutter with a larger diameter (6 mm).

LASER CUTTING

SIBU DESIGN sheets can be processed with standard lasers. The cutting speed depends on the wattage of the laser.

Note: Place the decorative panel on the laser machine so that its reverse side is on the machine's vacuuming side. As with all standard PMMA products, it is recommended to "temper" the material after laser cutting. The high temperature of the laser causes tension in the material, which could cause tension cracks. Tempering equalises these tensions.

HOT BENDING

Heat up the SIBU DESIGN sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1 mm thickness:

Wire temperature: approx. 200°C, heating time: approx. 6-20 seconds -depending on the surface material and bending tool

- hot bending is outwardly (decor outside = external angle) possible
- hot bending inwards (decor inside = interior angle) possible

Additional information

- LEATHER-LINE: wrinkles along the internal angle may appear when hot bending is done inwardly
- SG Hollywood: Only an inner corner on the visible side is possible. Guideline values: Duration approx. 110 seconds at approx. 200 °C degrees (depending on the bending tool)
- SL OCEAN: Only an outer corner is possible Approximate parameters for material in 2 mm thickness: Wire temperature: approx. 200°C, heating time: approx. 30-40 seconds

THERMOFORMING

With a variety of Deco-Line products light forming, by using flat and not sharp-edged tools, is possible (avoid sharp contours and use larger radii).

With every new moulding test are to be made, in order to obtain ideal results. The tool must be adapted to the material.

PVA-PRESSING

In order to obtain a compact design board with a decorative panel with material thicknesses of 1-4 mm, the design sheet can be pressed.

Due to the rigid adhesive connection between the decorative panel and the wooden beams, the finished board does not extend anymore and can therefore either be processed seamlessly on walls, or furniture fronts can be made. Detailed instructions for PVA-pressing can be found on page 218.

PRINTING

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

We classify with the statements “**yes**”, “**no**” or “**on request**”.

yes: Our print tests were positive, which means that not only the print looks good, but it also passes an abrasion and test test

no: Our print tests were negative, which means that either the print did not convince visually, or various tests were not passed.

on request: our print tests were positive with additional treatments, or not all tests were passed to full satisfaction. In this case, please contact us so that we can advise you.

The final adhesion performance will set in very slowly and can take up to one week on air-drying (20 °C.).

ACCESSORIES & SPECIAL EQUIPMENT

ADHESIVE RECOMMENDATION

Solvent-free assembly adhesive without plasticizers **Cartridge adhesive for strand bonding:**

K1-Hybrid adhesive: Bostik H551 Supergrip Multi, Ramsauer 640

Solvent-free assembly adhesive without plasticizers **Putty adhesive:**

Glutolin UK, Bostik Ardaflex® Multi (tooth spatula A2, B3)

Area of application: MS polymer hybrid adhesive is ideal for bonding the SIBU DESIGN product groups ANTIGRAV, BATH-ART MATT, SIBUGLAS and OPACO-LINE on absorbent and non-absorbent substrates.

Detailed information on processing with Cartridge adhesive and putty adhesive on page 215.

PVA PRE-TREATMENT

In order to be suitable for PVA bonding, depending upon the material on the reverse side, SIBU DESIGN sheets either have to be pre-treated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

You can find detailed information on page 216.

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

In addition to the standard formats specified in the OVERVIEW, we are happy to offer customized product sizes.

MAGNETIC

All SIBU DESIGN sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, all BATH ART MATT products and SIBUGLAS Hollywood.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the SIBU DESIGN magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Self-adhesive SIBU metal film is employed when a suitable metallic ground is lacking. The metal film can be ordered as a sheet (2,600x1,000 mm) or roll (14 or 29 m)

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

FIRE CLASSIFICATION

The products from the stock program are normally flammable and correspond to the fire safety regulations according to DIN 4102 B2 or UL Standard 94 measured value: 94 HB as well as EN 13501-1 classification (E).

Marked products **FR** are available in flame retardant version on request, on a different carrier material. Manufacturer's certificate of compliance of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!

PROCESSING INSTRUCTION

BASIC RULES OF PROCESSING

SUBSTRATE PREPARATION FOR BONDING

BONDING OF SELF-ADHESIVE
DESIGN PANELS (SA)

PROCESSING OF NON-ADHESIVE
DESIGN PANELS (NA) WITH PUTTY ADHESIVE

BONDING WITH CARTRIDGE ADHESIVE

PRESS DECORATIVE PANELS WITH WHITE
GLUE (PVA GLUE)

SELF-ADHESIVE DESIGN PANELS BONDED
ONTO COATED WOOD BASED SHEETS
INCLUDING EDGES AND MILLING

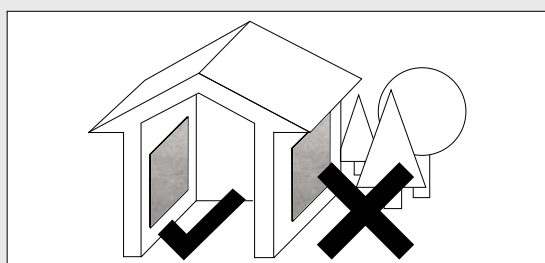
PROCESSING INFORMATION ANTIGRAV

PROCESSING INFORMATION
NATURE-LINE

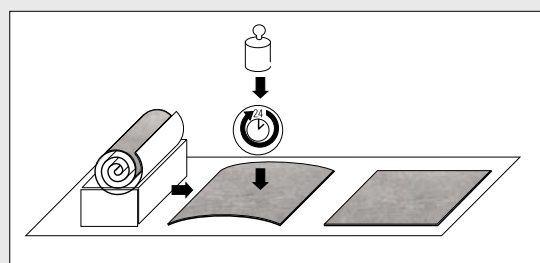
BASIC RULES OF PROCESSING

For worry-free processing and an optimal end result, you only have to take a few very important things into account! Below you will find the basic rules, as well as information on individual processing options and processing tips.

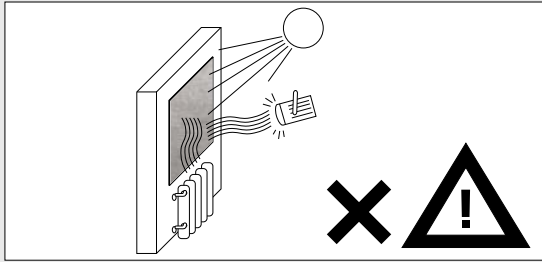
Please note that our product groups are sometimes structured differently and that some of them can also be processed differently. **Therefore, please always find out on the respective product page whether a specific processing is possible.**



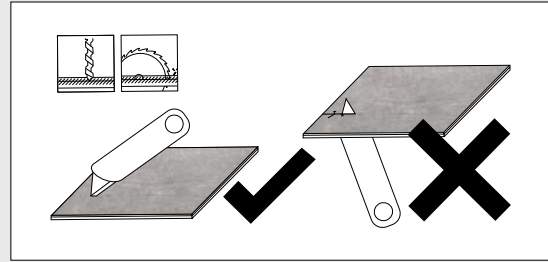
The decorative panels are only suitable for indoor use.



Design panels that are delivered rolled should be laid flat for at least 24 hours. Additional weighting improves flatness.



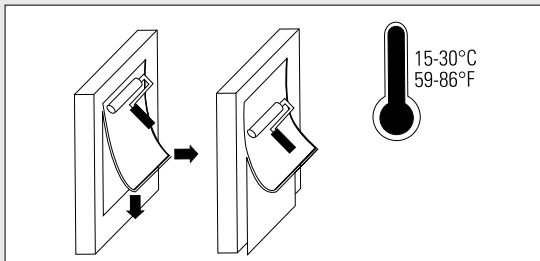
Not recommended for use near an open fire or sources of intense heat.



Mechanical processing such as cutting, sawing, punching or drilling of the design panels is always carried out on the top side of the decor and not on the back.

It is imperative that sheet flapping be avoided totally during all working phases.

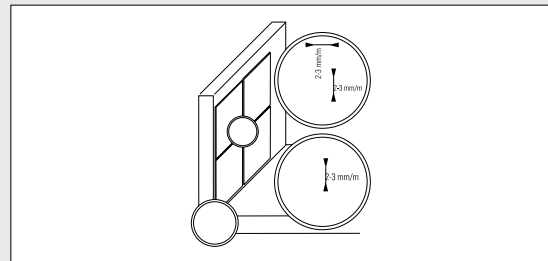
Always lay the sheets out flat and if necessary pin them down.



Ideal processing temperature +15°C to +30°C.

The decorative panels must be acclimatised, i.e. brought to room temperature before processing.

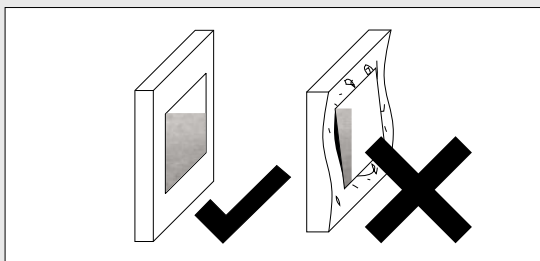
This serves to avoid the formation of condensate on the adhesive surface and to reduce the expansion of the panel due to reduced temperature differences.



The majority of our products are made of thermoplastics, which expand by around 0.7 mm – measured over a length of 1 m – when the temperature rises by 10 °C. For this reason, an expansion joint of approx. 2 – 3 mm must be allowed for at the board edges.

If the ambient temperature is high or the temperature fluctuates sharply, the expansion joint should be enlarged or the panel format selected smaller.

Tips for avoiding expansion joints: Either press the decorative panels or use the product group ANTIGRAV and NATURE-LINE.



The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Depending on whether the substrate is absorbent or non-absorbent, various bonding options are used.

In the case of convex and concave substrates, mechanical fastening in the edge area is absolutely necessary.



The right processing depending on the substrate:

absorbent substrate:

- (e.g. raw MDF, plasterboard,...)
- Bonding with cartridge adhesive and putty adhesive see page 215
- Pressing decorative panels see page 216

non-absorbent substrate:

- (e.g. coated plate, glass, ect.)
- self-adhesive decorative panels see page 214

PROCESSING INFORMATION

SUBSTRATE PREPARATION FOR BONDING

The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Never mount SIBU design panels on uneven surfaces, as this results in a loss of visual quality.

In the case of convex and concave substrates, mechanical mounting in the edge area is absolutely necessary (except for MULTISTYLE)!

Detect underground:

Simply drop a waterdrop onto the surface - if it doesn't soak in and stays there, it's a non-absorbent surface.

Non-absorbent substrate:

To achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive panels (SA) are best suited for non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.

Absorbent substrate:

For absorbent substrates such as raw chipboard, MDF, plasterboard or smoothed brickwork, a solvent-free adhesive must be used, which is suitable for both the substrate and the polystyrene material (carrier material). See adhesive recommendations on page 209.

BONDING OF SELF-ADHESIVE DESIGN PANELS (SA)

Our self-adhesive design panels, marked with the abbreviation „SA“, have a strong adhesive layer on the back of the decorative panel - made of high-quality acrylates or synthetic rubber - and can therefore be attached quickly and easily to non-absorbent surfaces.

The self-adhesive design panels are glued directly to the substrate, taking into account an expansion joint - without additional adhesive.

With self-adhesive products from the NATURE-LINE, the expansion joint can be omitted.

With self-adhesive design sheets (SA) - pull off the adhesive cover step by step, do not touch the adhesive surface and press as firmly as possible onto the subsurface. Absolutely avoid the formation of bubbles (air pockets).

For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm. The final adhesion is reached after 24 hours at room temperature.

Self-adhesive design panels (SA) are not suitable for ceiling applications. Alternative processing options are available upon request.

PROCESSING OF NON-ADHESIVE DESIGN PANELS (NA) WITH PUTTY ADHESIVE

The putty adhesive (solvent-free assembly adhesive without plasticizers) Glutolin UK and Bostik Ardaflex® Multi are perfect if you want to glue a non-adhesive design panel (NA) directly to an absorbent substrate. This is simply applied to the substrate with a spatula and the design panels are glued, taking into account an expansion joint.

Area of application: Putty adhesive Glutolin UK and Bostik Ardaflex® Multi (tooth spatula B3) are ideal for bonding SIBU DESIGN products to absorbent, even surfaces such as wood, MDF, plywood, chipboard, plasterboard or smoothed masonry.

The processing guidelines for the respective adhesive must be observed.

BONDING WITH CARTRIDGE ADHESIVE

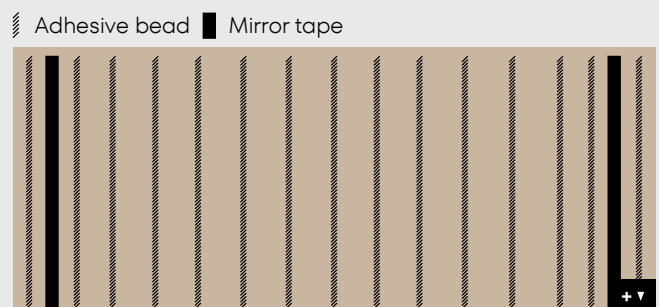
Suitable for the product groups ANTIGRAV, SIBUGLAS, BATH ART MATT and OPACO-LINE.

Strand bonding:

On the reverse side of the sheet: vertical positioning of a bead at a distance of 10 mm from the edge of the sheet or the profile leg, then position a mirrored adhesive tape at a distance of 10 mm.

It is recommended that the protective strip on the mirrored adhesive tape be removed prior to the further processing phases.

Apply vertical beads of adhesive to the reverse side of the sheet at intervals of approx. 10 mm to the mirrored adhesive tape. (Depending on the underlying surface, the beads should have a height of at least 4 mm.) Apply the other beads at a distance of 60 mm.



The illustration does not show the entire length of the panel

Bring the sheet into position without any drying time and then press it down onto the prepared surface by means of vertical strokes with a soft wallpaper roller.

The gluing can also be done without mirror adhesive tape!

Advantage: The sheet can be positioned much easier.

Disadvantage: The sheet has to be temporarily attached until the adhesive beads have cured in order to prevent the plate from slipping unintentionally.

POINTING WITH SILICON

Suitable for the product groups BATH ART MATT, SIBUGLAS and OPACO-LINE.

Once the adhesive has hardened, the joints can be sealed with silicone.

Immediately remove the protective film from the sheet and any possible adhesive residues.

PRESS DECORATIVE PANELS WITH WHITE GLUE (PVA GLUE)

DESCRIPTION – STRUCTURE

SIBUGLAS / OPACO LINE decorative sheet

PVA white glue

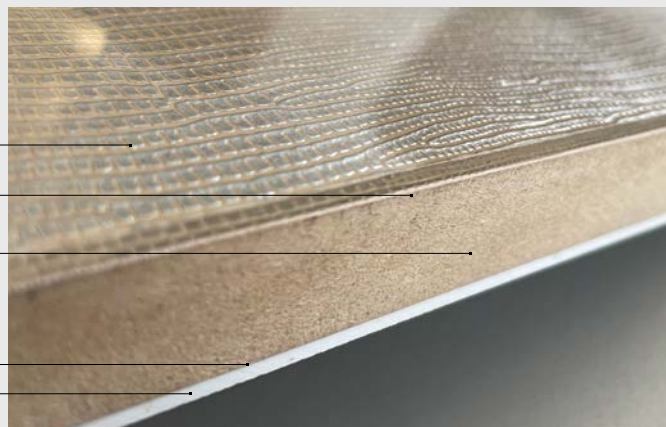
Wood based sheet

minimum thickness of 16 mm!

Use thicker wood based sheets for larger formats!

PVA white glue

Balancing sheet



Please refer to the technical spreadsheet of the product to see if pressing is possible.

PRE-TREATMENT OF THE NON-ADHESIVE DESIGN PLATE

If the design requires a pretreatment, please take a look at the technical spreadsheet of the product. However, the general rule is that products from the SIBUGLAS & OPACO-LINE product lines do not require any pretreatment.

Order pre-treatment from SIBU DESIGN

Since the production process is not done automatically, the PVA pretreatment must be advised with the order.

The pretreatment carried out by SIBU DESIGN is an industrial treatment with electrons to increase the surface tension.

Since the effect of the treatment decreases again over time, the design panel pretreated by SIBU must be pressed within 2 months after the delivery date.

Carry out pre-treatment yourself

The back of the decorative panel can be roughened using an orbital sander or random orbital sander. We recommend sandpaper with a 80 grains.

APPROPRIATE BALANCING SHEET

So that the finished pressed panel remains flat and distortion free, it is necessary to choose a suitable balancing sheet that matches the decorative panel according to its material characteristics and thickness.

On request, we can offer technically coordinated white grained balancing sheets.

The following items are suitable for the product groups listed:

25880 PMMA Balance Sheet White NA PVA

2800x1250x2

SIBUGLAS, OPACO-LINE

25879 PMMA Balance Sheet White NA PVA

2600x1010x2

SIBUGLAS, OPACO-LINE

25878 HIPS Balance Sheet White NA PVA

2800x1250x0,8

DECO-LINE, WOOD-LINE, STRUCTURE-LINE, FABRIC-LINE,
LEATHER-LINE

25877 HIPS Balance Sheet White NA PVA

2610x1010x0,8

DECO-LINE, WOOD-LINE, STRUCTURE-LINE, FABRIC-LINE,
LEATHER-LINE

If the Balance Sheet has not been pressed within 2 months, we recommend a check on the surface tension of the reverse side and if required, its subsequent surface treatment (sandpaper).

APPLY WHITE GLUE

- Lay the acclimatized SIBU decorative panel, balancing sheet and wooden based panel next to each other on a straight, clean and sufficiently large working table.
- The wooden based panel is cut approx. 10 mm bigger than the design sheet/balancing sheet.
- First of all put the PVA glue on the back of the design and balancing sheet using a glue roller – as evenly and over the entire surface as much as possible!
- Then both SIBU DESIGN sheets are put in the middle of the wooden support panel as soon as possible. No direct application of glue on the wooden carrier board – this can have a negative effect on the flatness.
- If the design sheet does not have a wrinkle-free protection foil due to transport or storage conditions, it must be removed before the pressing process.
- Afterwards the composite goes into the plate press.

SIBUGLAS with synthetic fibre backing: The consumption of PVA white glue is slightly higher due to the absorbent synthetic fibre backing. The glue consumption is approx. 200 – 300 g/m². The synthetic fibre should have a wet adhesive sheen shortly before gluing.

PRESSING IN THE PLATE PRESS

Do not press with too much pressure, use your own experience and know-how!

If the guidelines for the pressing time of the used white glue differ, the basic rule is: add 1 minute of pressing time per mm of material thickness or additional enclosure such as foam rubber.

STRUCTURE-LINE, FABRIC-LINE, LEATHER-LINE, WOOD-LINE

Guideline: The press force should be around 2 kg/cm^2 (0.2 N/mm^2), the temperature around 45°C and the pressing time approx. 15 minutes.

During the pressing process a medium-hard foam rubber mat with a thickness of approx. 5 mm must be put between the pressing sheet and the decorative side of the sheet.

It achieves an even pressure distribution and at the same time it avoids unwanted pressure marks caused by dirt particles between the press plate and the design panel.

DECO-LINE

Guideline: The press force should be around 2 kg/cm^2 (0.2 N/mm^2), the temperature around 45°C and the pressing time approx. 15 minutes.

Flat design panels are better being pressed without a foam rubber. The foam rubber could make the surface seem too uneven. In order to easier get a smooth surface, ask us for decorative sheets in 2mm thickness.

ATTENTION: When pressing mirror or high-gloss products, an absolutely undamaged, clean pressing plate is required.

SIBUGLAS, OPACO-LINE

Guideline: The press force should be around 2 kg/cm^2 (0.2 N/mm^2), the temperature around 30°C and the pressing time approx. 30 minutes.

- As soon as the sheets are removed from the press, they must be stored flat in stack pressure.
- A really even base is important for the flatness of the bonded panel!
- Cover the stack with 19 mm chipboard so that the top board can also be laid out flat.
- Let the panels cool down in the stack after the pressing process – preferably overnight (for at least 12 hours).

A second option for small quantities is to press the panels in the machine overnight at around 20°C . This type of processing does not require stack pressure afterwards.

PROCESSING OF THE PRESSED DESIGN PANEL

Glued and pressed panels can be processed simply with most of the standard woodworking machines and woodworking tools.

During the process, the PE protective film must remain on the surface. The use of suitable and well-cutting tools prevents damage. Ideal machine parameters, tool design and cutting speeds have to be observed individually with a sample production before the manufacture.

The finished pressed design panels can be easily cut to size with a saw and then be provided with commercial edges made of plastic, aluminium or wood.

SELF-ADHESIVE DESIGN PANELS BONDED ONTO COATED WOOD BASED SHEETS

including edges and milling

Suitable for the product groups SIBUGLAS and OPACO-LINE.

MATERIAL REQUIREMENTS

SIBU decorative sheet:
SA dimension: 2600 x 1000 mm, self-adhesive

Wood based sheet:
Wood based sheet coated on both sides, dimensions:
2600 x 1000 mm

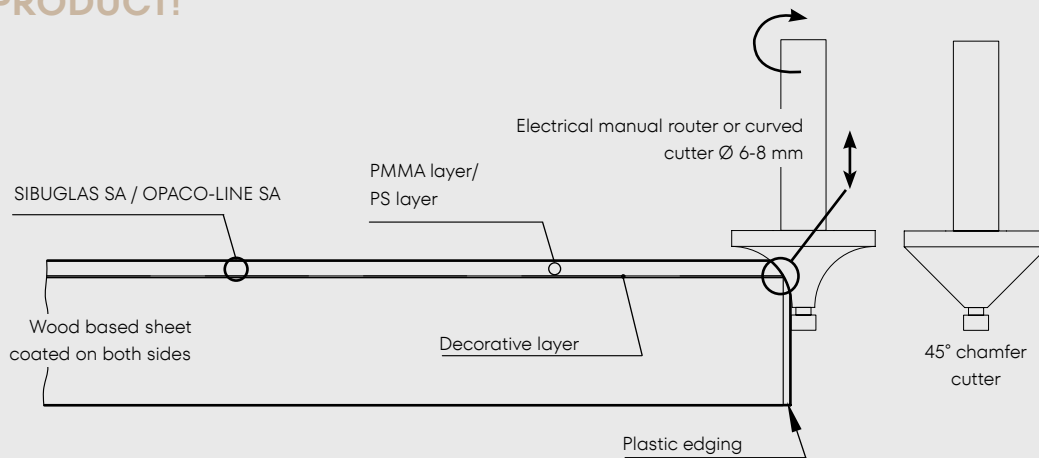
Counter-pressure:
Not required

Edge material:
All standard furniture edging

PROCESSING STEPS

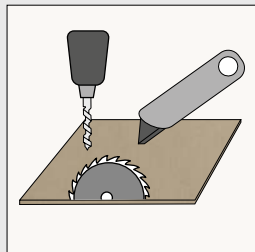
1. Clean the coated wood sheet.
2. Remove the protective film on the adhesive side of the design sheet.
3. Bond the design sheet onto the wood based sheet using a rubber roller.
4. Immediately cut the bonded sheets into the desired final dimensions (saw).
5. Place the edgings on the edge gluing machine.
6. **Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer/PS layer to the structured layer. Please see sketch!** In combination, the edge material and the transparent PMMA layer/PS layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

"FACET MILLING IS THE PREREQUISITE FOR AN EDGED END PRODUCT!"

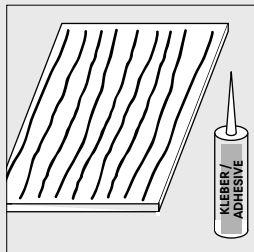


PROCESSING ANTIGRAV

ANTIGRAV can be bonded edge to edge and therefore does not require expansion joints. ANTIGRAV can be cut to size by using standard cutting-tools. Processing to be executed from the patterned side. Easy bonding to **all substrates** using cartridge adhesive or putty adhesive.



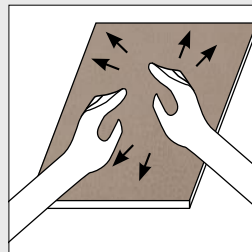
Processing to be executed from the patterned side.



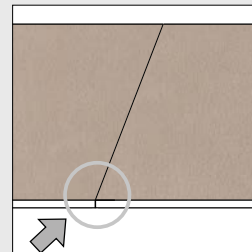
Apply beads vertically (1cm from the edge and with 6cm-spaces between the individual beads).



Tooth spatula A1, A2, B2



Press the sheet onto the wall and then adjust it.



Bonding butt to butt = 0 mm expansion joint

PROCESSING NATURE-LINE

Underground:

Bonding of the self-adhesive NATURE-LINE product panels without expansion gaps on all substrates.

The substrate must be dry, smooth, free of loose parts, dust, dirt, grease, wax and silicone.

Mechanical processing:

must always be done from the decor surface. The products can be easily cut with a wallpaper knife on site.

Bonding:

- Remove the adhesive cover step by step, avoiding contact with the adhesive surface and press as firmly as possible onto the subsurface. (Absolutely avoid the formation of bubbles / air pockets)
- For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm.
- The final adhesion is reached after 24 hours at room temperature.



Easy format customization



Processing without expansion gaps



Thin and dimensionally stable

STORAGE

SIBU DESIGN sheets must always be kept in indoor stock, no storage outside!

The following must be taken into account:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.

- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0 °C or more than +30 °C may impact the quality of our design sheets and should be avoided.

SIBUGLAS and OPACO-LINE:

Wrap the sheets in foil, enclose and seal the silicate bag. This prevents possible rippling in the edge area of the panels due to the effects of air humidity.

TRANSPORT

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)

- Avoid temperatures below – 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- Rolled packable - Information in the technical Table for the respective product

CLEANING

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

DECO-LINE, STRUCTURE-LINE, NATURE-LINE, MULTISTYLE WOOD-LINE, OPACO-LINE, SIBUGLAS, ANTIGRAV: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

LEATHER-LINE: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

FABRIC-LINE: Stains caused by oil, greases and ink must be removed immediately. Vacuum the surface in case of low pollution; in case of heavy pollution, dab the stain with an absorbent cloth, then wipe it off with mild soapy water.

BATH ART MATT: You can use commercial bathroom and limescale cleaners without abrasives for cleaning.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On

demand we are pleased to provide LGA certificates for all SIBU DESIGN sheets.

NATURE-LINE: The design panels can be disposed and recycled via waste paper and therefore environmentally friendly beyond their life cycle.

This information tool was provided according to the best knowledge and with special care. The information is based on practical experiences, test results as well as on in-house testing and corresponds to our today's state of knowledge. Detailed info sheets are available on request. No liability is accepted for misprints, norm errors and mistakes!

SIBU | DESIGN

SIBU DESIGN GmbH & Co KG

Jupiterstraße 8 / 4452 Ternberg / Austria
T: 0043 (0) 7256.6025.0 / info@sibu.at / www.sibu.at